## **SIEMENS**

## Data sheet

## 6ES7677-2FA41-0FM0



SIMATIC ET 200SP Open Controllers, CPU 1515SP PC F +HMI 2048PT, 4 GB RAM, 30 GB CFAST with WES 7 P 64 bit pre-installed, mit S7-1500 Fail-safe SWC CPU 1505SP F pre-installed with WinCC Runtime Advanced V14 pre-installed with 2048 PowerTags license, Interfaces: 1x slot CFAST, 1x slot SD/MMC, 1x connection for ET 200SP bus adapter PROFINET 1x 10/100/1000 Mbit/s Ethernet, 3x USB, 1x DVI-I graphics card connection, Documentation on DVD, Restore DVD

General information	
Product type designation	CPU 1515SP PC F
HW functional status	FS02
Firmware version	V2.1
Engineering with	
<ul> <li>STEP 7 TIA Portal configurable/integrated from version</li> </ul>	V14 SP1
Installed software	
Visualization	WinCC Runtime Advanced V14 SP1
• Control	S7-1500 Software Controller CPU 1505SP F
Configuration control	
Configuration control via dataset	Yes
	Yes
via dataset	Yes 1
via dataset  Control elements	
via dataset  Control elements  Mode selector switch	
via dataset  Control elements  Mode selector switch  Supply voltage	1

Reverse polarity protection	Yes
Mains buffering	
Mains/voltage failure stored energy time	5 ms
Input current	
Current consumption (rated value)	1.5 A; Full processor load, incl. ET 200SP modules and using USB
Current consumption (in no-load operation), typ.	0.6 A
Inrush current, max.	4.7 A; Rated value
Power	
Active power input, max.	36 W; incl. ET 200SP modules and using USB
Infeed power to the backplane bus	8.75 W
Power loss	
Power loss, typ.	15 W; without ET 200SP modules and without using USB
Processor	
Processor type	Dual-Core 1 GHz, AMD G Series APU T40E
Memory	
Type of memory	DDR3-SDRAM
Main memory	4 GB RAM
CFast memory card	Yes; 30 GB flash memory
SIMATIC memory card required	No
Work memory	
• integrated (for program)	1.5 Mbyte
• integrated (for data)	5 Mbyte
<ul> <li>integrated (for CPU function library of CPU Runtime)</li> </ul>	10 Mbyte
Load memory	
• integrated (on PC mass storage)	320 Mbyte
Backup	
• with UPS	Yes; all memory areas declared retentive
• with non-volatile memory	Yes
CPU processing times	
for bit operations, typ.	10 ns
for word operations, typ.	12 ns
for fixed point arithmetic, typ.	16 ns
for floating point arithmetic, typ.	64 ns
CPU-blocks	
Number of elements (total)	6 000; In addition to blocks such as DBs, FBs and FCs, UDTs, global constants, etc. are also regarded as elements
DB	
Number, max.	5 999; Number range: 1 to 65535

• Size, max.	5 Mbyte
FB	
Number, max.	5 998; Number range: 1 to 65535
• Size, max.	512 kbyte
FC	
• Number, max.	5 999; Number range: 1 to 65535
● Size, max.	512 kbyte
ОВ	
• Size, max.	1 048 kbyte
<ul> <li>Number of free cycle OBs</li> </ul>	100
<ul><li>Number of time alarm OBs</li></ul>	20
<ul> <li>Number of delay alarm OBs</li> </ul>	20
<ul> <li>Number of cyclic interrupt OBs</li> </ul>	20
<ul> <li>Number of process alarm OBs</li> </ul>	50
<ul> <li>Number of DPV1 alarm OBs</li> </ul>	3
<ul> <li>Number of isochronous mode OBs</li> </ul>	1
<ul> <li>Number of technology synchronous alarm OBs</li> </ul>	2
<ul> <li>Number of startup OBs</li> </ul>	100
<ul> <li>Number of asynchronous error OBs</li> </ul>	4
<ul> <li>Number of synchronous error OBs</li> </ul>	2
<ul> <li>Number of diagnostic alarm OBs</li> </ul>	1
Nesting depth	
• per priority class	24; Up to 8 possible for F-blocks
Counters, timers and their retentivity	
S7 counter	
• Number	2 048
Retentivity	
— adjustable	Yes
IEC counter	
<ul><li>Number</li></ul>	Any (only limited by the main memory)
Retentivity	
— adjustable	Yes
S7 times	
• Number	2 048
Retentivity	
— adjustable	Yes
IEC timer	
• Number	Any (only limited by the main memory)
Retentivity	
— adjustable	Yes
Data areas and their retentivity	

Detective data are discultive as a secretary flam.	AAO libertas Fancitanana in NIVDAM. fancitanana in maasa atau na F
Retentive data area (incl. timers, counters, flags), max.	410 kbyte; For storage in NVRAM; for storage in mass storage 5 242 020 bytes
Flag	2 12 020 0)100
Number, max.	16 kbyte
Number of clock memories	8; 8 clock memory bit, grouped into one clock memory byte
Data blocks	, c, a, a, g,,
Retentivity adjustable	Yes
Retentivity preset	No
• Retentivity preset	110
Address area	
Number of IO modules	8 192
I/O address area	
• Inputs	32 kbyte; All inputs are in the process image
<ul><li>Outputs</li></ul>	32 kbyte; All outputs are in the process image
of which per assigned PC interface	
— Inputs (volume)	8 kbyte
— Outputs (volume)	8 kbyte
Subprocess images	
Number of subprocess images, max.	32
Hardware configuration	
Integrated power supply	Yes
Number of distributed IO systems	20
Number of DP masters	
● Via CM	1
Rack	
<ul><li>Modules per rack, max.</li></ul>	64; CPU 1515SP PC + 64 modules + server module
<ul> <li>Number of lines, max.</li> </ul>	1
PtP CM	
Number of PtP CMs	the number of connectable PtP CMs is only limited by the number of available slots
Time of day	
Clock	Hardware electr
• Type	Hardware clock
Hardware clock (real-time)	Yes; Resolution: 1 s
Backup time	6 wk; At 40 °C ambient temperature, typically
Deviation per day, max.	10 s; Typ.: 2 s
Clock synchronization	
<ul><li>supported</li></ul>	Yes
• on Windows clock, slave	Yes
Interfaces	
Number of industrial Ethernet interfaces	2
Number of PROFINET interfaces	1

Number of PROFIBUS interfaces	1
Number of RS 485 interfaces	1; Via CM DP module
Number of USB interfaces	3; 3x USB 2.0 on the front, 500 mA each - of which 2x 500 mA and 1x 100 mA simultaneously
Number of SD card slots	1
Video interfaces	
Graphics interface	1x DVI-I

Interface	
Interface type	PROFINET
automatic detection of transmission rate	Yes
Autonegotiation	Yes
Autocrossing	Yes
Number of connections	88
Interface types	
Number of ports	2
• integrated switch	Yes
• RJ 45 (Ethernet)	Yes; Via BusAdapter BA 2x RJ45
— Transmission rate, max.	100 Mbit/s
<ul> <li>Industrial Ethernet status LED</li> </ul>	Yes
<ul><li>BusAdapter (PROFINET)</li></ul>	Yes; Applicable BusAdapter: BA 2x RJ45, BA 2x FC
Protocols	
PROFINET IO Controller	Yes
PROFINET IO Device	Yes
SIMATIC communication	Yes
Open IE communication	Yes
Web server	Yes
PROFINET IO Controller	
Services	
— Isochronous mode	Yes
<ul> <li>shortest clock pulse</li> </ul>	500 μs
— IRT	Yes
— MRP	Yes

Yes
500 μs
Yes
Yes
Yes
Yes; Max. 32 PROFINET devices
128
64
64
128
128
8

simultaneously activated/deactivated, max.

<ul> <li>— IO Devices changing during operation (partner ports), supported</li> </ul>	Yes
Number of IO Devices per tool, max.	8
— Updating times	The minimum value of the update time also depends on communication share set for PROFINET IO, on the number of IO devices, and on the quantity of configured user data
Update time for IRT	
— for send cycle of 500 μs	500 μs to 8 ms
— for send cycle of 1 ms	1 ms to 16 ms
— for send cycle of 2 ms	2 ms to 32 ms
— for send cycle of 4 ms	4 ms to 64 ms
<ul> <li>With IRT and parameterization of "odd"</li> </ul>	Update time = set "odd" send clock (any multiple of 125 µs: 375
send cycles	μs, 625 μs 3 875 μs)
Update time for RT	
— for send cycle of 500 μs	500 μs to 256 ms
— for send cycle of 1 ms	1 ms to 512 ms
— for send cycle of 2 ms	2 ms to 512 ms
— for send cycle of 4 ms	4 ms to 512 ms
PROFINET IO Device	
Services	
— Isochronous mode	No
— IRT	Yes
— MRP	Yes
— MRPD	Yes
<ul> <li>Prioritized startup</li> </ul>	Yes
— Shared device	Yes
<ul> <li>Number of IO Controllers with shared</li> </ul>	4
device, max.	
2. Interface	
Interface type	Integrated Ethernet interface
automatic detection of transmission rate	Yes
Autonegotiation	Yes
Autocrossing	Yes
Interface types	
Number of ports	1
• RJ 45 (Ethernet)	Yes; Integrated
— Transmission rate, max.	1 000 Mbit/s
<ul> <li>Industrial Ethernet status LED</li> </ul>	No
2 Interface	
3. Interface Interface type	PROFIBUS with CM DP
Number of connections via this interface	44
Interface types	

• RS 485	Yes
Protocols	
PROFIBUS DP master	Yes
PROFIBUS DP slave	Yes
SIMATIC communication	Yes
PROFIBUS DP master	
Number of DP slaves, max.	125
Services	
— Equidistance	No
— Isochronous mode	No
Interface types	
RS 485	
Transmission rate, max.	12 Mbit/s
Protocols	
Number of connections	
<ul> <li>Number of connections, max.</li> </ul>	88
<ul> <li>Number of connections reserved for ES/HMI/web</li> </ul>	10
<ul> <li>Number of S7 routing paths</li> </ul>	16
Redundancy mode	
Media redundancy	
<ul> <li>Switchover time on line break, typ.</li> </ul>	200 ms
<ul> <li>Number of stations in the ring, max.</li> </ul>	50
SIMATIC communication	
<ul> <li>PG/OP communication</li> </ul>	Yes
• S7 routing	Yes
<ul> <li>S7 communication, as server</li> </ul>	Yes
<ul> <li>S7 communication, as client</li> </ul>	Yes
<ul> <li>User data per job, max.</li> </ul>	64 kbyte
Open IE communication	
• TCP/IP	Yes
— Data length, max.	64 kbyte
• ISO-on-TCP (RFC1006)	Yes
— Data length, max.	64 kbyte
• UDP	Yes
— Data length, max.	1 472 kbyte
• SNMP	Yes
• DCP	Yes
• LLDP	Yes
Web server	
• HTTP	Yes; Via Windows and PROFINET interface

OPC UA     OPC UA Server     Application authentication     Application authentication     Application authentication     Application authentication     Security policies     Application authentication     Security policies     Application authentication     Security policies     Yes; Available security policies: None, Basic128Rsa15, Basic256Sha256     Yes; Available security policies: None, Basic128Rsa15, Basic256Sha256     Yes; Available security policies: None, Basic128Rsa15, Basic256Sha256     Yes; Tanonymous* or by user name & password  Further protocols     MODBUS     Yes; MODBUS TCP  S7 message functions Number of login stations for message functions, max. Program alarms     Yes Number of onifigurable program messages, max. Number of simultaneously active program alarms     Number of simultaneously active program alarms     Number of program alarms     Number of program elarms     Number of variables, max.     Of which status variables, max.     Of which status variables, max.     Of which status variables, max.     Of which control variables, max.     Of which status variables, max.     Of which status variables, max.     Of which status variables, max.     Of which powerfail-proof     Number of configurable Traces     Number of	• HTTPS	Yes; Only via PROFINET interface
required  - Application authentication - Application authentication - Security policies - User authentication - Ves; "anonymous" or by user name & password  Further protocols - MODBUS - MODBUS - Yes; MODBUS TCP  S7 message functions - Number of login stations for message functions, max Program alarms - Number of simultaneously active program alarms - Number of program alarms - Number of program alarms - Number of alarms for motion technology - objects - Number of alarms for motion technology - objects - Number of alarms for motion technology - objects - Status block - Yes; parallel online access possible for up to 8 engineering - systems  Status block - Yes; up to 8 simultaneously - Status/control variables, max of which status variables, max of which control variables, max Of which powerfail-proof - Number of entries, max Of which powerfail-proof - Number of entries, max Of which powerfail-proof - Number of variables, max Of which powerfail-proof - Number of variables max.	OPC UA	
Basic256Rsa15, Basic256Sha256  — Security policies  — Security policies  — Vesr Available security policies: None, Basic128Rsa15, Basic256Sha256  — User authentication  Further protocols  • MODBUS  Yes: MODBUS TCP   **Tongram alarms  Number of login stations for message functions, max.  Program alarms  • Number of simultaneously active program alarms  • Number of program alarms  • Number of program alarms  • Number of alarms for system diagnostics  • Number of alarms for system diagnostics  • Number of alarms for system diagnostics  • Number of alarms for motion technology objects   **Test commissioning functions**  Joint commission (Team Engineering)  **Status block  **Tyes: Parallel online access possible for up to 8 engineering systems  Status block  **Status/control variables  • Variables  • Number of variables, max.  — of which status variables, max.  — of which control variables, max.  — Of which powerfali-proof  • Number of variables, max.  — Of which powerfali-proof  • Number of variables, max.  — of which powerfali-proof  • Number of variables, max.  — of which powerfali-proof  • Number of variables, max.  — of which powerfali-proof  • Number of variables, max.  — of which powerfali-proof  • Number of variables on the powerfali-proof  • Number of variables on the powerfali-proof  • Number of variables on the powerfali-proof  • Number of configurable Traces  • Number of configurable Traces  4	OPC UA Server	
Basic256Rsa15, Basic256Sha256  - User authentication  Further protocols  • MODBUS  Yes; "anonymous" or by user name & password  Yes; MODBUS TCP   7 message functions  Number of login stations for message functions, max.  Program alarms  Number of simultaneously active program alarms  • Number of program alarms  • Number of alarms for system diagnostics  • Number of alarms for system diagnostics  • Number of alarms for motion technology objects  Test commissioning functions  Yes; Parallel online access possible for up to 8 engineering systems  Status block  Yes; up to 8 simultaneously  Single step  No  Status/control variable  • Variables  • Number of variables, max.  — of which status variables, max.  — of which control variables, max.  — of which control variables, max.  Procing  • Forcing  • Forcing  • Forcing, variables, max.  — Of which powerfail-proof  Present  • Number of entries, max.  — of which powerfail-proof  No  Traces  • Number of configurable Traces  • Number of configurable Traces  4	<ul> <li>Application authentication</li> </ul>	
Further protocols  • MODBUS  Yes; MODBUS TCP  S7 message functions  Number of login stations for message functions, max. Program alarms  Ves  Number of configurable program messages, max.  Number of simultaneously active program alarms  • Number of simultaneously active program alarms  • Number of alarms for system diagnostics  • Number of alarms for motion technology objects  Test commissioning functions  Joint commissioning functions  Status block  Yes; up to 8 simultaneously  Single step  No  Status/control  • Status/control variable  • Variables  • Number of variables, max.  — of which status variables, max.  — of which control variables, max.  Porcing  • Forcing  • Forcing, variables  • Number of variables, max.  — of which control variables, max.  — of which control variables, max.  1 000  Forcing  • Forcing, variables, max.  — of which control variables, max.  — of which operation and the process of the process o	— Security policies	
MODBUS  Yes; MODBUS TCP  S7 message functions  Number of login stations for message functions, max.  Program alarms  Number of configurable program messages, max.  Number of simultaneously active program alarms  Number of program alarms  Number of alarms for system diagnostics Number of alarms for motion technology objects  Test commissioning functions  Joint commission (Team Engineering)  Yes; Parallel online access possible for up to 8 engineering systems  Status block  Yes; up to 8 simultaneously  Single step  No  Status/control variable  Yes  Number of variables, max.  — of which control variables, max.  — Of which powerfail-proof  Traces  Number of configurable Traces  4	<ul> <li>User authentication</li> </ul>	Yes; "anonymous" or by user name & password
Number of login stations for message functions, max.  Program alarms  Number of configurable program messages, max.  Number of simultaneously active program alarms  Number of simultaneously active program alarms  Number of program alarms  Number of program alarms  Number of alarms for system diagnostics  Number of alarms for motion technology objects  Test commissioning functions  Joint commission (Team Engineering)  Status block  Single step  No  Status/control  Status/control  Status/control variable  Variables  Number of variables, max.  of which status variables, max.  of which control variables, max.  Of which powerfail-proof  Number of entries, max.  of which powerfail-proof  Number of configurable Traces  Number of configurable Traces  Number of configurable Traces  4	Further protocols	
Number of login stations for message functions, max.  Program alarms  Number of configurable program messages, max.  Number of simultaneously active program alarms  Number of simultaneously active program alarms  Number of simultaneously active program alarms  Number of program alarms  Number of alarms for system diagnostics  Number of alarms for motion technology objects  Pest commissioning functions  Joint commission (Team Engineering)  Yes; Parallel online access possible for up to 8 engineering systems  Status block  Yes; up to 8 simultaneously  Single step  No  Status/control  Status/control variable  Ves  Number of variables, max.  of which status variables, max.  of which control variables, max.  Pororing  Forcing  Forcing  Forcing  Forcing, variables, max.  Number of variables, max.  Number of variables, max.  Number of variables, max.  Number of variables, max.  Oliagnostic buffer  Present  Number of entries, max.  of which powerfail-proof  Number of configurable Traces  Number of configurable Traces  Number of configurable Traces  Number of configurable Traces	• MODBUS	Yes; MODBUS TCP
Program alarms  Ves  Number of configurable program messages, max.  Number of simultaneously active program alarms  Number of alarms for system diagnostics  Number of alarms for motion technology objects  Test commissioning functions  Joint commission (Team Engineering)  Yes; Parallel online access possible for up to 8 engineering systems  Status block  Yes; up to 8 simultaneously  Single step  No  Status/control  Status/control variable  Ves  Namber of variables, max.  of which status variables, max.  of which control variables, max.  of which control variables, max.  Porcing  Forcing  Forcing  Forcing, variables  Number of variables, max.  200  Diagnostic buffer  present  Number of entries, max.  of which powerfail-proof  Number of configurable Traces  Number of configurable Traces  Number of configurable Traces  4	S7 message functions	
Number of configurable program messages, max.  Number of simultaneously active program alarms  Number of program alarms  Number of program alarms  Number of alarms for system diagnostics  Number of alarms for motion technology objects  Test commissioning functions  Joint commission (Team Engineering)  Yes; Parallel online access possible for up to 8 engineering systems  Status block  Yes; up to 8 simultaneously  Single step  No  Status/control  Status/control variable  Variables  Number of variables, max.  — of which status variables, max.  — of which control variables, max.  — of which control variables, max.  200  Forcing  Forcing  Forcing  Forcing  Forcing (Yes)  No  Diagnostic buffer  Present  Number of entries, max.  — of which powerfail-proof  Number of configurable Traces  Number of configurable Traces  Number of configurable Traces  Number of configurable Traces	Number of login stations for message functions, max.	32
Number of simultaneously active program alarms  Number of program alarms  Number of program alarms  Number of alarms for system diagnostics  Number of alarms for motion technology objects  Test commissioning functions  Joint commission (Team Engineering)  Yes; Parallel online access possible for up to 8 engineering systems  Status block  Yes; up to 8 simultaneously  Single step  No  Status/control  Status/control variable  Variables  Number of variables, max.  of which status variables, max.  of which control variables, max.  Forcing  Forcing  Forcing  Forcing  Forcing, variables, max.  Number of variables, max.  Number of variables, max.  of which control variables, max.  Yes  Number of variables, max.  200  Forcing  Forcing  Forcing, variables  Number of variables, max.  200  Diagnostic buffer  present  Present  Yes  Number of entries, max.  1000  300  Traces  Number of configurable Traces  Number of configurable Traces	Program alarms	Yes
Number of program alarms Number of alarms for system diagnostics Number of alarms for motion technology objects  Test commissioning functions  Joint commission (Team Engineering)  Status block Yes; Parallel online access possible for up to 8 engineering systems  Yes; up to 8 simultaneously  Single step No  Status/control  Status/control variable Variables Number of variables, max. — of which control variables, max. — of which control variables, max.  Porcing Forcing Forcing Forcing, variables, max.  Number of variables, max.  Porcing Forcing F	Number of configurable program messages, max.	10 000
Number of alarms for system diagnostics Number of alarms for motion technology objects    Number of alarms for motion technology objects   160	Number of simultaneously active program alarms	
Number of alarms for motion technology objects  Test commissioning functions  Joint commission (Team Engineering)  Status block  Yes; up to 8 simultaneously  Single step  No  Status/control  Status/control variables  Number of variables, max.  of which control variables, max.  Forcing  Forcing  Forcing  Forcing  Forcing, variables, max.  Number of variables, max.  200  Forcing  Forcing, variables, max.  200  Diagnostic buffer  present  Number of entries, max.  1000  Number of configurable Traces  Number of configurable Traces  Number of configurable Traces  Number of configurable Traces	<ul> <li>Number of program alarms</li> </ul>	1 000
Dint commission (Team Engineering)  Yes; Parallel online access possible for up to 8 engineering systems  Status block Yes; up to 8 simultaneously  Single step No  Status/control  Status/control variable Variables Variables Number of variables, max. — of which status variables, max. — of which control variables, max. 200  Forcing Forcing Forcing, variables Number of variables, max. 200  Proresent Ves Inputs, outputs, memory bits, DB, times, counters  Ves Inputs, outputs, memory bits, DB, times, counters  Yes  Inputs, outputs, outputs  Persent Ves Inputs, outputs  Number of variables, max. 200  Diagnostic buffer  Present Present Number of entries, max. — of which powerfail-proof  Traces  Number of configurable Traces  Number of configurable Traces	<ul> <li>Number of alarms for system diagnostics</li> </ul>	200
Joint commission (Team Engineering)  Yes; Parallel online access possible for up to 8 engineering systems  Yes; up to 8 simultaneously  Single step  No  Status/control  Status/control variable  Variables  Number of variables, max.  — of which status variables, max.  — of which control variables, max.  200  Forcing  Forcing  Forcing, variables  Number of variables, max.  200  Forcing  Yes  Inputs, outputs, memory bits, DB, times, counters  Inputs, outputs, memory bits, DB, times, counters  Ves  Inputs, outputs, outputs, memory bits, DB, times, counters  1000  Forcing  Forcing  Forcing  Forcing  Number of variables, max.  1000  One of which powerfail-proof  Traces  Number of configurable Traces  4		160
Status block Yes; up to 8 simultaneously  No  Status/control  Status/control variable Variables Number of variables, max.  - of which status variables, max.  - of which control variables, max.  Forcing  Forcing  Forcing, variables Number of variables, max.  Outuber of variables, max.  Forcing  Outuber of variables, max.  And  Outuber of variables, max.  Outuber of entries, max.  Outuber of configurable Traces  Number of configurable Traces	Test commissioning functions	
Single step  Status/control  Status/control variable  Ves  Inputs, outputs, memory bits, DB, times, counters  Number of variables, max.  of which status variables, max.  of which control variables, max.  Forcing  Forcing  Forcing  Forcing, variables  Number of variables, max.  200  Yes  Inputs, outputs  Inputs, outputs  Number of variables, max.  200  Diagnostic buffer  Present  Number of entries, max.  of which powerfail-proof  Traces  Number of configurable Traces  4	Joint commission (Team Engineering)	
Status/control  Status/control variable  Variables Inputs, outputs, memory bits, DB, times, counters  Outputs, outputs, memory bits, DB, times, counters  Outputs, outputs, outputs  Inputs, outputs  Inputs, outputs  Inputs, outputs  Inputs, outputs  Inputs, outputs  Number of variables, max.  Outputs  Inputs, ou	Status block	Yes; up to 8 simultaneously
<ul> <li>Status/control variable</li> <li>Variables</li> <li>Inputs, outputs, memory bits, DB, times, counters</li> <li>Number of variables, max.</li> <li>— of which status variables, max.</li> <li>— of which control variables, max.</li> <li>200</li> <li>Forcing</li> <li>Forcing, variables</li> <li>Number of variables, max.</li> <li>Poresent</li> <li>Present</li> <li>Present</li> <li>Number of entries, max.</li> <li>— of which powerfail-proof</li> <li>Traces</li> <li>Number of configurable Traces</li> </ul>	Single step	No
<ul> <li>Variables</li> <li>Number of variables, max.</li> <li>— of which status variables, max.</li> <li>— of which control variables, max.</li> <li>200</li> <li>Forcing</li> <li>Forcing, variables</li> <li>Number of variables, max.</li> <li>200</li> <li>Forcing Yes</li> <li>Inputs, outputs</li> <li>Number of variables, max.</li> <li>200</li> <li>Diagnostic buffer</li> <li>✓ Present</li> <li>✓ Number of entries, max.</li> <li>— of which powerfail-proof</li> <li>Traces</li> <li>Number of configurable Traces</li> </ul>	Status/control	
<ul> <li>Number of variables, max. <ul> <li>of which status variables, max.</li> <li>of which control variables, max.</li> </ul> </li> <li>Forcing <ul> <li>Forcing</li> <li>Forcing, variables</li> <li>Number of variables, max.</li> </ul> </li> <li>Diagnostic buffer <ul> <li>present</li> <li>Number of entries, max.</li> <li>Number of entries, max.</li> <li>of which powerfail-proof</li> </ul> </li> <li>Traces <ul> <li>Number of configurable Traces</li> </ul> </li> </ul>	Status/control variable	Yes
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— of which control variables, max.  Forcing  ● Forcing  ● Forcing, variables  ● Number of variables, max.  Present  ● present  ● Number of entries, max.  1 000  — of which powerfail-proof  Traces  ● Number of configurable Traces  4	<ul> <li>Number of variables, max.</li> </ul>	
Forcing  Forcing  Forcing, variables  Number of variables, max.  Diagnostic buffer  present  Number of entries, max.  Number of entries, max.  of which powerfail-proof  Traces  Number of configurable Traces  4	— of which status variables, max.	200
<ul> <li>Forcing</li> <li>Forcing, variables</li> <li>Number of variables, max.</li> <li>Diagnostic buffer</li> <li>Present</li> <li>Number of entries, max.</li> <li>Of which powerfail-proof</li> <li>Traces</li> <li>Number of configurable Traces</li> </ul>	<ul><li>of which control variables, max.</li></ul>	200
<ul> <li>Forcing, variables</li> <li>Number of variables, max.</li> <li>Diagnostic buffer</li> <li>present</li> <li>Number of entries, max.</li> <li>of which powerfail-proof</li> <li>Traces</li> <li>Number of configurable Traces</li> </ul>	Forcing	
<ul> <li>Forcing, variables</li> <li>Number of variables, max.</li> <li>Diagnostic buffer</li> <li>Present</li> <li>Number of entries, max.</li> <li>of which powerfail-proof</li> <li>Traces</li> <li>Number of configurable Traces</li> </ul>	• Forcing	Yes
<ul> <li>Number of variables, max.</li> <li>Diagnostic buffer</li> <li>present</li> <li>Number of entries, max.</li> <li>of which powerfail-proof</li> <li>Traces</li> <li>Number of configurable Traces</li> </ul>		Inputs, outputs
Diagnostic buffer         ● present       Yes         ● Number of entries, max.       1 000         — of which powerfail-proof       300         Traces         ● Number of configurable Traces       4		200
<ul> <li>present</li> <li>Number of entries, max.</li> <li>of which powerfail-proof</li> <li>Traces</li> <li>Number of configurable Traces</li> </ul>	·	
<ul> <li>Number of entries, max.</li> <li>— of which powerfail-proof</li> <li>Traces</li> <li>Number of configurable Traces</li> <li>4</li> </ul>		Yes
— of which powerfail-proof 300  Traces  ● Number of configurable Traces 4	·	1 000
Traces  • Number of configurable Traces  4		
Number of configurable Traces     4		
	Number of configurable Traces	4

Interrupts/diagnostics/status information	
Diagnostics indication LED	
RUN/STOP LED	Yes
• ERROR LED	Yes
• MAINT LED	Yes
Supported technology objects	
Motion Control	Yes
<ul> <li>Number of available Motion Control resources for technology objects</li> </ul>	2 400
<ul> <li>Required Motion Control resources</li> </ul>	
— per speed-controlled axis	40; per axis
— per positioning axis	80; per axis
— per synchronous axis	160; per axis
— per external encoder	80; per external encoder
— per output cam	20; per cam
— per cam track	160; per cam track
— per probe	40; per probe
Positioning axis	
<ul> <li>Number of positioning axes at motion control cycle of 4 ms (typical value)</li> </ul>	5
<ul> <li>Number of positioning axes at motion control cycle of 8 ms (typical value)</li> </ul>	12
Controller	
PID_Compact	Yes; Universal PID controller with integrated optimization
PID_3Step	Yes; PID controller with integrated optimization for valves
PID-Temp	Yes; PID controller with integrated optimization for temperature
Counting and measuring	
High-speed counter	Yes
Standards, approvals, certificates	
CE mark	Yes
CSA approval	Yes
cULus	Yes
FM approval	Yes
RCM (formerly C-TICK)	Yes
Highest safety class achievable in safety mode	
<ul> <li>Performance level according to ISO 13849-1</li> </ul>	PLe
• SIL acc. to IEC 61508	SIL 3
Probability of failure (for service life of 20 years and	repair time of 100 hours)
<ul> <li>Low demand mode: PFDavg in accordance with SIL3</li> </ul>	< 2.00E-05
<ul><li>— High demand/continuous mode: PFH in accordance with SIL3</li></ul>	< 1.00E-09 1/h

Ambient temperature during operation  • min.  • max.  Up to 60 °C with max. 32 ET 200SP modules and 3x 100 mA load; up to 55 °C with max. 64 ET 200SP modules and 2x ma 500 mA and 1x max. 100 mA USB load  • horizontal installation, min.  • horizontal installation, min.  • vertical installation, min.  • vertical installation, max.  50 °C; With max. 32 ET 200SP modules and 3x 100 mA USB or °C  • vertical installation, min.  • vertical installation, max.  50 °C; With max. 32 ET 200SP modules and 3x 100 mA USB or °C; With max. 32 ET 200SP modules and 3x 100 mA USB or °C; With max. 32 ET 200SP modules and 3x 100 mA USB or °C; With max. 32 ET 200SP modules and 3x 100 mA USB or °C; With max. 32 ET 200SP modules and 3x 100 mA USB or °C; With max. 32 ET 200SP modules and 3x 100 mA USB or °C; With max. 32 ET 200SP modules and 3x 100 mA USB or °C; With max. 32 ET 200SP modules and 3x 100 mA USB or °C; With max. 32 ET 200SP modules and 3x 100 mA USB or °C; With max. 32 ET 200SP modules and 3x 100 mA USB or °C; With max. 32 ET 200SP modules and 3x 100 mA USB or °C; With max. 32 ET 200SP modules and 3x 100 mA USB or °C; With max. 32 ET 200SP modules and 3x 100 mA USB or °C; With max. 32 ET 200SP modules and 3x 100 mA USB or °C; With max. 32 ET 200SP modules and 3x 100 mA USB or °C; With max. 32 ET 200SP modules and 2x max. 100 mA USB or °C; With max. 32 ET 200SP modules and 2x max. 100 mA USB or °C or
max.      Up to 60 °C with max. 32 ET 200SP modules and 3x 100 mA load; up to 55 °C with max. 64 ET 200SP modules and 2x ma 500 mA and 1x max. 100 mA USB load      horizontal installation, min.     horizontal installation, max.     vertical installation, min.     vertical installation, max.     vertical installation, max.      vertical installation, max.      vertical installation, max.      vertical installation, max.      vertical installation, max.      vertical installation, max.      vertical installation, max.      vertical installation, max.      vertical installation, max.      vertical installation, max.      vertical installation, max.      vertical installation, max.      vertical installation, max.      vertical installation, max.      vertical installation, min.      vertical installation.      vertical installation.      vertical installation.      vertical in
load; up to 55 °C with max. 64 ET 200SP modules and 2x ma 500 mA and 1x max. 100 mA USB load  • horizontal installation, min. • horizontal installation, max.  • vertical installation, min. • vertical installation, min. • vertical installation, max.  50 °C; With max. 32 ET 200SP modules and 3x 100 mA USB  Ambient temperature during storage/transportation  • min. • max.  70 °C  Vibrations  • Operation, tested according to IEC 60068-2-6 • Transport, tested acc. to IEC 60068-2-6  • tested according to IEC 60068-2-7  • tested according to IEC 60068-2-7  • tested according to IEC 60068-2-9  • tested according to IEC 60068-2-9  • Storage/transport, tested acc. to IEC 60068-2-  • Yes  • Storage/transport, tested acc. to IEC 60068-2-  27
<ul> <li>horizontal installation, max.</li> <li>vertical installation, min.</li> <li>vertical installation, max.</li> <li>vertical installation, max.</li> <li>50 °C; With max. 32 ET 200SP modules and 3x 100 mA USB</li> </ul> Ambient temperature during storage/transportation <ul> <li>min.</li> <li>max.</li> <li>70 °C</li> </ul> Vibrations <ul> <li>Operation, tested according to IEC 60068-2-6</li> <li>Transport, tested acc. to IEC 60068-2-6</li> <li>Yes</li> </ul> Shock testing <ul> <li>tested according to IEC 60068-2-6</li> <li>tested according to IEC 60068-2-27</li> <li>tested according to IEC 60068-2-29</li> <li>tested according to IEC 60068-2-29</li> <li>Yes</li> </ul> Storage/transport, tested acc. to IEC 60068-2-29 <ul> <li>Storage/transport, tested acc. to IEC 60068-2-27</li> </ul> Yes <ul> <li>Storage/transport, tested acc. to IEC 60068-2-29</li> <li>Yes</li> </ul>
<ul> <li>vertical installation, min.</li> <li>vertical installation, max.</li> <li>50 °C; With max. 32 ET 200SP modules and 3x 100 mA USB</li> </ul> Ambient temperature during storage/transportation <ul> <li>min.</li> <li>+40 °C</li> <li>max.</li> <li>70 °C</li> </ul> Vibrations <ul> <li>Operation, tested according to IEC 60068-2-6</li> <li>Transport, tested acc. to IEC 60068-2-6</li> <li>Yes</li> </ul> Shock testing <ul> <li>tested according to IEC 60068-2-7</li> <li>tested according to IEC 60068-2-29</li> <li>tested according to IEC 60068-2-29</li> <li>Storage/transport, tested acc. to IEC 60068-2-</li> <li>Yes</li> </ul> Yes <ul> <li>Storage/transport, tested acc. to IEC 60068-2-</li> <li>Yes</li> </ul>
vertical installation, max.  Ambient temperature during storage/transportation      min.
Ambient temperature during storage/transportation  • min.  • max.  70 °C  Vibrations  • Operation, tested according to IEC 60068-2-6  • Transport, tested acc. to IEC 60068-2-6  • Transport, tested acc. to IEC 60068-2-7  • tested according to IEC 60068-2-7  • tested according to IEC 60068-2-27  • tested according to IEC 60068-2-29  • tested according to IEC 60068-2-29  • Storage/transport, tested acc. to IEC 60068-2-  27
<ul> <li>min.</li> <li>-40 °C</li> <li>max.</li> <li>70 °C</li> </ul> Vibrations <ul> <li>Operation, tested according to IEC 60068-2-6</li> <li>Transport, tested acc. to IEC 60068-2-6</li> <li>Yes</li> </ul> Shock testing <ul> <li>tested according to IEC 60068-2-6</li> <li>tested according to IEC 60068-2-7</li> <li>tested according to IEC 60068-2-27</li> <li>Yes</li> <li>tested according to IEC 60068-2-29</li> <li>Yes</li> </ul> Storage/transport, tested acc. to IEC 60068-2- <ul> <li>Yes</li> </ul> Yes <ul> <li>Storage/transport, tested acc. to IEC 60068-2-</li> </ul>
<ul> <li>max.</li> <li>Vibrations</li> <li>Operation, tested according to IEC 60068-2-6         <ul> <li>Transport, tested acc. to IEC 60068-2-6</li> <li>Yes</li> </ul> </li> <li>Shock testing <ul> <li>tested according to IEC 60068-2-6</li> <li>tested according to IEC 60068-2-7</li> <li>tested according to IEC 60068-2-27</li> <li>tested according to IEC 60068-2-29</li> <li>Storage/transport, tested acc. to IEC 60068-2-</li> </ul> </li> <li>Storage/transport, tested acc. to IEC 60068-2-</li> </ul>
Vibrations  Operation, tested according to IEC 60068-2-6 Transport, tested acc. to IEC 60068-2-6 Yes  Shock testing  tested according to IEC 60068-2-6 tested according to IEC 60068-2-7 tested according to IEC 60068-2-27 Storage/transport, tested acc. to IEC 60068-2- 27
<ul> <li>Operation, tested according to IEC 60068-2-6 <ul> <li>Transport, tested acc. to IEC 60068-2-6</li> <li>Yes</li> </ul> </li> <li>Shock testing <ul> <li>tested according to IEC 60068-2-6</li> <li>tested according to IEC 60068-2-27</li> <li>tested according to IEC 60068-2-27</li> <li>tested according to IEC 60068-2-29</li> <li>Storage/transport, tested acc. to IEC 60068-2-</li> </ul> </li> <li>Storage/transport, tested acc. to IEC 60068-2-</li> </ul>
<ul> <li>Transport, tested acc. to IEC 60068-2-6</li> <li>Shock testing</li> <li>tested according to IEC 60068-2-6</li> <li>tested according to IEC 60068-2-27</li> <li>tested according to IEC 60068-2-29</li> <li>Storage/transport, tested acc. to IEC 60068-2-</li> <li>Yes</li> <li>Storage/transport, tested acc. to IEC 60068-2-</li> </ul>
Shock testing  • tested according to IEC 60068-2-6  • tested according to IEC 60068-2-27  • tested according to IEC 60068-2-29  • Storage/transport, tested acc. to IEC 60068-2-  27
<ul> <li>tested according to IEC 60068-2-6</li> <li>tested according to IEC 60068-2-27</li> <li>tested according to IEC 60068-2-29</li> <li>Storage/transport, tested acc. to IEC 60068-2-</li> <li>Yes</li> <li>Yes</li> <li>Yes</li> <li>Yes</li> <li>Yes</li> <li>Yes</li> </ul>
<ul> <li>tested according to IEC 60068-2-27</li> <li>tested according to IEC 60068-2-29</li> <li>Storage/transport, tested acc. to IEC 60068-2-27</li> </ul> Yes <ul> <li>Yes</li> </ul> Yes <ul> <li>Yes <ul> <li>Yes</li> </ul> </li> </ul>
tested according to IEC 60068-2-29     Storage/transport, tested acc. to IEC 60068-2- 27  Yes  Yes  Yes
• Storage/transport, tested acc. to IEC 60068-2- 27
27
Operating systems
pre-installed operating system Windows Embedded Standard 7 P 64-bit
Configuration
Programming
Programming language
— LAD Yes; incl. failsafe
— FBD Yes; incl. failsafe
— STL Yes
— SCL Yes
— CFC No
— GRAPH Yes
Know-how protection
. II
User program protection/password protection     Yes
<ul> <li>User program protection/password protection</li> <li>Copy protection</li> <li>Yes</li> <li>Yes</li> </ul>
cos pogram postanti protesta de la companya de la c
• Copy protection Yes
<ul> <li>Copy protection</li> <li>Block protection</li> <li>Yes</li> <li>Yes</li> </ul>
<ul> <li>Copy protection</li> <li>Block protection</li> <li>Access protection</li> </ul> Yes Yes

Cycle time monitoring	
• lower limit	adjustable minimum cycle time
• upper limit	adjustable maximum cycle time
Open Development interfaces	
• Size of ODK SO file, max.	3.8 Mbyte
Peripherals/Options	
SD card	Optionally for additional mass storage
Dimensions	
Width	160 mm
Height	117 mm
Depth	75 mm
Weights	
Weight, approx.	0.83 kg
last modified:	06/22/2020