# **SIEMENS**

# Data sheet

6ES7677-2SB42-0GB0

SIMATIC ET 200SP Open Controller, CPU 1515SP PC2 F, 8 GB RAM, 128 GB CFast with Windows 10 IoT Enterprise 64-bit and S7-1500 Failsafe Software Controller CPU 1505SP F pre-installed, Interfaces: 1x Slot CFast, 1x slot SD/MMC, 1x connection for ET 200SP bus Adapter PROFINET, 1x 10/100/1000 Mbit/s Ethernet, 2x USB 3.0, 2x USB 2.0, 1x display port, Documentation on CFast Restore image on CFast



General information	
Product type designation	CPU 1515SP PC2 F
HW functional status	from FS04
Firmware version	V20.8
Engineering with	
<ul> <li>STEP 7 TIA Portal configurable/integrated from version</li> </ul>	V16
Installed software	
Visualization	No
Control	S7-1500 Software Controller CPU 1505SP F
Configuration control	
via dataset	Yes
Control elements	
Mode selector switch	1
Supply voltage	
Type of supply voltage	24 V DC
permissible range, lower limit (DC)	19.2 V
permissible range, upper limit (DC)	28.8 V

Reverse polarity protection	Yes
	res
Mains buffering	_
<ul> <li>Mains/voltage failure stored energy time</li> </ul>	5 ms
Input current	
Current consumption (rated value)	1.8 A; Full processor load, incl. ET 200SP modules and using USB
Current consumption (in no-load operation), typ.	0.5 A
Current consumption, max.	2.9 A
l²t	0.426 A <sup>2</sup> ·s; with starting current inrush
Power	
Active power input, max.	55 W; incl. ET 200SP modules and using USB
Infeed power to the backplane bus	8.75 W
Power loss	
Power loss, typ.	15 W; without ET 200SP modules and without using USB
Processor	
Processor type	Intel Atom E3940, 1.6 GHz, 4 cores
y cossessing p	
Memory	
Type of memory	DDR3L
Main memory	8 GB RAM
CFast memory card	Yes; 128 GB flash memory
SIMATIC memory card required	No
Work memory	
<ul><li>integrated (for program)</li></ul>	1.5 Mbyte
• integrated (for data)	5 Mbyte
<ul> <li>integrated (for CPU function library of CPU Runtime)</li> </ul>	20 Mbyte
Load memory	
• integrated (on PC mass storage)	320 Mbyte
Backup	
• with UPS	Yes; all memory areas declared retentive
<ul> <li>with non-volatile memory</li> </ul>	Yes
CPU processing times	
for bit operations, typ.	10 ns
for word operations, typ.	12 ns
for fixed point arithmetic, typ.	16 ns
for floating point arithmetic, typ.	64 ns
CPU-blocks	
Number of elements (total)	6 000; In addition to blocks such as DBs, FBs and FCs, UDTs,
Number of elements (total)	global constants, etc. are also regarded as elements
DB	

Number, max.	5 999; Number range: 1 to 65535
• Size, max.	5 Mbyte
FB	
Number, max.	5 998; Number range: 1 to 65535
• Size, max.	1 024 kbyte
FC	
• Number, max.	5 999; Number range: 1 to 65535
• Size, max.	1 024 kbyte
ОВ	
• Size, max.	1 048 kbyte
<ul> <li>Number of free cycle OBs</li> </ul>	100
<ul> <li>Number of time alarm OBs</li> </ul>	20
<ul> <li>Number of delay alarm OBs</li> </ul>	20
<ul> <li>Number of cyclic interrupt OBs</li> </ul>	20
<ul> <li>Number of process alarm OBs</li> </ul>	50
<ul> <li>Number of DPV1 alarm OBs</li> </ul>	3
<ul> <li>Number of isochronous mode OBs</li> </ul>	1
Number of technology synchronous alarm OBs	2
Number of startup OBs	100
<ul> <li>Number of asynchronous error OBs</li> </ul>	4
<ul> <li>Number of synchronous error OBs</li> </ul>	2
Number of diagnostic alarm OBs	1
Nesting depth	
● per priority class	24; Up to 8 possible for F-blocks
Counters, timers and their retentivity	
S7 counter	
Number	2 048
Retentivity	
— adjustable	Yes
IEC counter	
• Number	Any (only limited by the main memory)
Retentivity	
— adjustable	Yes
S7 times	
• Number	2 048
Retentivity	
— adjustable	Yes
IEC timer	
• Number	Any (only limited by the main memory)
Retentivity	

Data areas and their retentivity	
Retentive data area (incl. timers, counters, flags),	410 kbyte; For storage in NVRAM; for storage in mass storage 5
max.	242 020 bytes
Flag	
<ul><li>Number, max.</li></ul>	16 kbyte
<ul> <li>Number of clock memories</li> </ul>	8; 8 clock memory bit, grouped into one clock memory byte
Data blocks	
Retentivity adjustable	Yes
Retentivity preset	No
Local data	
• per priority class, max.	64 kbyte; max. 16 KB per block
Address area	
Number of IO modules	8 192
I/O address area	
● Inputs	32 kbyte; All inputs are in the process image
<ul><li>Outputs</li></ul>	32 kbyte; All outputs are in the process image
of which per assigned PC interface	
— Inputs (volume)	8 kbyte
— Outputs (volume)	8 kbyte
Subprocess images	
Number of subprocess images, max.	32
Hardware configuration	
Integrated power supply	Yes
Number of distributed IO systems	20
Number of DP masters	
● Via CM	1
Rack	
<ul><li>Modules per rack, max.</li></ul>	64; CPU 1515SP PC + 64 modules + server module
<ul> <li>Number of lines, max.</li> </ul>	1
PtP CM	
Number of PtP CMs	the number of connectable PtP CMs is only limited by the number of available slots
Fime of day	
Clock	
• Type	Hardware clock
<ul> <li>Hardware clock (real-time)</li> </ul>	Yes; Resolution: 1 s
Backup time	6 wk; At 40 °C ambient temperature, typically
	o Mil, six to a different temperature, typically
Deviation per day, max.	10 s; Typ.: 2 s
Deviation per day, max.	

• on Ethernet via NTP	Yes
• on Windows clock, slave	Yes

Interfaces	
Number of industrial Ethernet interfaces	2
Number of PROFINET interfaces	1
Number of PROFIBUS interfaces	1
Number of RS 485 interfaces	1; Via CM DP module
Number of USB interfaces	4; 2x USB 2.0, 2x USB 3.0 on front side
Number of SD card slots	1
Video interfaces	
Graphics interface	1x DisplayPort

•	
1. Interface	
Interface type	PROFINET
automatic detection of transmission rate	Yes
Autonegotiation	Yes
Autocrossing	Yes
Number of connections	88
Interface types	
<ul><li>Number of ports</li></ul>	2
<ul><li>integrated switch</li></ul>	Yes
• RJ 45 (Ethernet)	Yes; Via BusAdapter BA 2x RJ45
<ul> <li>Transmission rate, max.</li> </ul>	100 Mbit/s
<ul> <li>Industrial Ethernet status LED</li> </ul>	Yes
BusAdapter (PROFINET)	Yes; Compatible BusAdapter: BA 2x RJ45, BA 2x FC, BA 2x SCRJ (from FS03, V2.2), BA SCRJ / RJ45 (from FS03, V3.1), BA SCRJ / FC (from FS03, V3.1), BA 2x LC (from FS03, V3.3), BA LC / RJ45 (from FS03, V3.3), BA LC / FC (from FS03, V3.3)
Protocols	
<ul> <li>PROFINET IO Controller</li> </ul>	Yes
<ul> <li>PROFINET IO Device</li> </ul>	Yes
<ul> <li>SIMATIC communication</li> </ul>	Yes
Open IE communication	Yes
• Web server	Yes
PROFINET IO Controller	
Services	

Yes 500 µs

Yes

Yes

128

- IRT

- MRP

— MRPD

- Isochronous mode

- shortest clock pulse

- Prioritized startup

- Number of connectable IO Devices, max.

Yes; Max. 32 PROFINET devices

— Of which IO devices with IRT, max.	64
— of which in line, max.	64
— Number of connectable IO Devices for RT,	128
max.	
— of which in line, max.	128
<ul> <li>Number of IO Devices that can be simultaneously activated/deactivated, max.</li> </ul>	8
<ul> <li>— IO Devices changing during operation (partner ports), supported</li> </ul>	Yes
<ul> <li>Number of IO Devices per tool, max.</li> </ul>	8
— Updating times	The minimum value of the update time also depends on communication share set for PROFINET IO, on the number of IO devices, and on the quantity of configured user data
Update time for IRT	
— for send cycle of 500 μs	500 μs to 8 ms
— for send cycle of 1 ms	1 ms to 16 ms
— for send cycle of 2 ms	2 ms to 32 ms
— for send cycle of 4 ms	4 ms to 64 ms
<ul> <li>With IRT and parameterization of "odd" send cycles</li> </ul>	Update time = set "odd" send clock (any multiple of 125 $\mu$ s: 625 $\mu$ s 3 875 $\mu$ s) minimum cycle time start from 500 $\mu$ s
Update time for RT	
— for send cycle of 500 μs	500 μs to 256 ms
— for send cycle of 1 ms	1 ms to 512 ms
— for send cycle of 2 ms	2 ms to 512 ms
— for send cycle of 4 ms	4 ms to 512 ms
PROFINET IO Device	
Services	
— Isochronous mode	No
— IRT	Yes
— MRP	Yes
— MRPD	Yes
<ul><li>— Prioritized startup</li></ul>	Yes
— Shared device	Yes
Number of IO Controllers with shared	4
device, max.	
2. Interface	
Interface type	Integrated Ethernet interface
automatic detection of transmission rate	Yes
Autonegotiation	Yes
Autocrossing	Yes
Interface types	
<ul><li>Number of ports</li></ul>	1

• RJ 45 (Ethernet)	Yes; Integrated
— Transmission rate, max.	1 000 Mbit/s
— Industrial Ethernet status LED	No

<ul> <li>Industrial Ethernet status LED</li> </ul>	No
3. Interface	
Interface type	PROFIBUS with CM DP
Number of connections via this interface	44
Interface types	
• RS 485	Yes
Protocols	
PROFIBUS DP master	Yes
<ul> <li>PROFIBUS DP slave</li> </ul>	Yes
<ul> <li>SIMATIC communication</li> </ul>	Yes
PROFIBUS DP master	
Number of DP slaves, max.	125
Services	
— Equidistance	No
— Isochronous mode	No
Interface types	
RS 485	
<ul> <li>Transmission rate, max.</li> </ul>	12 Mbit/s
Protocols	
Number of connections	
<ul> <li>Number of connections, max.</li> </ul>	88
<ul> <li>Number of connections reserved for ES/HMI/web</li> </ul>	10
<ul> <li>Number of S7 routing paths</li> </ul>	16
	16
Number of S7 routing paths	16
Number of S7 routing paths  Redundancy mode	16 200 ms
Number of S7 routing paths  Redundancy mode  Media redundancy	
<ul> <li>Number of S7 routing paths</li> <li>Redundancy mode</li> <li>Media redundancy</li> <li>— Switchover time on line break, typ.</li> </ul>	200 ms
<ul> <li>Number of S7 routing paths</li> <li>Redundancy mode</li> <li>Media redundancy</li> <li>— Switchover time on line break, typ.</li> <li>— Number of stations in the ring, max.</li> </ul>	200 ms
Number of S7 routing paths  Redundancy mode  Media redundancy  — Switchover time on line break, typ.  — Number of stations in the ring, max.  SIMATIC communication	200 ms 50
<ul> <li>Number of S7 routing paths</li> <li>Redundancy mode</li> <li>Media redundancy</li> <li>— Switchover time on line break, typ.</li> <li>— Number of stations in the ring, max.</li> <li>SIMATIC communication</li> <li>PG/OP communication</li> </ul>	200 ms 50 Yes
<ul> <li>Number of S7 routing paths</li> <li>Redundancy mode</li> <li>Media redundancy         <ul> <li>Switchover time on line break, typ.</li> <li>Number of stations in the ring, max.</li> </ul> </li> <li>SIMATIC communication         <ul> <li>PG/OP communication</li> <li>S7 routing</li> </ul> </li> </ul>	200 ms 50 Yes Yes
Number of S7 routing paths  Redundancy mode  Media redundancy  — Switchover time on line break, typ.  — Number of stations in the ring, max.  SIMATIC communication  PG/OP communication  S7 routing  S7 communication, as server	200 ms 50  Yes Yes Yes Yes
Number of S7 routing paths  Redundancy mode  Media redundancy  — Switchover time on line break, typ.  — Number of stations in the ring, max.  SIMATIC communication  PG/OP communication  S7 routing  S7 communication, as server  S7 communication, as client	200 ms 50  Yes Yes Yes Yes Yes
Number of S7 routing paths  Redundancy mode  Media redundancy  — Switchover time on line break, typ.  — Number of stations in the ring, max.  SIMATIC communication  PG/OP communication  S7 routing  S7 communication, as server  S7 communication, as client  User data per job, max.	200 ms 50  Yes Yes Yes Yes Yes
Number of S7 routing paths  Redundancy mode  Media redundancy  — Switchover time on line break, typ.  — Number of stations in the ring, max.  SIMATIC communication  PG/OP communication  S7 routing  S7 communication, as server  S7 communication, as client  User data per job, max.  Open IE communication	200 ms 50  Yes Yes Yes Yes Yes A kbyte
Number of S7 routing paths  Redundancy mode  Media redundancy  — Switchover time on line break, typ.  — Number of stations in the ring, max.  SIMATIC communication  PG/OP communication  S7 routing  S7 communication, as server  S7 communication, as client  User data per job, max.  Open IE communication  TCP/IP	200 ms 50  Yes Yes Yes Yes Yes 64 kbyte

	W
• UDP	Yes
— Data length, max.	2 048 byte
• SNMP	Yes
• DCP	Yes
• LLDP	Yes
Web server	
• HTTP	Yes; Via Windows and PROFINET interface
• HTTPS	Yes; Via Windows and PROFINET interface
OPC UA	
OPC UA Server	Yes; Data access (read, write, subscribe), runtime license required
<ul> <li>Application authentication</li> </ul>	Yes; Available security policies: None, Basic128Rsa15, Basic256Rsa15, Basic256Sha256
— Security policies	Yes; Available security policies: None, Basic128Rsa15, Basic256Rsa15, Basic256Sha256
— User authentication	Yes; "anonymous" or by user name & password
Further protocols	
• MODBUS	Yes; MODBUS TCP
25	
S7 message functions  Number of login stations for message functions, max.	32
Program alarms	Yes
Number of configurable program messages, max.	10 000
Number of simultaneously active program alarms	10 000
Number of program alarms	1 000
Number of alarms for system diagnostics	200
Number of alarms for motion technology	160
objects	
Test commissioning functions	
Joint commission (Team Engineering)	Yes; Parallel online access possible for up to 8 engineering
, , ,	systems
Status block	Yes; up to 8 simultaneously
Single step	No
Status/control	
Status/control variable	Yes
Variables	Inputs, outputs, memory bits, DB, times, counters
<ul> <li>Number of variables, max.</li> </ul>	
— of which status variables, max.	200
<ul> <li>of which control variables, max.</li> </ul>	200
Forcing	
• Forcing	Yes
• Forcing, variables	Inputs, outputs
<ul> <li>Number of variables, max.</li> </ul>	200

Diagnostic buffer	
• present	Yes
<ul> <li>Number of entries, max.</li> </ul>	1 000
<ul><li>of which powerfail-proof</li></ul>	300
Traces	
Number of configurable Traces	4
<ul><li>Memory size per trace, max.</li></ul>	512 kbyte
nterrupts/diagnostics/status information	
Diagnostics indication LED	
RUN/STOP LED	Yes
• ERROR LED	Yes
MAINT LED	Yes
Supported technology objects	
Motion Control	Yes
<ul> <li>Number of available Motion Control resources for technology objects</li> </ul>	2 400
Required Motion Control resources	
— per speed-controlled axis	40; per axis
— per positioning axis	80; per axis
— per synchronous axis	160; per axis
— per external encoder	80; per external encoder
— per output cam	20; per cam
— per cam track	160; per cam track
— per probe	40; per probe
Positioning axis	
<ul> <li>Number of positioning axes at motion control cycle of 4 ms (typical value)</li> </ul>	15
Number of positioning axes at motion control cycle of 8 ms (typical value)	30
Controller	
PID_Compact	Yes; Universal PID controller with integrated optimization
• PID_3Step	Yes; PID controller with integrated optimization for valves
- · ● PID-Temp	Yes; PID controller with integrated optimization for temperature
Counting and measuring	
High-speed counter	Yes

Standards, approvals, certificates	
CE mark	Yes
CSA approval	Yes
cULus	Yes
FM approval	Yes
RCM (formerly C-TICK)	Yes

#### Highest safety class achievable in safety mode

• Performance level according to ISO 13849-1

• SIL acc. to IEC 61508

PLe SIL 3

Probability of failure (for service life of 20 years and repair time of 100 hours)

- Low demand mode: PFDavg in

accordance with SIL3

< 2.00E-05

-20 °C

- High demand/continuous mode: PFH in

accordance with SIL3

< 1.00E-09 1/h

#### Ambient conditions

### Ambient temperature during operation

• min.

Up to 60 °C with max. 32 ET 200SP modules and 3x 100 mA USB • max.

load; up to 55 °C with max. 64 ET 200SP modules and 2x max.

500 mA and 1x max. 100 mA USB load

-20 °C • horizontal installation, min.

60 °C • horizontal installation, max.

-20 °C • vertical installation, min.

50 °C; With max. 32 ET 200SP modules and 3x 100 mA USB load · vertical installation, max.

#### Ambient temperature during storage/transportation

-40 °C • min.

70 °C • max.

#### Vibrations

Yes Operation, tested according to IEC 60068-2-6

Yes • Transport, tested acc. to IEC 60068-2-6

#### Shock testing

• tested according to IEC 60068-2-6

• tested according to IEC 60068-2-27

• tested according to IEC 60068-2-29

• Storage/transport, tested acc. to IEC 60068-2-

27

Yes

Yes

Yes

Yes

## Operating systems

pre-installed operating system Windows 10 IoT Enterprise 2016 LTSB, 64bit, MUI

# Configuration

# Programming

#### Programming language

— LAD Yes; incl. failsafe

Yes; incl. failsafe — FBD

Yes - STL

Yes - SCL

- CFC No

Yes - GRAPH

Know-how protection	
User program protection/password protection	Yes
Copy protection	Yes
<ul> <li>Block protection</li> </ul>	Yes
Access protection	
Protection level: Write protection	Yes
<ul> <li>Protection level: Read/write protection</li> </ul>	Yes
Protection level: Complete protection	Yes
Cycle time monitoring	
• lower limit	adjustable minimum cycle time
• upper limit	adjustable maximum cycle time
Open Development interfaces	
Size of ODK SO file, max.	3.8 Mbyte
Peripherals/Options	
SD card	Optionally for additional mass storage
Dimensions	
Width	160 mm
Height	117 mm
Depth	75 mm
Weights	
Weight, approx.	0.83 kg
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