## **SIEMENS**

## Data sheet

## 6ES7677-2FA41-0FK0



SIMATIC ET 200SP Open Controllers, CPU 1515SP PC F +HMI 128PT, 4 GB RAM, 30 GB CFAST with WES 7 P 64 bit pre-installed, mit S7-1500 Fail-safe SWC CPU 1505SP F pre-installed with WinCC Runtime Advanced V14 pre-installed with 128 PowerTags license, Interfaces: 1x slot CFAST, 1x slot SD/MMC, 1x connection for ET 200SP bus adapter PROFINET 1x 10/100/1000 Mbit/s Ethernet, 3x USB, 1x DVI-I graphics card connection, Documentation on DVD, Restore DVD

General information	
Product type designation	CPU 1515SP PC F
HW functional status	FS02
Firmware version	V2.1
Engineering with	
<ul> <li>STEP 7 TIA Portal configurable/integrated from version</li> </ul>	V14 SP1
Installed software	
Visualization	WinCC Runtime Advanced V14 SP1
Control	S7-1500 Software Controller CPU 1505SP F V2.1
Configuration control	
via dataset	Yes
Control elements	
Mode selector switch	1
Supply voltage	
Type of supply voltage	24 V DC
permissible range, lower limit (DC)	19.2 V
permissible range, upper limit (DC)	28.8 V

Reverse polarity protection	Yes
Mains buffering	
Mains/voltage failure stored energy time	5 ms
Input current	
Current consumption (rated value)	1.5 A; Full processor load, incl. ET 200SP modules and using USB
Current consumption (in no-load operation), typ.	0.6 A
Inrush current, max.	4.7 A; Rated value
Power	
Active power input, max.	36 W; incl. ET 200SP modules and using USB
Infeed power to the backplane bus	8.75 W
Power loss	
Power loss, typ.	15 W; without ET 200SP modules and without using USB
Processor	
Processor type	Dual-Core 1 GHz, AMD G Series APU T40E
Memory	
Type of memory	DDR3-SDRAM
Main memory	4 GB RAM
CFast memory card	Yes; 30 GB flash memory
SIMATIC memory card required	No
Work memory	
• integrated (for program)	1.5 Mbyte
• integrated (for data)	5 Mbyte
<ul> <li>integrated (for CPU function library of CPU Runtime)</li> </ul>	10 Mbyte
Load memory	
• integrated (on PC mass storage)	320 Mbyte
Backup	
• with UPS	Yes; all memory areas declared retentive
<ul> <li>with non-volatile memory</li> </ul>	Yes
CPU processing times	
for bit operations, typ.	10 ns
for word operations, typ.	12 ns
for fixed point arithmetic, typ.	16 ns
for floating point arithmetic, typ.	64 ns
CPU-blocks	
Number of elements (total)	6 000; In addition to blocks such as DBs, FBs and FCs, UDTs, global constants, etc. are also regarded as elements
DB	
Number, max.	5 999; Number range: 1 to 65535

• Size, max.	5 Mbyte
FB	
Number, max.	5 998; Number range: 1 to 65535
• Size, max.	512 kbyte
FC	
• Number, max.	5 999; Number range: 1 to 65535
• Size, max.	512 kbyte
ОВ	
• Size, max.	512 kbyte
<ul> <li>Number of free cycle OBs</li> </ul>	100
<ul> <li>Number of time alarm OBs</li> </ul>	20
<ul> <li>Number of delay alarm OBs</li> </ul>	20
<ul> <li>Number of cyclic interrupt OBs</li> </ul>	20
<ul> <li>Number of process alarm OBs</li> </ul>	50
<ul> <li>Number of DPV1 alarm OBs</li> </ul>	3
<ul> <li>Number of isochronous mode OBs</li> </ul>	1
<ul> <li>Number of technology synchronous alarm OBs</li> </ul>	2
Number of startup OBs	100
<ul> <li>Number of asynchronous error OBs</li> </ul>	4
<ul> <li>Number of synchronous error OBs</li> </ul>	2
<ul> <li>Number of diagnostic alarm OBs</li> </ul>	1
Nesting depth	
and an experience of the second secon	
• per priority class	24; Up to 8 possible for F-blocks
• per priority class	24; Up to 8 possible for F-blocks
	24; Up to 8 possible for F-blocks
per priority class  Counters, timers and their retentivity	24; Up to 8 possible for F-blocks 2 048
• per priority class  Counters, timers and their retentivity  S7 counter	
<ul> <li>per priority class</li> <li>Counters, timers and their retentivity</li> <li>S7 counter</li> <li>Number</li> </ul>	
<ul> <li>per priority class</li> <li>Counters, timers and their retentivity</li> <li>S7 counter</li> <li>Number</li> <li>Retentivity</li> </ul>	2 048
<ul> <li>per priority class</li> <li>Counters, timers and their retentivity</li> <li>S7 counter</li> <li>Number</li> <li>Retentivity</li> <li>— adjustable</li> </ul>	2 048
<ul> <li>per priority class</li> <li>Counters, timers and their retentivity</li> <li>S7 counter</li> <li>Number</li> <li>Retentivity</li> <li>— adjustable</li> <li>IEC counter</li> </ul>	2 048 Yes
<ul> <li>per priority class</li> <li>Counters, timers and their retentivity</li> <li>S7 counter</li> <li>Number</li> <li>Retentivity</li> <li>— adjustable</li> <li>IEC counter</li> <li>Number</li> </ul>	2 048 Yes
<ul> <li>per priority class</li> <li>Counters, timers and their retentivity</li> <li>S7 counter</li> <li>Number</li> <li>Retentivity</li> <li>— adjustable</li> <li>IEC counter</li> <li>Number</li> <li>Retentivity</li> </ul>	2 048  Yes  Any (only limited by the main memory)
<ul> <li>per priority class</li> <li>Counters, timers and their retentivity</li> <li>S7 counter</li> <li>Number</li> <li>Retentivity</li> <li>— adjustable</li> <li>IEC counter</li> <li>Number</li> <li>Retentivity</li> <li>— adjustable</li> </ul>	2 048  Yes  Any (only limited by the main memory)
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<ul> <li>per priority class</li> <li>Counters, timers and their retentivity</li> <li>S7 counter</li> <li>Number</li> <li>Retentivity</li> <li>— adjustable</li> <li>IEC counter</li> <li>Number</li> <li>Retentivity</li> <li>— adjustable</li> <li>S7 times</li> <li>Number</li> </ul>	2 048  Yes  Any (only limited by the main memory)  Yes
<ul> <li>per priority class</li> <li>Counters, timers and their retentivity</li> <li>S7 counter</li> <li>Number</li> <li>Retentivity</li> <li>— adjustable</li> <li>IEC counter</li> <li>Number</li> <li>Retentivity</li> <li>— adjustable</li> <li>S7 times</li> <li>Number</li> <li>Retentivity</li> </ul>	2 048  Yes  Any (only limited by the main memory)  Yes  2 048
<ul> <li>per priority class</li> <li>Counters, timers and their retentivity</li> <li>S7 counter</li> <li>Number</li> <li>Retentivity</li> <li>— adjustable</li> <li>IEC counter</li> <li>Number</li> <li>Retentivity</li> <li>— adjustable</li> <li>S7 times</li> <li>Number</li> <li>Retentivity</li> <li>— adjustable</li> <li>Retentivity</li> <li>— adjustable</li> </ul>	2 048  Yes  Any (only limited by the main memory)  Yes  2 048
<ul> <li>per priority class</li> <li>Counters, timers and their retentivity</li> <li>S7 counter</li> <li>Number</li> <li>Retentivity  <ul> <li>adjustable</li> </ul> </li> <li>IEC counter</li> <li>Number</li> <li>Retentivity  <ul> <li>adjustable</li> </ul> </li> <li>S7 times</li> <li>Number</li> </ul> <li>Retentivity  <ul> <li>adjustable</li> </ul> </li> <li>IEC timer</li>	2 048  Yes  Any (only limited by the main memory)  Yes  2 048  Yes
<ul> <li>per priority class</li> <li>Counters, timers and their retentivity</li> <li>S7 counter</li> <li>Number</li> <li>Retentivity  <ul> <li>adjustable</li> </ul> </li> <li>IEC counter</li> <li>Number</li> <li>Retentivity  <ul> <li>adjustable</li> </ul> </li> <li>S7 times</li> <li>Number</li> </ul> <li>Retentivity  <ul> <li>adjustable</li> </ul> </li> <li>IEC timer</li> <li>Number</li>	2 048  Yes  Any (only limited by the main memory)  Yes  2 048  Yes

Retentive data area (incl. timers, counters, flags), max.	410 kbyte; For storage in NVRAM; for storage in mass storage 5 242 020 bytes
Flag	
• Number, max.	16 kbyte
Number of clock memories	8; 8 clock memory bit, grouped into one clock memory byte
Data blocks	o, o close money significance and close money system
Retentivity adjustable	Yes
Retentivity preset	No
• Neterlivity preset	110
Address area	
Number of IO modules	8 192
I/O address area	
• Inputs	32 kbyte; All inputs are in the process image
<ul><li>Outputs</li></ul>	32 kbyte; All outputs are in the process image
of which per assigned PC interface	
— Inputs (volume)	8 kbyte
— Outputs (volume)	8 kbyte
Subprocess images	
Number of subprocess images, max.	32
Hardware configuration	
Integrated power supply	Yes
Number of distributed IO systems	20
Number of DP masters	
• Via CM	1
Rack	
Modules per rack, max.	64; CPU 1515SP PC + 64 modules + server module
<ul> <li>Number of lines, max.</li> </ul>	1
PtP CM	
Number of PtP CMs	the number of connectable PtP CMs is only limited by the number of available slots
Time of day	
Clock	
• Type	Hardware clock
<ul><li>Hardware clock (real-time)</li></ul>	Yes; Resolution: 1 s
Backup time	6 wk; At 40 °C ambient temperature, typically
<ul> <li>Deviation per day, max.</li> </ul>	10 s; Typ.: 2 s
Clock synchronization	
• supported	Yes
• on Windows clock, slave	Yes
Interfaces	
Number of industrial Ethernet interfaces	2
Number of PROFINET interfaces	1

Number of PROFIBUS interfaces	1
Number of RS 485 interfaces	1; Via CM DP module
Number of USB interfaces	3; 3x USB 2.0 on the front, 500 mA each - of which 2x 500 mA and 1x 100 mA simultaneously
Number of SD card slots	1
Video interfaces	
Graphics interface	1x DVI-I

1. Interface	
Interface type	PROFINET
automatic detection of transmission rate	Yes
Autonegotiation	Yes
Autocrossing	Yes
Number of connections	88
Interface types	
Number of ports	2
<ul><li>integrated switch</li></ul>	Yes
• RJ 45 (Ethernet)	Yes; Via BusAdapter BA 2x RJ45
— Transmission rate, max.	100 Mbit/s
<ul> <li>Industrial Ethernet status LED</li> </ul>	Yes
<ul><li>BusAdapter (PROFINET)</li></ul>	Yes; Applicable BusAdapter: BA 2x RJ45, BA 2x FC
Protocols	
PROFINET IO Controller	Yes
<ul> <li>PROFINET IO Device</li> </ul>	Yes
<ul> <li>SIMATIC communication</li> </ul>	Yes
Open IE communication	Yes
• Web server	Yes
PROFINET IO Controller	
Services	

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ervices	
— Isochronous mode	Yes
— shortest clock pulse	500 μs
— IRT	Yes
— MRP	Yes
— MRPD	Yes
— Prioritized startup	Yes; Max. 32 PROFINET devices
— Number of connectable IO Devices, max.	128
— Of which IO devices with IRT, max.	64
— of which in line, max.	64
— Number of connectable IO Devices for RT,	128
max.	
— of which in line, max.	128
— Number of IO Devices that can be	8
simultaneously activated/deactivated, max.	

<ul> <li>— IO Devices changing during operation (partner ports), supported</li> </ul>	Yes
Number of IO Devices per tool, max.	8
— Updating times	The minimum value of the update time also depends on communication share set for PROFINET IO, on the number of IO devices, and on the quantity of configured user data
Update time for IRT	
— for send cycle of 500 μs	500 μs to 8 ms
— for send cycle of 1 ms	1 ms to 16 ms
— for send cycle of 2 ms	2 ms to 32 ms
— for send cycle of 4 ms	4 ms to 64 ms
<ul> <li>With IRT and parameterization of "odd"</li> </ul>	Update time = set "odd" send clock (any multiple of 125 µs: 375
send cycles	μs, 625 μs 3 875 μs)
Update time for RT	
— for send cycle of 500 μs	500 μs to 256 ms
— for send cycle of 1 ms	1 ms to 512 ms
— for send cycle of 2 ms	2 ms to 512 ms
— for send cycle of 4 ms	4 ms to 512 ms
PROFINET IO Device	
Services	
— Isochronous mode	No
— IRT	Yes
— MRP	Yes
— MRPD	Yes
<ul> <li>Prioritized startup</li> </ul>	Yes
— Shared device	Yes
<ul> <li>Number of IO Controllers with shared</li> </ul>	4
device, max.	
2. Interface	
Interface type	Integrated Ethernet interface
automatic detection of transmission rate	Yes
Autonegotiation	Yes
Autocrossing	Yes
Interface types	
Number of ports	1
• RJ 45 (Ethernet)	Yes; Integrated
— Transmission rate, max.	1 000 Mbit/s
<ul> <li>Industrial Ethernet status LED</li> </ul>	No
2 Interface	
3. Interface Interface type	PROFIBUS with CM DP
Number of connections via this interface	44
Interface types	

• RS 485	Yes
Protocols	
PROFIBUS DP master	Yes
PROFIBUS DP slave	Yes
SIMATIC communication	Yes
PROFIBUS DP master	
Number of DP slaves, max.	125
Services	
— Equidistance	No
— Isochronous mode	No
Interface types	
RS 485	
Transmission rate, max.	12 Mbit/s
Protocols	
Number of connections	
<ul> <li>Number of connections, max.</li> </ul>	88
<ul> <li>Number of connections reserved for ES/HMI/web</li> </ul>	10
<ul> <li>Number of S7 routing paths</li> </ul>	16
Redundancy mode	
Media redundancy	
<ul> <li>Switchover time on line break, typ.</li> </ul>	200 ms
<ul> <li>Number of stations in the ring, max.</li> </ul>	50
SIMATIC communication	
<ul> <li>PG/OP communication</li> </ul>	Yes
• S7 routing	Yes
<ul> <li>S7 communication, as server</li> </ul>	Yes
<ul> <li>S7 communication, as client</li> </ul>	Yes
<ul> <li>User data per job, max.</li> </ul>	64 kbyte
Open IE communication	
• TCP/IP	Yes
— Data length, max.	64 kbyte
• ISO-on-TCP (RFC1006)	Yes
— Data length, max.	64 kbyte
• UDP	Yes
— Data length, max.	1 472 kbyte
• SNMP	Yes
• DCP	Yes
• LLDP	Yes
Web server	
• HTTP	Yes; Via Windows and PROFINET interface

• HTTPS	Yes; Only via PROFINET interface
OPC UA	
OPC UA Client	No
OPC UA Server	Yes; Data access (read, write, subscribe), runtime license required
<ul> <li>Application authentication</li> </ul>	Yes; Available security policies: None, Basic128Rsa15, Basic256Rsa15, Basic256Sha256
— Security policies	Yes; Available security policies: None, Basic128Rsa15, Basic256Rsa15, Basic256Sha256
<ul> <li>User authentication</li> </ul>	Yes; "anonymous" or by user name & password
Further protocols	
• MODBUS	Yes; MODBUS TCP
S7 message functions	
Number of login stations for message functions, max.	32
Program alarms	Yes
Number of configurable program messages, max.	10 000
Number of simultaneously active program alarms	
<ul> <li>Number of program alarms</li> </ul>	1 000
<ul> <li>Number of alarms for system diagnostics</li> </ul>	200
Number of alarms for motion technology	160
objects	
Test commissioning functions	
Test commissioning functions  Joint commission (Team Engineering)	Yes; Parallel online access possible for up to 8 engineering
Joint commission (Team Engineering)	systems
Joint commission (Team Engineering)  Status block	systems Yes; up to 8 simultaneously
Joint commission (Team Engineering)  Status block  Single step	systems
Joint commission (Team Engineering)  Status block Single step Status/control	yes; up to 8 simultaneously No
Joint commission (Team Engineering)  Status block  Single step	systems Yes; up to 8 simultaneously No Yes
Joint commission (Team Engineering)  Status block Single step Status/control	systems Yes; up to 8 simultaneously No
Joint commission (Team Engineering)  Status block Single step Status/control  • Status/control variable	systems Yes; up to 8 simultaneously No Yes
Joint commission (Team Engineering)  Status block Single step Status/control  • Status/control variable • Variables	systems Yes; up to 8 simultaneously No Yes
Joint commission (Team Engineering)  Status block Single step Status/control  • Status/control variable  • Variables  • Number of variables, max.	yes; up to 8 simultaneously No  Yes Inputs, outputs, memory bits, DB, times, counters
Joint commission (Team Engineering)  Status block Single step Status/control  • Status/control variable  • Variables  • Number of variables, max.  — of which status variables, max.	yes; up to 8 simultaneously No  Yes Inputs, outputs, memory bits, DB, times, counters
Joint commission (Team Engineering)  Status block Single step Status/control  Status/control variable  Variables  Number of variables, max.  — of which status variables, max.  — of which control variables, max.	yes; up to 8 simultaneously No  Yes Inputs, outputs, memory bits, DB, times, counters
Joint commission (Team Engineering)  Status block Single step Status/control  Status/control variable  Variables  Number of variables, max.  of which status variables, max.  of which control variables, max.  Forcing	yes; up to 8 simultaneously No  Yes Inputs, outputs, memory bits, DB, times, counters  200 200
Joint commission (Team Engineering)  Status block Single step Status/control  Status/control variable  Variables  Number of variables, max.  of which status variables, max.  of which control variables, max.  Forcing  Forcing	yes; up to 8 simultaneously No  Yes Inputs, outputs, memory bits, DB, times, counters  200 200  Yes
Joint commission (Team Engineering)  Status block Single step Status/control  Status/control variable  Variables  Number of variables, max.  of which status variables, max.  of which control variables, max.  Forcing  Forcing  Forcing, variables	systems Yes; up to 8 simultaneously No  Yes Inputs, outputs, memory bits, DB, times, counters  200 200  Yes Inputs, outputs
Joint commission (Team Engineering)  Status block Single step Status/control  Status/control variable  Variables  Number of variables, max.  of which status variables, max.  of which control variables, max.  Forcing  Forcing  Forcing, variables  Number of variables, max.	systems Yes; up to 8 simultaneously No  Yes Inputs, outputs, memory bits, DB, times, counters  200 200  Yes Inputs, outputs
Joint commission (Team Engineering)  Status block Single step Status/control  Status/control  Status/control variable  Variables  Number of variables, max.  of which status variables, max.  of which control variables, max.  Forcing  Forcing  Forcing  Forcing  Number of variables, max.  Diagnostic buffer	yes; up to 8 simultaneously No  Yes Inputs, outputs, memory bits, DB, times, counters  200 200  Yes Inputs, outputs 200 200
Joint commission (Team Engineering)  Status block Single step Status/control  Status/control  Status/control variable  Variables  Number of variables, max.  of which status variables, max.  of which control variables, max.  Forcing  Forcing  Forcing  Forcing, variables  Number of variables, max.  Diagnostic buffer  present	yes; up to 8 simultaneously No  Yes Inputs, outputs, memory bits, DB, times, counters  200 200  Yes Inputs, outputs 200  Yes Inputs, outputs 200  Yes
Joint commission (Team Engineering)  Status block Single step Status/control  Status/control variable  Variables  Number of variables, max.  of which status variables, max.  of which control variables, max.  Forcing  Forcing  Forcing  Forcing, variables  Number of variables, max.  Diagnostic buffer  present  Number of entries, max.	yes; up to 8 simultaneously No  Yes Inputs, outputs, memory bits, DB, times, counters  200 200  Yes Inputs, outputs 200  Yes Inputs, outputs 200  Yes Inputs, outputs 200
Joint commission (Team Engineering)  Status block Single step Status/control  Status/control variable  Variables  Number of variables, max.  of which status variables, max.  of which control variables, max.  Forcing  Forcing  Forcing  Forcing, variables  Number of variables, max.  Diagnostic buffer  present  Number of entries, max.  of which powerfail-proof	yes; up to 8 simultaneously No  Yes Inputs, outputs, memory bits, DB, times, counters  200 200  Yes Inputs, outputs 200  Yes Inputs, outputs 200  Yes Inputs, outputs 200

512 kbyte

Interrupts/diagnostics/status information	
Diagnostics indication LED	
RUN/STOP LED	Yes
• ERROR LED	Yes
MAINT LED	Yes

Supported technology objects	
Motion Control	Yes
<ul> <li>Number of available Motion Control resources</li> </ul>	2 400
for technology objects	
<ul> <li>Required Motion Control resources</li> </ul>	
<ul><li>per speed-controlled axis</li></ul>	40; per axis
— per positioning axis	80; per axis
— per synchronous axis	160; per axis
— per external encoder	80; per external encoder
— per output cam	20; per cam
— per cam track	160; per cam track
— per probe	40; per probe
<ul> <li>Positioning axis</li> </ul>	
<ul> <li>Number of positioning axes at motion</li> </ul>	5
control cycle of 4 ms (typical value)	
<ul> <li>Number of positioning axes at motion</li> </ul>	12
control cycle of 8 ms (typical value)	
Controller	
<ul><li>PID_Compact</li></ul>	Yes; Universal PID controller with integrated optimization
<ul><li>PID_3Step</li></ul>	Yes; PID controller with integrated optimization for valves
• PID-Temp	Yes; PID controller with integrated optimization for temperature
Counting and measuring	
High-speed counter	Yes

Standards, approvals, certificates	
CE mark	Yes
CSA approval	Yes
cULus	Yes
FM approval	Yes
RCM (formerly C-TICK)	Yes
Highest safety class achievable in safety mode	
<ul> <li>Performance level according to ISO 13849-1</li> </ul>	PLe
• SIL acc. to IEC 61508	SIL 3
Probability of failure (for service life of 20 years and repair time of 100 hours)	
<ul> <li>Low demand mode: PFDavg in accordance with SIL3</li> </ul>	< 2.00E-05

— High demand/continuous mode: PFH in accordance with SIL3

< 1.00E-09 1/h

Ambient conditions	
Ambient temperature during operation	
• min.	0 °C
• max.	Up to 60 °C with max. 32 ET 200SP modules and 3x 100 mA USB load; up to 55 °C with max. 64 ET 200SP modules and 2x max. 500 mA and 1x max. 100 mA USB load
<ul> <li>horizontal installation, min.</li> </ul>	0 °C
<ul> <li>horizontal installation, max.</li> </ul>	60 °C
<ul> <li>vertical installation, min.</li> </ul>	0 °C
<ul> <li>vertical installation, max.</li> </ul>	50 °C; With max. 32 ET 200SP modules and 3x 100 mA USB load
Ambient temperature during storage/transportation	
• min.	-40 °C
• max.	70 °C
Vibrations	
<ul> <li>Operation, tested according to IEC 60068-2-6</li> </ul>	Yes
<ul> <li>Transport, tested acc. to IEC 60068-2-6</li> </ul>	Yes
Shock testing	
<ul> <li>tested according to IEC 60068-2-6</li> </ul>	Yes
<ul> <li>tested according to IEC 60068-2-27</li> </ul>	Yes
<ul> <li>tested according to IEC 60068-2-29</li> </ul>	Yes
<ul> <li>Storage/transport, tested acc. to IEC 60068-2- 27</li> </ul>	Yes
Operating systems	

Operating systems	
pre-installed operating system	Windows Embedded Standard 7 P 64-bit

Configuration	
Programming	
Programming language	
— LAD	Yes; incl. failsafe
— FBD	Yes; incl. failsafe
— STL	Yes
— SCL	Yes
— CFC	No
— GRAPH	Yes
Know-how protection	
User program protection/password protection	Yes
Copy protection	Yes
<ul> <li>Block protection</li> </ul>	Yes
Access protection	
Protection level: Write protection	Yes

<ul> <li>Protection level: Read/write protection</li> </ul>	Yes
<ul> <li>Protection level: Complete protection</li> </ul>	Yes
Cycle time monitoring	
• lower limit	adjustable minimum cycle time
• upper limit	adjustable maximum cycle time
Open Development interfaces	
• Size of ODK SO file, max.	3.8 Mbyte
Peripherals/Options	
SD card	Optionally for additional mass storage
Dimensions	
Dimensions Width	160 mm
Width	160 mm
Width Height	160 mm 117 mm
Width Height Depth	160 mm 117 mm