## **SIEMENS**

## Data sheet

## 6ES7677-2FA31-0EB0



SIMATIC ET 200SP Open Controllers, CPU 1515SP PC F. 4 GB RAM, 30 GB CFAST with WES 7 E 32 bit pre-installed, mit S7-1500 Fail-safe SWC CPU 1505SP F pre-installed Interfaces: 1x slot CFAST, 1x slot SD/MMC, 1x connection for ET 200SP bus adapter PROFINET 1x 10/100/1000 Mbit/s Ethernet, 3x USB, 1x DVI-I graphics card connection, Documentation on DVD, Restore DVD

General information	
Product type designation	CPU 1515SP PC F
HW functional status	FS05
Firmware version	V2.1
Engineering with	
<ul> <li>STEP 7 TIA Portal configurable/integrated from version</li> </ul>	V14 SP1
Installed software	
Visualization	No
Control	S7-1500 Software Controller CPU 1505SP F
Configuration control	
via dataset	Yes
Control elements	
Mode selector switch	1
Supply voltage	
Type of supply voltage	24 V DC
permissible range, lower limit (DC)	19.2 V
permissible range, upper limit (DC)	28.8 V

Reverse polarity protection	Yes
Mains buffering	
Mains/voltage failure stored energy time	5 ms
Input current	
Current consumption (rated value)	1.5 A; Full processor load, incl. ET 200SP modules and using USB
Current consumption (in no-load operation), typ.	0.6 A
Inrush current, max.	4.7 A; Rated value
Power	
Active power input, max.	36 W; incl. ET 200SP modules and using USB
Infeed power to the backplane bus	8.75 W
Power loss	
Power loss, typ.	15 W; without ET 200SP modules and without using USB
Processor	
Processor type	Dual-Core 1 GHz, AMD G Series APU T40E
Memory	
Type of memory	DDR3-SDRAM
Main memory	4 GB RAM
CFast memory card	Yes; 30 GB flash memory
SIMATIC memory card required	No
Work memory	
• integrated (for program)	1.5 Mbyte
• integrated (for data)	5 Mbyte
<ul> <li>integrated (for CPU function library of CPU Runtime)</li> </ul>	10 Mbyte
Load memory	
• integrated (on PC mass storage)	320 Mbyte
Backup	
• with UPS	Yes; all memory areas declared retentive
<ul> <li>with non-volatile memory</li> </ul>	Yes
CPU processing times	
for bit operations, typ.	10 ns
for word operations, typ.	12 ns
for fixed point arithmetic, typ.	16 ns
for floating point arithmetic, typ.	64 ns
CPU-blocks	
Number of elements (total)	6 000; In addition to blocks such as DBs, FBs and FCs, UDTs, global constants, etc. are also regarded as elements
DB	
Number, max.	5 999; Number range: 1 to 65535

• Size, max.	5 Mbyte
FB	
Number, max.	5 998; Number range: 1 to 65535
• Size, max.	512 kbyte
FC	
• Number, max.	5 999; Number range: 1 to 65535
● Size, max.	512 kbyte
ОВ	
• Size, max.	1 048 kbyte
<ul> <li>Number of free cycle OBs</li> </ul>	100
<ul><li>Number of time alarm OBs</li></ul>	20
<ul> <li>Number of delay alarm OBs</li> </ul>	20
<ul> <li>Number of cyclic interrupt OBs</li> </ul>	20
<ul> <li>Number of process alarm OBs</li> </ul>	50
<ul> <li>Number of DPV1 alarm OBs</li> </ul>	3
<ul> <li>Number of isochronous mode OBs</li> </ul>	1
<ul> <li>Number of technology synchronous alarm OBs</li> </ul>	2
<ul> <li>Number of startup OBs</li> </ul>	100
<ul> <li>Number of asynchronous error OBs</li> </ul>	4
<ul> <li>Number of synchronous error OBs</li> </ul>	2
<ul> <li>Number of diagnostic alarm OBs</li> </ul>	1
Nesting depth	
• per priority class	24; Up to 8 possible for F-blocks
Counters, timers and their retentivity	
S7 counter	
• Number	2 048
Retentivity	
— adjustable	Yes
IEC counter	
<ul><li>Number</li></ul>	Any (only limited by the main memory)
Retentivity	
— adjustable	Yes
S7 times	
• Number	2 048
Retentivity	
— adjustable	Yes
IEC timer	
• Number	Any (only limited by the main memory)
Retentivity	
— adjustable	Yes
Data areas and their retentivity	

Detective data are discultive as a secretary flam.	AAO libertas Fanctanana in NIVDAM. fanctanana in maara atau na F
Retentive data area (incl. timers, counters, flags), max.	410 kbyte; For storage in NVRAM; for storage in mass storage 5 242 020 bytes
Flag	2 12 020 0)(00
Number, max.	16 kbyte
Number of clock memories	8; 8 clock memory bit, grouped into one clock memory byte
Data blocks	, c, a, a, g,,
Retentivity adjustable	Yes
Retentivity preset	No
• Retentivity preset	110
Address area	
Number of IO modules	8 192
I/O address area	
• Inputs	32 kbyte; All inputs are in the process image
<ul><li>Outputs</li></ul>	32 kbyte; All outputs are in the process image
of which per assigned PC interface	
— Inputs (volume)	8 kbyte
— Outputs (volume)	8 kbyte
Subprocess images	
Number of subprocess images, max.	32
Hardware configuration	
Integrated power supply	Yes
Number of distributed IO systems	20
Number of DP masters	
● Via CM	1
Rack	
<ul><li>Modules per rack, max.</li></ul>	64; CPU 1515SP PC + 64 modules + server module
<ul> <li>Number of lines, max.</li> </ul>	1
PtP CM	
Number of PtP CMs	the number of connectable PtP CMs is only limited by the number of available slots
Time of day	
Clock	Hardware electr
• Type	Hardware clock
Hardware clock (real-time)	Yes; Resolution: 1 s
Backup time	6 wk; At 40 °C ambient temperature, typically
Deviation per day, max.	10 s; Typ.: 2 s
Clock synchronization	
<ul><li>supported</li></ul>	Yes
• on Windows clock, slave	Yes
Interfaces	
Number of industrial Ethernet interfaces	2
Number of PROFINET interfaces	1

Number of PROFIBUS interfaces	1
Number of RS 485 interfaces	1; Via CM DP module
Number of USB interfaces	3; 3x USB 2.0 on the front, 500 mA each - of which 2x 500 mA and 1x 100 mA simultaneously
Number of SD card slots	1
Video interfaces	
Graphics interface	1x DVI-I

1. Interface		
Interface type	PROFINET	
automatic detection of transmission rate	Yes	
Autonegotiation	Yes	
Autocrossing	Yes	
Number of connections	88	
Interface types		
Number of ports	2	
• integrated switch	Yes	
• RJ 45 (Ethernet)	Yes; Via BusAdapter BA 2x RJ45	
— Transmission rate, max.	100 Mbit/s	
<ul> <li>Industrial Ethernet status LED</li> </ul>	Yes	
<ul><li>BusAdapter (PROFINET)</li></ul>	Yes; Applicable BusAdapter: BA 2x RJ45, BA 2x FC	
Protocols		
PROFINET IO Controller	Yes	
<ul> <li>PROFINET IO Device</li> </ul>	Yes	
<ul> <li>SIMATIC communication</li> </ul>	Yes	
Open IE communication	Yes	
Web server	Yes	
PROFINET IO Controller		
Services		
— Isochronous mode	Yes	
<ul> <li>shortest clock pulse</li> </ul>	500 μs	

Yes
500 μs
Yes
Yes
Yes
Yes; Max. 32 PROFINET devices
128
64
64
128
128
8

<ul> <li>— IO Devices changing during operation (partner ports), supported</li> </ul>	Yes
Number of IO Devices per tool, max.	8
— Updating times	The minimum value of the update time also depends on communication share set for PROFINET IO, on the number of IO devices, and on the quantity of configured user data
Update time for IRT	
— for send cycle of 500 μs	500 μs to 8 ms
— for send cycle of 1 ms	1 ms to 16 ms
— for send cycle of 2 ms	2 ms to 32 ms
— for send cycle of 4 ms	4 ms to 64 ms
<ul> <li>With IRT and parameterization of "odd"</li> </ul>	Update time = set "odd" send clock (any multiple of 125 µs: 375
send cycles	μs, 625 μs 3 875 μs)
Update time for RT	
— for send cycle of 500 μs	500 μs to 256 ms
— for send cycle of 1 ms	1 ms to 512 ms
— for send cycle of 2 ms	2 ms to 512 ms
— for send cycle of 4 ms	4 ms to 512 ms
PROFINET IO Device	
Services	
— Isochronous mode	No
— IRT	Yes
— MRP	Yes
— MRPD	Yes
<ul> <li>Prioritized startup</li> </ul>	Yes
— Shared device	Yes
<ul> <li>Number of IO Controllers with shared</li> </ul>	4
device, max.	
2. Interface	
Interface type	Integrated Ethernet interface
automatic detection of transmission rate	Yes
Autonegotiation	Yes
Autocrossing	Yes
Interface types	
Number of ports	1
• RJ 45 (Ethernet)	Yes; Integrated
— Transmission rate, max.	1 000 Mbit/s
<ul> <li>Industrial Ethernet status LED</li> </ul>	No
2 Interface	
3. Interface Interface type	PROFIBUS with CM DP
Number of connections via this interface	44
Interface types	

• RS 485	Yes
Protocols	
PROFIBUS DP master	Yes
PROFIBUS DP slave	Yes
SIMATIC communication	Yes
PROFIBUS DP master	
Number of DP slaves, max.	125
Services	
— Equidistance	No
— Isochronous mode	No
Interface types	
RS 485	
Transmission rate, max.	12 Mbit/s
Protocols	
Number of connections	
<ul> <li>Number of connections, max.</li> </ul>	88
<ul> <li>Number of connections reserved for ES/HMI/web</li> </ul>	10
<ul> <li>Number of S7 routing paths</li> </ul>	16
Redundancy mode	
Media redundancy	
<ul> <li>Switchover time on line break, typ.</li> </ul>	200 ms
<ul> <li>Number of stations in the ring, max.</li> </ul>	50
SIMATIC communication	
<ul> <li>PG/OP communication</li> </ul>	Yes
• S7 routing	Yes
<ul> <li>S7 communication, as server</li> </ul>	Yes
<ul> <li>S7 communication, as client</li> </ul>	Yes
<ul> <li>User data per job, max.</li> </ul>	64 kbyte
Open IE communication	
• TCP/IP	Yes
— Data length, max.	64 kbyte
• ISO-on-TCP (RFC1006)	Yes
— Data length, max.	64 kbyte
• UDP	Yes
— Data length, max.	1 472 kbyte
• SNMP	Yes
• DCP	Yes
• LLDP	Yes
Web server	
• HTTP	Yes; Via Windows and PROFINET interface

• HTTPS	Yes; Only via PROFINET interface
OPC UA	
OPC UA Server	Data access (read, write, subscribe), runtime license required
<ul> <li>Application authentication</li> </ul>	Available security policies: None, Basic128Rsa15, Basic256Rsa15, Basic256Sha256
— Security policies	Available security policies: None, Basic128Rsa15, Basic256Rsa15, Basic256Sha256
— User authentication	"anonymous" or by user name & password
Further protocols	
• MODBUS	Yes; MODBUS TCP
07	
S7 message functions  Number of login stations for message functions, max.	32
	Yes
Program alarms	
Number of configurable program messages, max.	10 000
Number of simultaneously active program alarms	4 000
<ul> <li>Number of program alarms</li> </ul>	1 000
<ul> <li>Number of alarms for system diagnostics</li> </ul>	200
<ul> <li>Number of alarms for motion technology</li> </ul>	160
objects	
Test commissioning functions	
Joint commission (Team Engineering)	Yes; Parallel online access possible for up to 8 engineering systems
Status block	Yes; up to 8 simultaneously
Single step	No
Status/control	
Status/control variable	Yes
Variables	Inputs, outputs, memory bits, DB, times, counters
<ul> <li>Number of variables, max.</li> </ul>	
— of which status variables, max.	200
— of which control variables, max.	200
Forcing	
• Forcing	Yes
• Forcing, variables	Inputs, outputs
<ul><li>Number of variables, max.</li></ul>	200
Diagnostic buffer	
	Yes
• present	
Number of entries, max.	1 000
— of which powerfail-proof	300
Traces	
<ul> <li>Number of configurable Traces</li> </ul>	4
<ul> <li>Memory size per trace, max.</li> </ul>	512 kbyte
Interrupts/diagnostics/status information	

Diagnostics indication LED	
RUN/STOP LED	Yes
• ERROR LED	Yes
MAINT LED	Yes
Cumparted technology shipsts	
Supported technology objects	
Motion Control	Yes
• Novel and fourthelp Matter Control assumes	2.400

Supported technology objects	
Motion Control	Yes
<ul> <li>Number of available Motion Control resources for technology objects</li> </ul>	2 400
<ul> <li>Required Motion Control resources</li> </ul>	
<ul><li>per speed-controlled axis</li></ul>	40; per axis
<ul><li>per positioning axis</li></ul>	80; per axis
— per synchronous axis	160; per axis
— per external encoder	80; per external encoder
— per output cam	20; per cam
— per cam track	160; per cam track
— per probe	40; per probe
<ul> <li>Positioning axis</li> </ul>	
<ul> <li>Number of positioning axes at motion control cycle of 4 ms (typical value)</li> </ul>	5
<ul> <li>Number of positioning axes at motion control cycle of 8 ms (typical value)</li> </ul>	12
Controller	
<ul><li>PID_Compact</li></ul>	Yes; Universal PID controller with integrated optimization
PID_3Step	Yes; PID controller with integrated optimization for valves
● PID-Temp	Yes; PID controller with integrated optimization for temperature
Counting and measuring	
High-speed counter	Yes

Standards, approvals, certificates		
Yes		
PLe		
SIL 3		
Probability of failure (for service life of 20 years and repair time of 100 hours)		
< 2.00E-05		
< 1.00E-09 1/h		

0 °C
Up to 60 °C with max. 32 ET 200SP modules and 3x 100 mA USB load; up to 55 °C with max. 64 ET 200SP modules and 2x max. 500 mA and 1x max. 100 mA USB load
0 °C
60 °C
0 °C
50 °C; With max. 32 ET 200SP modules and 3x 100 mA USB load
-40 °C
70 °C
Yes
Yes
Yes
Yes
Yes
Yes
Windows Embedded Standard 7 E 32-bit
Yes; incl. failsafe
Yes; incl. failsafe
Yes
Yes
No
Yes
Yes
Yes

Access protection

• Protection level: Write protection

• Protection level: Read/write protection

• Protection level: Complete protection

Yes

Yes

Yes

Cycle time monitoring	
• lower limit	adjustable minimum cycle time
• upper limit	adjustable maximum cycle time
Open Development interfaces	
• Size of ODK SO file, max.	3.8 Mbyte
Peripherals/Options	
SD card	Optionally for additional mass storage
Dimensions	
Width	160 mm
Height	117 mm
Depth	75 mm
Weights	
Weight, approx.	0.83 kg
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