Data sheet



Figure similar

SIMATIC ET 200SP Open Controller, CPU 1515SP PC2 F + HMI 512PT, 8 GB RAM, 128 GB CFast with Windows 10 IoT Enterprise 64-bit, S7-1500 Failsafe Software Controller CPU 1505SP F and WinCC Runtime Advanced pre-installed, with 512 PowerTags license; Interfaces: 1x Slot CFast, 1x slot SD/MMC, 1x connection for ET 200SP bus Adapter PROFINET, 1x 10/100/1000 Mbit/s Ethernet, 2x USB 3.0, 2x USB 2.0, 1x display port, Documentation on CFast Restore image on CFast

General information	
Product type designation	CPU 1515SP PC2 F + HMI 512
HW functional status	from FS04
Firmware version	V20.8
Engineering with	
 STEP 7 TIA Portal configurable/integrated from version 	V16
Installed software	
Visualization	WinCC Runtime Advanced V16
• Control	S7-1500 Software Controller CPU 1505SP F
Configuration control	
via dataset	Yes
Control elements	
Mode selector switch	1
Supply voltage	
Type of supply voltage	24 V DC

permissible range, lower limit (DC)	19.2 V
permissible range, lower limit (DC) permissible range, upper limit (DC)	28.8 V
	Yes
Reverse polarity protection Mains buffering	res
	5 ms
Mains/voltage failure stored energy time	3 IIIS
Input current	
Current consumption (rated value)	1.8 A; Full processor load, incl. ET 200SP modules and using USB
Current consumption (in no-load operation), typ.	0.5 A
Current consumption, max.	2.9 A
l²t	0.426 A ² ·s; with starting current inrush
Power	
Active power input, max.	55 W; incl. ET 200SP modules and using USB
Infeed power to the backplane bus	8.75 W
D	
Power loss	16 W
Power loss, typ.	TO VV
Processor	
Processor type	Intel Atom E3940, 1.6 GHz, 4 cores
Memory	
Type of memory	DDR3L
Main memory	8 GB RAM
CFast memory card	Yes; 128 GB flash memory
SIMATIC memory card required	No
Work memory	
integrated (for program)	1.5 Mbyte
integrated (for data)	5 Mbyte
 integrated (for CPU function library of CPU Runtime) 	20 Mbyte
Load memory	
• integrated (on PC mass storage)	320 Mbyte
Backup	
• with UPS	Yes; all memory areas declared retentive
 with non-volatile memory 	Yes
CPU processing times	
for bit operations, typ.	10 ns
for word operations, typ.	12 ns
for fixed point arithmetic, typ.	16 ns
for floating point arithmetic, typ.	64 ns
CPU-blocks	

Number, max. 5 999; Number range: 1 to 65535	Number of elements (total)	6 000; In addition to blocks such as DBs, FBs and FCs, UDTs, global constants, etc. are also regarded as elements
FB • Number, max. • Size, max. 5 998; Number range: 1 to 65535 1 024 kbyte FC • Number, max. • Size, max. 5 999; Number range: 1 to 65535 • Size, max. 1 024 kbyte FC • Number, max. • Size, max. 1 024 kbyte • Size, max. 1 024 kbyte • Size, max. 1 024 kbyte • Size, max. 1 024 kbyte • Size, max. 1 024 kbyte • Number of free cycle OBs 1 00 • Number of time alarm OBs • Number of delay alarm OBs • Number of cyclic interrupt OBs • Number of process alarm OBs • Number of process alarm OBs • Number of process alarm OBs • Number of startup OBs • Number of saynchronous error OBs • Number of aynchronous error OBs • Number of aynchronous error OBs • Number of diagnostic alarm OBs • Number of alagnostic alarm OBs • Number of aynchronous error OBs • Number of alagnostic alarm OBs • Number o	DB	
Number, max. 5 998; Number range: 1 to 65535 Size, max. 1 024 kbyte	Number, max.	5 999; Number range: 1 to 65535
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• Size, max. 1 024 kbyte FC • Number, max. 5 999; Number range: 1 to 65535 • Size, max. 1 024 kbyte • Size, max. 1 024 kbyte • Size, max. 1 1024 kbyte • Size, max. 1 1024 kbyte • Number of free cycle OBs 100 • Number of time alarm OBs 20 • Number of delay alarm OBs 20 • Number of cyclic interrupt OBs 20 • Number of process alarm OBs 3 • Number of process alarm OBs 3 • Number of IPV1 alarm OBs 3 • Number of Ischronous mode OBs 1 • Number of technology synchronous alarm OBs 2 • Number of synchronous error OBs 4 • Number of asynchronous error OBs 4 • Number of diagnostic alarm OBs 1 • Number of diagnostic alarm OBs 1 • Number of diagnostic alarm OBs 2 • Number of diagnostic alarm OBs 2 • Number of diagnostic alarm OBs 1 • Number of diagnostic alarm OBs 2 • Number of diagnostic alarm OBs 1 **Nesting depth** • per priority class 24; Up to 8 possible for F-blocks **Counters, timers and their retentivity** **S7 counter** • Number Augustable Yes **IEC counter** • Number And youndy limited by the main memory) **Retentivity* • adjustable Yes **Number 2 048 **Retentivity* • Aliyustable Yes	FB	
FC Number, max. Size, max. 1 024 kbyte OB Size, max. 1 024 kbyte 1 0024 kbyte Size, max. 1 0024 kbyte Size, max. 1 0024 kbyte Size, max. 1 0024 kbyte 1 000 Number of free cycle OBs 1 000 Number of free cycle OBs Number of delay alarm OBs 2 00 Number of delay alarm OBs Number of process alarm OBs Number of process alarm OBs Number of IDPV1 alarm OBs Number of IDPV1 alarm OBs Number of technology synchronous alarm OBs Number of sartup OBs Number of synchronous error OBs Number of synchronous error OBs Number of asynchronous error OBs Number of diagnostic alarm OBs Number of diagnostic alarm OBs Nesting depth per priority class Counters, timers and their retentivity S7 counter Number Numb	Number, max.	5 998; Number range: 1 to 65535
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Size, max. Size, max. Size, max. Sumber of free cycle OBs Number of time alarm OBs Number of delay alarm OBs Number of eyclic interrupt OBs Number of cyclic interrupt OBs Number of process alarm OBs Number of process alarm OBs Number of DPV1 alarm OBs Number of technology synchronous alarm OBs Number of startup OBs Number of startup OBs Number of startup OBs Number of startup OBs Number of alaynchronous error OBs Number of asynchronous error OBs Number of diagnostic alarm OBs Number of diagnostic alarm OBs Number of technology synchronous error OBs Number of technology synchronous error OBs Number of synchronous error OBs Number of diagnostic alarm OBs Number of diagnostic alarm OBs Nesting depth Per priority class 24; Up to 8 possible for F-blocks Counters, timers and their retentivity So counters, timers and their retentivity So counters, timers and their retentivity Any (only limited by the main memory) Retentivity Any (only limited by the main memory) Retentivity Any times Number N	FC	
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Number of free cycle OBs Number of time alarm OBs Number of delay alarm OBs Number of cyclic interrupt OBs Number of process alarm OBs Number of process alarm OBs Number of process alarm OBs Number of isochronous mode OBs Number of sochronous mode OBs Number of startup OBs Number of startup OBs Number of synchronous alarm OBs Number of synchronous error OBs Number of asynchronous error OBs Number of diagnostic alarm OBs Number of synchronous error OBs Number of synchronous err	OB	
Number of time alarm OBs Number of delay alarm OBs Number of cyclic interrupt OBs Number of cyclic interrupt OBs Number of process alarm OBs Number of DPV1 alarm OBs Number of isochronous mode OBs Number of technology synchronous alarm OBs Number of startup OBs Number of synchronous error OBs Number of synchronous error OBs Number of synchronous error OBs Number of diagnostic alarm OBs Number of synchronous error OBs Number of lagnostic alarm OBs Number of lagnostic alarm OBs Nesting depth per priority class Counters, timers and their retentivity To counter Number Number Number Number Any (only limited by the main memory) Retentivity adjustable Yes Times Number Any (only limited by the main memory) Retentivity adjustable Yes Retentivity - adjustable Yes Retentivity - adjustable Yes Retentivity - adjustable Yes	• Size, max.	1 024 kbyte
Number of delay alarm OBs Number of cyclic interrupt OBs Number of process alarm OBs Number of DPV1 alarm OBs Number of isochronous mode OBs Number of technology synchronous alarm OBs Number of startup OBs Number of saynchronous error OBs Number of synchronous error OBs Number of synchronous error OBs Number of diagnostic alarm OBs Number of diagnostic alarm OBs Yesting depth per priority class Counters, timers and their retentivity S7 counter Number Number Any (only limited by the main memory) Retentivity — adjustable Yes S7 times Number Number Agustable Yes Retentivity — adjustable Yes Number Any (only limited by the main memory) Retentivity — adjustable Yes Number Any adjustable Yes Retentivity — adjustable Yes Number Any adjustable Yes Number Any adjustable Yes Retentivity — adjustable Yes Retentivity — adjustable Yes	 Number of free cycle OBs 	100
Number of cyclic interrupt OBs Number of process alarm OBs Number of DPV1 alarm OBs Number of isochronous mode OBs Number of technology synchronous alarm OBs Number of startup OBs Number of asynchronous error OBs Number of asynchronous error OBs Number of diagnostic alarm OBs N	 Number of time alarm OBs 	20
Number of process alarm OBs Number of DPV1 alarm OBs Number of DPV1 alarm OBs Number of isochronous mode OBs Number of startup OBs Number of startup OBs Number of startup OBs Number of asynchronous error OBs Number of synchronous error OBs Number of diagnostic alarm OBs Number of diagnostic alarm OBs Number of diagnostic alarm OBs Nesting depth per priority class 24; Up to 8 possible for F-blocks Counters, timers and their retentivity S7 counter Number Number Number Number Any (only limited by the main memory) Retentivity adjustable Yes S7 times Number Number Any (only limited by the main memory) Retentivity adjustable Yes Number Any (only limited by the main memory) Retentivity adjustable Yes Number Number Any (only limited by the main memory) Retentivity adjustable Yes	 Number of delay alarm OBs 	20
Number of DPV1 alarm OBs Number of isochronous mode OBs Number of stechnology synchronous alarm OBs Number of startup OBs Number of asynchronous error OBs Number of synchronous error OBs Number of diagnostic alarm OBs Nesting depth per priority class 24; Up to 8 possible for F-blocks Counters, timers and their retentivity S7 counter Number Number Number Adjustable Yes IEC counter Number Any (only limited by the main memory) Retentivity adjustable Yes S7 times Number Number Any (only limited by the main memory) Retentivity adjustable Yes Number Any under Any (only limited by the main memory) Retentivity adjustable Yes	 Number of cyclic interrupt OBs 	20
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Number of technology synchronous alarm OBs Number of startup OBs Number of asynchronous error OBs Number of synchronous error OBs Number of diagnostic alarm OBs Nesting depth per priority class Counters, timers and their retentivity S7 counter Number Retentivity — adjustable Number Any (only limited by the main memory) Retentivity — adjustable Yes S7 times Number Number 2 048 Retentivity — adjustable Yes S7 times Number 2 048 Retentivity — adjustable Yes S7 times Number Pes Retentivity — adjustable Yes Yes	 Number of DPV1 alarm OBs 	3
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Number of asynchronous error OBs Number of synchronous error OBs Number of diagnostic alarm OBs Nesting depth per priority class 24; Up to 8 possible for F-blocks Counters, timers and their retentivity 7 counter Number Number And justable Number Number Any (only limited by the main memory) Retentivity — adjustable Yes 7 times Number Number Any wes 8 times Number Any wes 9 Number Any (only limited by the main memory) Retentivity — adjustable Yes 8 times 9 Number Any wes 9 Number Any adjustable Yes 7 times 9 Number Any wes 9 Ves	Number of technology synchronous alarm OBs	2
Number of synchronous error OBs Nesting depth per priority class 24; Up to 8 possible for F-blocks Counters, timers and their retentivity 7 counter Number Number Any (only limited by the main memory) Retentivity — adjustable Yes 7 times Number Number Any (only limited by the main memory) Retentivity — adjustable Yes 7 times Number Any (only limited by the main memory) Retentivity — adjustable Yes Yes Yes	Number of startup OBs	100
Number of diagnostic alarm OBs Nesting depth per priority class 24; Up to 8 possible for F-blocks Counters, timers and their retentivity S7 counter Number Any (only limited by the main memory) Retentivity Any (only limited by the main memory) Yes	 Number of asynchronous error OBs 	4
Nesting depth	 Number of synchronous error OBs 	2
per priority class 24; Up to 8 possible for F-blocks Counters, timers and their retentivity S7 counter Number 2 048 Retentivity — adjustable IEC counter Number Any (only limited by the main memory) Retentivity — adjustable Yes S7 times Number Number 2 048 Retentivity — adjustable Yes Yes Yes Yes	Number of diagnostic alarm OBs	1
Counters, timers and their retentivity S7 counter Number Number Adjustable Number Any (only limited by the main memory) Retentivity - adjustable Yes S7 times Number Number Any (only limited by the main memory) Retentivity - adjustable Yes Yes Yes Yes	Nesting depth	
S7 counter • Number 2 048 Retentivity — adjustable Yes IEC counter • Number Any (only limited by the main memory) Retentivity — adjustable Yes S7 times • Number 2 048 Retentivity — adjustable Yes	• per priority class	24; Up to 8 possible for F-blocks
Number Retentivity — adjustable IEC counter Number Number Any (only limited by the main memory) Retentivity — adjustable Yes S7 times Number Augustable Yes Yes Yes Yes Yes Yes Yes Y	Counters, timers and their retentivity	
Retentivity — adjustable Pes IEC counter Number Any (only limited by the main memory) Retentivity — adjustable Yes S7 times Number Augustable Yes Yes Yes Yes Yes Yes Yes	S7 counter	
— adjustable Yes IEC counter Any (only limited by the main memory) Retentivity Yes — adjustable Yes S7 times 2 048 Retentivity Any (only limited by the main memory) Yes Yes	• Number	2 048
IEC counter • Number Any (only limited by the main memory) Retentivity — adjustable Yes 57 times • Number 2 048 Retentivity — adjustable Yes	Retentivity	
 Number Any (only limited by the main memory) Retentivity — adjustable Yes S7 times Number 2 048 Retentivity — adjustable Yes 	— adjustable	Yes
Retentivity — adjustable Yes S7 times • Number Retentivity — adjustable Yes	IEC counter	
— adjustableYesS7 times2 048Retentivity— adjustableYes	Number	Any (only limited by the main memory)
S7 times • Number 2 048 Retentivity — adjustable Yes	Retentivity	
● Number 2 048 Retentivity — adjustable Yes	— adjustable	Yes
Retentivity — adjustable Yes	S7 times	
— adjustable Yes	• Number	2 048
	Retentivity	
IEC timer	— adjustable	Yes
	IEC timer	

Number	Any (only limited by the main memory)
Retentivity	
— adjustable	Yes
Data areas and their retentivity	
Retentive data area (incl. timers, counters, flags),	410 kbyte; For storage in NVRAM; for storage in mass storage 5
max.	242 020 bytes
Flag	
Number, max.	16 kbyte
 Number of clock memories 	8; 8 clock memory bit, grouped into one clock memory byte
Data blocks	
Retentivity adjustable	Yes
Retentivity preset	No
Local data	
• per priority class, max.	64 kbyte; max. 16 KB per block
Address	
Address area Number of IO modules	8 192
I/O address area	0.132
• Inputs	32 kbyte; All inputs are in the process image
	32 kbyte; All outputs are in the process image
• Outputs	32 kbyte, All outputs are in the process image
Subprocess images	32
 Number of subprocess images, max. 	32
Hardware configuration	
Integrated power supply	Yes
Number of distributed IO systems	20
Number of DP masters	
• Via CM	1
Number of IO Controllers	
• via PC interfaces	1
Rack	
Modules per rack, max.	64; CPU 1515SP PC + 64 modules + server module
Number of lines, max.	1
PtP CM	
Number of PtP CMs	the number of connectable PtP CMs is only limited by the number of available slots
Time of day	
Clock	
• Type	Hardware clock
Hardware clock (real-time)	Yes; Resolution: 1 s
Backup time	6 wk; At 40 °C ambient temperature, typically
Deviation per day, max.	10 s; Typ.: 2 s
Clock synchronization	
Glock Synonicinzation	

• supported	Yes
• to DP, master	Yes
• on Ethernet via NTP	Yes
• on Windows clock, slave	Yes

Interfaces	
Number of industrial Ethernet interfaces	2
Number of PROFINET interfaces	1
Number of PROFIBUS interfaces	1
Number of RS 485 interfaces	1; Via CM DP module
Number of USB interfaces	4; 2x USB 2.0, 2x USB 3.0 on front side
Number of SD card slots	1
Video interfaces	
Graphics interface	1x DisplayPort

'	
1. Interface	
Interface type	PROFINET
automatic detection of transmission rate	Yes
Autonegotiation	Yes
Autocrossing	Yes
Number of connections	88
Interface types	
Number of ports	2
• integrated switch	Yes

integrated switch	Yes
• RJ 45 (Ethernet)	Yes; Via BusAdapter BA 2x RJ45
— Transmission rate, max.	100 Mbit/s
Industrial Ethernet status LED	Yes

BusAdapter (PROFINET)
 Yes; Compatible BusAdapter: BA 2x RJ45, BA 2x FC, BA 2x
 SCRJ (from FS03, V2.2), BA SCRJ / RJ45 (from FS03, V3.1), BA
 SCRJ / FC (from FS03, V3.1), BA 2x LC (from FS03, V3.3), BA
 LC / RJ45 (from FS03, V3.3), BA

	EC / 1343 (110111 1 303, 13.3), DA EC / 1 C (110111 1 303, 13.3)
Protocols	
 PROFINET IO Controller 	Yes
 PROFINET IO Device 	Yes
 SIMATIC communication 	Yes
 Open IE communication 	Yes
• Web server	Yes

PROFINET IO Controller

rvices	

— Isochronous mode	Yes
— shortest clock pulse	500 µs
— IRT	Yes
— MRP	Yes
— MRPD	Yes

— PROFlenergy	Yes
— Prioritized startup	Yes; Max. 32 PROFINET devices; if you want to use the "Prioritized startup" functionality in STEP 7 for the PROFINET
	interface of the CPU, the CPU and the device must be separated
	by means of a switch (e.g. SCALANCE X205)
 Number of connectable IO Devices, max. 	128
— Of which IO devices with IRT, max.	64
— of which in line, max.	64
— Number of connectable IO Devices for RT,	128
max.	
— of which in line, max.	128
 Number of IO Devices that can be simultaneously activated/deactivated, max. 	8
 — IO Devices changing during operation (partner ports), supported 	Yes
 Number of IO Devices per tool, max. 	8
— Updating times	The minimum value of the update time also depends on
	communication share set for PROFINET IO, on the number of IO
	devices, and on the quantity of configured user data
Update time for IRT	500
— for send cycle of 500 μs	500 μs to 8 ms
— for send cycle of 1 ms	1 ms to 16 ms
— for send cycle of 2 ms	2 ms to 32 ms
— for send cycle of 4 ms	4 ms to 64 ms
With IRT and parameterization of "odd"	Update time = set "odd" send clock (any multiple of 125 μs: 375 μs, 625 μs 3 875 μs)
send cycles	μο, 020 μο ο 070 μο)
Update time for RT	500 μs to 256 ms
— for send cycle of 500 µs	1 ms to 512 ms
— for send cycle of 1 ms	2 ms to 512 ms
— for send cycle of 2 ms	4 ms to 512 ms
— for send cycle of 4 ms	4 IIIS 10 312 IIIS
Address area	8 khyto
— Inputs, max.	8 kbyte
— Outputs, max.	о круге
PROFINET IO Device	
Services — Isochronous mode	No
	500 μs
— shortest clock pulse— IRT	Yes
— IKT — MRP	Yes
	Yes
— MRPD	
— PROFlenergy	Yes
 Prioritized startup 	Yes

— Shared device	Yes
 Number of IO Controllers with shared 	4
device, max.	
Asset management record	Yes

2. Interface		
Interface type	Integrated Ethernet interface	
automatic detection of transmission rate	Yes	
Autonegotiation	Yes	
Autocrossing	Yes	
Interface types		
Number of ports	1	
• RJ 45 (Ethernet)	Yes; Integrated	
— Transmission rate, max.	1 000 Mbit/s	
 Industrial Ethernet status LED 	No	

3. Interface	
Interface type	PROFIBUS with CM DP
Number of connections via this interface	44
Interface types	
• RS 485	Yes
Protocols	
PROFIBUS DP master	Yes
 PROFIBUS DP slave 	Yes
 SIMATIC communication 	Yes
PROFIBUS DP master	
Number of DP slaves, max.	125
Services	
— Equidistance	No
— Isochronous mode	No
Address area	
— Inputs, max.	8 kbyte
— Outputs, max.	8 kbyte

Interface types	
RS 485	
Transmission rate, max.	12 Mbit/s

Protocols	
Number of connections	
Number of connections, max.	88
 Number of connections reserved for ES/HMI/web 	10
 Number of S7 routing paths 	16
Redundancy mode	

200
200 ms
50
V
Yes
Yes
Yes
Yes
64 kbyte; BSEND/BRCV: 64 KB; PUT/GET: 960 bytes
Yes
64 kbyte
Yes
64 kbyte
Yes
2 048 byte
Yes
Yes
Yes
Yes; Via Windows and PROFINET interface
Yes; Via Windows and PROFINET interface
Yes; "Small" license required
Yes; From SW CPU 1505SP V2.6
Yes; Data access (read, write, subscribe), runtime license
required
required Yes; Available security policies: None, Basic128Rsa15,
required Yes; Available security policies: None, Basic128Rsa15, Basic256Rsa15, Basic256Sha256 Yes; Available security policies: None, Basic128Rsa15,
required Yes; Available security policies: None, Basic128Rsa15, Basic256Rsa15, Basic256Sha256 Yes; Available security policies: None, Basic128Rsa15, Basic256Rsa15, Basic256Sha256
required Yes; Available security policies: None, Basic128Rsa15, Basic256Rsa15, Basic256Sha256 Yes; Available security policies: None, Basic128Rsa15, Basic256Rsa15, Basic256Sha256
required Yes; Available security policies: None, Basic128Rsa15, Basic256Rsa15, Basic256Sha256 Yes; Available security policies: None, Basic128Rsa15, Basic256Rsa15, Basic256Sha256 Yes; "anonymous" or by user name & password
required Yes; Available security policies: None, Basic128Rsa15, Basic256Rsa15, Basic256Sha256 Yes; Available security policies: None, Basic128Rsa15, Basic256Rsa15, Basic256Sha256 Yes; "anonymous" or by user name & password
required Yes; Available security policies: None, Basic128Rsa15, Basic256Rsa15, Basic256Sha256 Yes; Available security policies: None, Basic128Rsa15, Basic256Rsa15, Basic256Sha256 Yes; "anonymous" or by user name & password Yes; MODBUS TCP
required Yes; Available security policies: None, Basic128Rsa15, Basic256Rsa15, Basic256Sha256 Yes; Available security policies: None, Basic128Rsa15, Basic256Rsa15, Basic256Sha256 Yes; "anonymous" or by user name & password Yes; MODBUS TCP
required Yes; Available security policies: None, Basic128Rsa15, Basic256Rsa15, Basic256Sha256 Yes; Available security policies: None, Basic128Rsa15, Basic256Rsa15, Basic256Sha256 Yes; "anonymous" or by user name & password Yes; MODBUS TCP 32 Yes
required Yes; Available security policies: None, Basic128Rsa15, Basic256Rsa15, Basic256Sha256 Yes; Available security policies: None, Basic128Rsa15, Basic256Rsa15, Basic256Sha256 Yes; "anonymous" or by user name & password Yes; MODBUS TCP 32 Yes 10 000

• Number of alarms for motion technology objects

160

Test commissioning functions	
Joint commission (Team Engineering)	Yes; Parallel online access possible for up to 8 engineering
	systems
Status block	Yes; up to 8 simultaneously
Single step	No
Number of breakpoints	8
Status/control	
Status/control variable	Yes
Variables	Inputs, outputs, memory bits, DB, times, counters
 Number of variables, max. 	
— of which status variables, max.	200
— of which control variables, max.	200
Forcing	
● Forcing	Yes
 Forcing, variables 	Inputs, outputs
 Number of variables, max. 	200
Diagnostic buffer	
• present	Yes
 Number of entries, max. 	1 000
of which powerfail-proof	300
Traces	
Number of configurable Traces	4
 Memory size per trace, max. 	512 kbyte
Interrupts/diagnostics/status information	
Diagnostics indication LED	
RUN/STOP LED	Yes
• ERROR LED	Yes
• MAINT LED	Yes
Supported technology objects	
Motion Control	Yes
 Number of available Motion Control resources for technology objects 	2 400
 Required Motion Control resources 	
— per speed-controlled axis	40; per axis
— per positioning axis	80; per axis
— per synchronous axis	160; per axis
— per external encoder	80; per external encoder
— per output cam	20; per cam
— per cam track	160; per cam track
r	

— per probe	40; per probe
 Positioning axis 	
 Number of positioning axes at motion control cycle of 4 ms (typical value) 	15
 Number of positioning axes at motion control cycle of 8 ms (typical value) 	30
Controller	
PID_Compact	Yes; Universal PID controller with integrated optimization
PID_3Step	Yes; PID controller with integrated optimization for valves
• PID-Temp	Yes; PID controller with integrated optimization for temperature
Counting and measuring	
High-speed counter	Yes
Standards, approvals, certificates	

Standards, approvals, certificates		
CE mark	Yes	
CSA approval	Yes	
cULus	Yes	
FM approval	Yes	
RCM (formerly C-TICK)	Yes	
Highest safety class achievable in safety mode		
 Performance level according to ISO 13849-1 	PLe	
• SIL acc. to IEC 61508	SIL 3	
Probability of failure (for service life of 20 years and repair time of 100 hours)		
 Low demand mode: PFDavg in accordance with SIL3 	< 2.00E-05	
— High demand/continuous mode: PFH in accordance with SIL3	< 1.00E-09 1/h	

Ambient conditions		
Ambient temperature during operation		
• min.	-20 °C	
• max.	Up to 60 °C with max. 32 ET 200SP modules; up to 55 °C with max. 64 ET 200SP modules	
 horizontal installation, min. 	-20 °C	
 horizontal installation, max. 	60 °C	
 vertical installation, min. 	-20 °C	
 vertical installation, max. 	50 °C; With max. 32 ET 200SP modules	
Ambient temperature during storage/transportation		
• min.	-40 °C	
• max.	70 °C	
Vibrations		
 Operation, tested according to IEC 60068-2-6 	Yes	
 Transport, tested acc. to IEC 60068-2-6 	Yes	
Shock testing		

• tested according to IEC 60068-2-6	Yes
• tested according to IEC 60068-2-27	Yes
• tested according to IEC 60068-2-29	Yes
• Storage/transport, tested acc. to IEC 60068-2-	Yes
27	

 Storage/transport, tested acc. to IEC 60068-2- 	Yes
27	
Operating systems	
pre-installed operating system	Windows 10 IoT Enterprise 2016 LTSB, 64bit, MUI
Configuration	
Programming	
Programming language	
— LAD	Yes; incl. failsafe
— FBD	Yes; incl. failsafe
— STL	Yes
— SCL	Yes
— CFC	No
— GRAPH	Yes
Know-how protection	
User program protection/password protection	Yes
Copy protection	Yes
Block protection	Yes
Access protection	
Protection level: Write protection	Yes
 Protection level: Read/write protection 	Yes
 Protection level: Complete protection 	Yes
Cycle time monitoring	
• lower limit	adjustable minimum cycle time
• upper limit	adjustable maximum cycle time
Open Development interfaces	
• Size of ODK SO file, max.	5.8 Mbyte
Peripherals/Options	
SD card	Optionally for additional mass storage
Dimensions	
Width	160 mm
Height	117 mm
Depth	75 mm
Weights	
Weight, approx.	0.83 kg
last modified:	06/22/2020