SIEMENS

Data sheet

6ES7677-2AA31-0EB0

SIMATIC ET 200SP Open Controllers, CPU 1515SP PC. 4 GB RAM, 30 GB CFAST with WES 7 E 32 bit pre-installed, with S7-1500 software controller CPU 1505SP F pre-installed, Interfaces: 1x slot CFAST, 1x slot SD/MMC, 1x connection for ET 200SP bus adapter PROFINET 1x 10/100/1000 Mbit/s Ethernet, 3x USB, 1x DVI-I graphics card connection, Documentation on DVD, Restore DVD



Figure similar

General information	
Product type designation	CPU 1515SP PC
HW functional status	FS06
Firmware version	V2.1
Engineering with	
 STEP 7 TIA Portal configurable/integrated from version 	V14 SP1
Installed software	
Visualization	No
Control	S7-1500 Software Controller CPU 1505SP V2.1
Configuration control	
via dataset	Yes
Control elements	
Mode selector switch	1
Supply voltage	
Type of supply voltage	24 V DC

permissible range, lower limit (DC)	19.2 V
permissible range, upper limit (DC)	28.8 V
Reverse polarity protection	Yes
Mains buffering	
Mains/voltage failure stored energy time	5 ms
Input current	
Current consumption (rated value)	1.5 A; Full processor load, incl. ET 200SP modules and using USB
Current consumption (in no-load operation), typ.	0.6 A
Inrush current, max.	4.7 A; Rated value
Power	
Active power input, max.	36 W; incl. ET 200SP modules and using USB
Infeed power to the backplane bus	8.75 W
Power loss	
Power loss, typ.	15 W; without ET 200SP modules and without using USB
Processor	
Processor type	Dual-Core 1 GHz, AMD G Series APU T40E
Memory	
Type of memory	DDR3-SDRAM
Main memory	4 GB RAM
CFast memory card	Yes; 30 GB flash memory
SIMATIC memory card required	No
Work memory	
• integrated (for program)	1 Mbyte
• integrated (for data)	5 Mbyte
 integrated (for CPU function library of CPU Runtime) 	10 Mbyte
Load memory	
• integrated (on PC mass storage)	320 Mbyte
Backup	
• with UPS	Yes; all memory areas declared retentive
with non-volatile memory	Yes
CPU processing times	
for bit operations, typ.	10 ns
for word operations, typ.	12 ns
for fixed point arithmetic, typ.	16 ns
for floating point arithmetic, typ.	64 ns
CPU-blocks	
Number of elements (total)	6 000; In addition to blocks such as DBs, FBs and FCs, UDTs,
	global constants, etc. are also regarded as elements

Number, max. S 999; Number range: 1 to 65535 Size, max. Size, max. S 998; Number range: 1 to 65535 Number, max. Size, max.	DB	
FB Number, max. Size, max. FC Number, max. Size, max. 5 999; Number range: 1 to 65535 Size, max. 5 999; Number range: 1 to 65535 Size, max. Size, max. Size, max. 1 048 kbyte Size, max. Number of free cycle OBs Number of time alarm OBs Number of time alarm OBs Number of delay alarm OBs Number of process alarm OBs Number of process alarm OBs Number of process alarm OBs Number of DPV1 alarm OBs Number of DPV1 alarm OBs Number of isochronous mode OBs Number of startup OBs Number of startup OBs Number of startup OBs Number of asynchronous error OBs Number of diagnostic alarm OBs Nesting depth Per priority class Counters, timers and their retentivity Retentivity adjustable Yes IEC counter Number Number Any (only limited by the main memory) Retentivity	Number, max.	5 999; Number range: 1 to 65535
Number, max. Size, max. Size, max. Size, max. Size, max. Size, max. Size, max. Size, max. Size, max. Size, max. Size, max. Size,	• Size, max.	5 Mbyte
Size, max. Number, max. Size, max. 5 999; Number range: 1 to 65535 Size, max. 5 12 kbyte OB Size, max. 1 048 kbyte 100 Number of free cycle OBs Number of time alarm OBs Number of delay alarm OBs Number of cyclic interrupt OBs Number of process alarm OBs Number of DPV1 alarm OBs Number of isochronous mode OBs Number of technology synchronous alarm OBs Number of synchronous error OBs Number of synchronous error OBs Number of diagnostic alarm OBs Nesting depth per priority class 24 Counters, timers and their retentivity 77 counter Number Number Number Number Number Number Number Number Number Any (only limited by the main memory) Retentivity	FB	
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Number, max. Size, max. Size, max. 1 048 kbyte Number of free cycle OBs Number of time alarm OBs Number of cyclic interrupt OBs Number of process alarm OBs Number of sochronous mode OBs Number of startup OBs Number of asynchronous error OBs Number of synchronous error OBs Number of synchronous error OBs Number of synchronous error OBs Number of diagnostic alarm OBs Number of diagnostic alarm OBs Nesting depth per priority class Counters, timers and their retentivity Social Scale	• Size, max.	512 kbyte
Size, max. Size, max. Number of free cycle OBs Number of time alarm OBs Number of delay alarm OBs Number of cyclic interrupt OBs Number of process alarm OBs Number of process alarm OBs Number of process alarm OBs Number of isochronous mode OBs Number of stochronous mode OBs Number of startup OBs Number of startup OBs Number of startup OBs Number of startup OBs Number of asynchronous error OBs Number of synchronous error OBs Number of diagnostic alarm OBs Nesting depth per priority class 24 Counters, timers and their retentivity S7 counter Number Number Any (only limited by the main memory) Retentivity	FC	
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Size, max. Number of free cycle OBs Number of time alarm OBs Number of delay alarm OBs Number of cyclic interrupt OBs Number of process alarm OBs Number of DPV1 alarm OBs Number of isochronous mode OBs Number of technology synchronous alarm OBs Number of startup OBs Number of asynchronous error OBs Number of asynchronous error OBs Number of diagnostic alarm OBs Number of diagnostic alarm OBs Nesting depth per priority class Counters, timers and their retentivity Retentivity — adjustable Yes Ito 048 kbyte 100 100 100 100 100 100 100 1	• Size, max.	512 kbyte
Number of free cycle OBs Number of time alarm OBs Number of delay alarm OBs Number of delay alarm OBs Number of cyclic interrupt OBs Number of process alarm OBs Number of DPV1 alarm OBs Number of DPV1 alarm OBs Number of isochronous mode OBs Number of technology synchronous alarm OBs Number of startup OBs Number of synchronous error OBs Number of asynchronous error OBs Number of diagnostic alarm OBs Number of diagnostic alarm OBs Nesting depth per priority class Counters, timers and their retentivity Tounter Number Retentivity Any (only limited by the main memory) Retentivity Retentivity Any (only limited by the main memory)	ОВ	
Number of time alarm OBs Number of delay alarm OBs Number of delay alarm OBs Number of cyclic interrupt OBs Number of process alarm OBs Number of DPV1 alarm OBs Number of DPV1 alarm OBs Number of isochronous mode OBs Number of isochronous mode OBs Number of startup OBs Number of startup OBs Number of asynchronous error OBs Number of asynchronous error OBs Number of diagnostic alarm OBs Number of diagnostic alarm OBs Nesting depth per priority class Counters, timers and their retentivity 7 counter Number Any (only limited by the main memory) Retentivity Retentivity Any (only limited by the main memory)	• Size, max.	1 048 kbyte
Number of delay alarm OBs Number of cyclic interrupt OBs Number of process alarm OBs Number of DPV1 alarm OBs Number of DPV1 alarm OBs Number of isochronous mode OBs Number of technology synchronous alarm OBs Number of startup OBs Number of asynchronous error OBs Number of asynchronous error OBs Number of diagnostic alarm OBs Nesting depth Per priority class Counters, timers and their retentivity 7 counter Number Any (only limited by the main memory) Retentivity Retentivity Any (only limited by the main memory)	Number of free cycle OBs	100
Number of cyclic interrupt OBs Number of process alarm OBs Number of DPV1 alarm OBs Number of isochronous mode OBs Number of isochronous mode OBs Number of technology synchronous alarm OBs Number of startup OBs Number of asynchronous error OBs Number of asynchronous error OBs Number of diagnostic alarm OBs Nesting depth per priority class Counters, timers and their retentivity Society Number Any (only limited by the main memory) Retentivity Retentivity	Number of time alarm OBs	20
Number of process alarm OBs Number of DPV1 alarm OBs Number of isochronous mode OBs Number of technology synchronous alarm OBs Number of startup OBs Number of asynchronous error OBs Number of synchronous error OBs Number of diagnostic alarm OBs Number of diagnostic alarm OBs Nesting depth per priority class Counters, timers and their retentivity S7 counter Number Number Any (only limited by the main memory) Retentivity Retentivity	Number of delay alarm OBs	20
Number of DPV1 alarm OBs Number of isochronous mode OBs Number of technology synchronous alarm OBs Number of startup OBs Number of asynchronous error OBs Number of synchronous error OBs Number of diagnostic alarm OBs Nesting depth per priority class Counters, timers and their retentivity S7 counter Number Number Any (only limited by the main memory) Retentivity Retentivity	 Number of cyclic interrupt OBs 	20
Number of isochronous mode OBs Number of technology synchronous alarm OBs Number of startup OBs Number of asynchronous error OBs Number of synchronous error OBs Number of diagnostic alarm OBs Nesting depth per priority class Counters, timers and their retentivity To counter Number Number Any (only limited by the main memory) Retentivity Retentivity	Number of process alarm OBs	50
 Number of technology synchronous alarm OBs Number of startup OBs Number of asynchronous error OBs Number of synchronous error OBs Number of diagnostic alarm OBs Number of diagnostic alarm OBs Nesting depth per priority class 24 Counters, timers and their retentivity S7 counter Number 2 048 Retentivity adjustable Yes IEC counter Number Any (only limited by the main memory) Retentivity Retentivity Any (only limited by the main memory) 	 Number of DPV1 alarm OBs 	3
 Number of startup OBs Number of asynchronous error OBs Number of synchronous error OBs Number of diagnostic alarm OBs Nesting depth per priority class Per priority class Counters, timers and their retentivity S7 counter Number Number Retentivity — adjustable IEC counter Number Any (only limited by the main memory) Retentivity 	Number of isochronous mode OBs	1
Number of asynchronous error OBs Number of synchronous error OBs Number of diagnostic alarm OBs Nesting depth per priority class 24 Counters, timers and their retentivity S7 counter Number Number Any (only limited by the main memory) Retentivity Any (only limited by the main memory)	Number of technology synchronous alarm OBs	2
 Number of synchronous error OBs Number of diagnostic alarm OBs Nesting depth per priority class 24 Counters, timers and their retentivity S7 counter Number Aumber Retentivity — adjustable IEC counter Number Any (only limited by the main memory) Retentivity Any (only limited by the main memory) 	Number of startup OBs	100
Number of diagnostic alarm OBs Nesting depth per priority class 24 Counters, timers and their retentivity S7 counter Number Number adjustable Yes IEC counter Number Any (only limited by the main memory) Retentivity Retentivity	 Number of asynchronous error OBs 	4
Nesting depth	 Number of synchronous error OBs 	2
 per priority class Counters, timers and their retentivity S7 counter Number Retentivity — adjustable IEC counter Number Any (only limited by the main memory) Retentivity 	Number of diagnostic alarm OBs	1
Counters, timers and their retentivity S7 counter Number Retentivity — adjustable IEC counter Number Any (only limited by the main memory) Retentivity	Nesting depth	
S7 counter • Number 2 048 Retentivity — adjustable Yes IEC counter • Number Any (only limited by the main memory) Retentivity	per priority class	24
S7 counter • Number 2 048 Retentivity — adjustable Yes IEC counter • Number Any (only limited by the main memory) Retentivity	Counters, timers and their retentivity	
Retentivity — adjustable Yes IEC counter • Number Any (only limited by the main memory) Retentivity		
 — adjustable Yes IEC counter Number Any (only limited by the main memory) Retentivity 	Number	2 048
IEC counter • Number Any (only limited by the main memory) Retentivity	Retentivity	
Number Any (only limited by the main memory) Retentivity	— adjustable	Yes
Retentivity	IEC counter	
	• Number	Any (only limited by the main memory)
	Retentivity	
— adjustableYes	— adjustable	Yes
S7 times	S7 times	
• Number 2 048	• Number	2 048
Retentivity	Retentivity	
— adjustable Yes	— adjustable	Yes
IEC timer	IEC timer	
• Number Any (only limited by the main memory)	• Number	Any (only limited by the main memory)
Retentivity	Retentivity	

— adjustable	Yes
Data areas and their retentivity	
Retentive data area (incl. timers, counters, flags),	410 kbyte; For storage in NVRAM; for storage in mass storage 5
max.	242 020 bytes
Flag	
• Number, max.	16 kbyte
 Number of clock memories 	8; 8 clock memory bit, grouped into one clock memory byte
Data blocks	
Retentivity adjustable	Yes
 Retentivity preset 	No
Address area	
Number of IO modules	8 192
I/O address area	
• Inputs	32 kbyte; All inputs are in the process image
 Outputs 	32 kbyte; All outputs are in the process image
of which per assigned PC interface	
— Inputs (volume)	8 kbyte
— Outputs (volume)	8 kbyte
Subprocess images	
 Number of subprocess images, max. 	32
Hardware configuration	
Integrated power supply	Yes
Number of distributed IO systems	20
Number of DP masters	
• Via CM	1
Rack	
Modules per rack, max.	64; CPU 1515SP PC + 64 modules + server module
Number of lines, max.	1
PtP CM	
Number of PtP CMs	the number of connectable PtP CMs is only limited by the number of available slots
Time of day	
Clock	
• Type	Hardware clock
 Hardware clock (real-time) 	Yes; Resolution: 1 s
Backup time	6 wk; At 40 °C ambient temperature, typically
 Deviation per day, max. 	10 s; Typ.: 2 s
Clock synchronization	
• supported	Yes
• on Windows clock, slave	Yes

Interfaces	
Number of industrial Ethernet interfaces	2
Number of PROFINET interfaces	1
Number of PROFIBUS interfaces	1
Number of RS 485 interfaces	1; Via CM DP module
Number of USB interfaces	3; 3x USB 2.0 on the front, 500 mA each - of which 2x 500 mA and 1x 100 mA simultaneously
Number of SD card slots	1
Video interfaces	
Graphics interface	1x DVI-I
1. Interface	
Interface type	PROFINET
automatic detection of transmission rate	Yes
Autonegotiation	Yes
Autocrossing	Yes
Number of connections	88
Interface types	
Number of ports	2
• integrated switch	Yes
• RJ 45 (Ethernet)	Yes; Via BusAdapter BA 2x RJ45
— Transmission rate, max.	100 Mbit/s
 Industrial Ethernet status LED 	Yes
BusAdapter (PROFINET)	Yes; Applicable BusAdapter: BA 2x RJ45, BA 2x FC
Protocols	
PROFINET IO Controller	Yes
PROFINET IO Device	Yes
SIMATIC communication	Yes
Open IE communication	Yes
Web server	Yes
PROFINET IO Controller	
Services	
— Isochronous mode	Yes
— shortest clock pulse	500 μs
— IRT	Yes
— MRP	Yes
— MRPD	Yes
— Prioritized startup	Yes; Max. 32 PROFINET devices
Number of connectable IO Devices, max.	128
Of which IO devices with IRT, max.	64
of which in line, max.	64
Number of connectable IO Devices for RT,	128
max.	

— of which in line, max.	128
 Number of IO Devices that can be 	8
simultaneously activated/deactivated, max.	
 — IO Devices changing during operation (partner ports), supported 	Yes
Number of IO Devices per tool, max.	8
— Updating times	The minimum value of the update time also depends on communication share set for PROFINET IO, on the number of IO devices, and on the quantity of configured user data
Update time for IRT	
— for send cycle of 500 μs	500 μs to 8 ms
— for send cycle of 1 ms	1 ms to 16 ms
— for send cycle of 2 ms	2 ms to 32 ms
— for send cycle of 4 ms	4 ms to 64 ms
— With IRT and parameterization of "odd" send cycles	Update time = set "odd" send clock (any multiple of 125 μs : 375 μs , 625 μs 3 875 $\mu s)$
Update time for RT	
— for send cycle of 500 μs	500 μs to 256 ms
— for send cycle of 1 ms	1 ms to 512 ms
— for send cycle of 2 ms	2 ms to 512 ms
— for send cycle of 4 ms	4 ms to 512 ms
PROFINET IO Device	
Services	
— Isochronous mode	No
— IRT	Yes
— MRP	Yes
— MRPD	Yes
 Prioritized startup 	Yes
— Shared device	Yes
 Number of IO Controllers with shared 	4
device, max.	
2. Interface	
Interface type	Integrated Ethernet interface
automatic detection of transmission rate	Yes
Autonegotiation	Yes
Autocrossing	Yes
Interface types	
Number of ports	1
• RJ 45 (Ethernet)	Yes; Integrated
— Transmission rate, max.	1 000 Mbit/s
Industrial Ethernet status LED	No

3. Interface

Interface type	PROFIBUS with CM DP
Number of connections via this interface	44
Interface types	
• RS 485	Yes
Protocols	
PROFIBUS DP master	Yes
 PROFIBUS DP slave 	Yes
 SIMATIC communication 	Yes
PROFIBUS DP master	
 Number of DP slaves, max. 	125
Services	
— Equidistance	No
— Isochronous mode	No
Interface types	
RS 485	
Transmission rate, max.	12 Mbit/s
Protocols	
Number of connections	88
Number of connections, max.	
 Number of connections reserved for ES/HMI/web 	10
 Number of S7 routing paths 	16
Redundancy mode	
Media redundancy	
 Switchover time on line break, typ. 	200 ms
 Number of stations in the ring, max. 	50
SIMATIC communication	
 PG/OP communication 	Yes
• S7 routing	Yes
 S7 communication, as server 	Yes
 S7 communication, as client 	Yes
User data per job, max.	64 kbyte
Open IE communication	
• TCP/IP	Yes
— Data length, max.	64 kbyte
• ISO-on-TCP (RFC1006)	Yes
— Data length, max.	64 kbyte
• UDP	Yes
— Data length, max.	1 472 kbyte
• SNMP	Yes
• DCP	Yes

Web server ● HTTP Yes; Via Windows and PROFINET interface ● HTTPS Yes; Only via PROFINET interface OPC UA Data access (read, write, subscribe), runtime license required — Application authentication Available security policies: None, Basic128Rsa15, Basic256Rsa15, Basic256Sha256 — Security policies Available security policies: None, Basic128Rsa15, Basic256Rsa15, Basic256Sha256 — User authentication "anonymous" or by user name & password Further protocols • MODBUS Yes; MODBUS TCP S7 message functions Number of login stations for message functions, max. 32 Program alarms Yes Number of configurable program messages, max. 10 000 Number of program alarms 1 000 • Number of program alarms 1 000 • Number of alarms for system diagnostics 200 • Number of alarms for motion technology objects 160 Test commissioning functions Status block Yes; parallel online access possible for up to 8 engineering systems	• LLDP	Yes
 ► HTTPS Yes; Only via PROFINET interface OPC UA ■ OPC UA Server — Application authentication — Application authentication — Available security policies: None, Basic128Rsa15, Basic256Sha256 — Security policies — Available security policies: None, Basic128Rsa15, Basic256Sha256 — User authentication — User authentication — anonymous" or by user name & password Further protocols ■ MODBUS Yes; MODBUS TCP S7 message functions Number of login stations for message functions, max. Program alarms Number of configurable program messages, max. Number of simultaneously active program alarms • Number of program alarms • Number of alarms for system diagnostics • Number of alarms for motion technology objects Test commissioning functions Joint commission (Team Engineering) Yes; Parallel online access possible for up to 8 engineering systems 	Web server	
OPC UA OPC UA Server Available security policies: None, Basic128Rsa15, Basic256Rsa15, Basic256Rsa256 — User authentication "anonymous" or by user name & password Further protocols MODBUS Yes; MODBUS TCP S7 message functions Number of login stations for message functions, max. Program alarms Yes Number of configurable program messages, max. 10 000 Number of simultaneously active program alarms Number of program alarms Number of alarms for system diagnostics Number of alarms for system diagnostics Number of alarms for motion technology objects Test commissioning functions Joint commission (Team Engineering) Yes; Parallel online access possible for up to 8 engineering systems	• HTTP	Yes; Via Windows and PROFINET interface
OPC UA OPC UA Server Available security policies: None, Basic128Rsa15, Basic256Rsa15, Basic256Rsa256 — User authentication "anonymous" or by user name & password Further protocols MODBUS Yes; MODBUS TCP S7 message functions Number of login stations for message functions, max. Program alarms Yes Number of configurable program messages, max. 10 000 Number of simultaneously active program alarms Number of program alarms Number of alarms for system diagnostics Number of alarms for system diagnostics Number of alarms for motion technology objects Test commissioning functions Joint commission (Team Engineering) Yes; Parallel online access possible for up to 8 engineering systems	• HTTPS	Yes; Only via PROFINET interface
- Application authentication - Application authentication - Application authentication - Basic256Rsa15, Basic256Sha256 - Security policies - Available security policies: None, Basic128Rsa15, Basic256Rsa15, Basic256Rs		· ·
Basic256Rsa15, Basic256Sha256 — Security policies Available security policies: None, Basic128Rsa15, Basic256Rsa15, Basic256Rsa15, Basic256Sha256 — User authentication "anonymous" or by user name & password Further protocols • MODBUS Yes; MODBUS TCP S7 message functions Number of login stations for message functions, max. Program alarms Yes Number of configurable program messages, max. Number of simultaneously active program alarms • Number of program alarms • Number of alarms for system diagnostics • Number of alarms for motion technology objects Test commissioning functions Joint commission (Team Engineering) Yes; Parallel online access possible for up to 8 engineering systems	OPC UA Server	Data access (read, write, subscribe), runtime license required
Available security policies: None, Basic128Rsa15, Basic256Rsa15, Basic256Rsa15, Basic256Rsa256 — User authentication "anonymous" or by user name & password Further protocols • MODBUS Yes; MODBUS TCP S7 message functions Number of login stations for message functions, max. Program alarms Ves Number of configurable program messages, max. Number of simultaneously active program alarms • Number of program alarms • Number of program alarms • Number of alarms for system diagnostics • Number of alarms for motion technology objects Test commissioning functions Joint commission (Team Engineering) Yes; Parallel online access possible for up to 8 engineering systems	 Application authentication 	
— User authentication "anonymous" or by user name & password Further protocols ● MODBUS Yes; MODBUS TCP S7 message functions Number of login stations for message functions, max. Program alarms Yes Number of configurable program messages, max. Number of simultaneously active program alarms ● Number of program alarms ● Number of alarms for system diagnostics ● Number of alarms for motion technology objects Test commissioning functions Joint commission (Team Engineering) Yes; Parallel online access possible for up to 8 engineering systems	— Security policies	Available security policies: None, Basic128Rsa15,
MODBUS Yes; MODBUS TCP S7 message functions Number of login stations for message functions, max. Program alarms Yes Number of configurable program messages, max. 10 000 Number of simultaneously active program alarms Number of program alarms Number of program alarms Number of alarms for system diagnostics Number of alarms for motion technology objects Test commissioning functions Joint commission (Team Engineering) Yes; MODBUS TCP Yes 10 000	— User authentication	
Number of login stations for message functions, max. Program alarms Number of configurable program messages, max. Number of simultaneously active program alarms Number of program alarms Number of program alarms Number of alarms for system diagnostics Number of alarms for motion technology objects Pest commissioning functions Joint commission (Team Engineering) Yes; Parallel online access possible for up to 8 engineering systems	Further protocols	
Number of login stations for message functions, max. Program alarms Number of configurable program messages, max. Number of simultaneously active program alarms Number of program alarms Number of alarms for system diagnostics Number of alarms for motion technology objects Test commissioning functions Joint commission (Team Engineering) Yes Yes 10 000 1000 1000 200 1600 Yes; Parallel online access possible for up to 8 engineering systems	• MODBUS	Yes; MODBUS TCP
Number of login stations for message functions, max. Program alarms Number of configurable program messages, max. Number of simultaneously active program alarms Number of program alarms Number of alarms for system diagnostics Number of alarms for motion technology objects Test commissioning functions Joint commission (Team Engineering) Yes Yes 10 000 1000 1000 200 1600 Yes; Parallel online access possible for up to 8 engineering systems	S7 message functions	
Number of configurable program messages, max. Number of simultaneously active program alarms Number of program alarms Number of alarms for system diagnostics Number of alarms for motion technology objects Test commissioning functions Joint commission (Team Engineering) Yes; Parallel online access possible for up to 8 engineering systems		32
Number of simultaneously active program alarms • Number of program alarms • Number of alarms for system diagnostics • Number of alarms for motion technology objects Test commissioning functions Joint commission (Team Engineering) Yes; Parallel online access possible for up to 8 engineering systems	Program alarms	Yes
Number of program alarms Number of alarms for system diagnostics Number of alarms for motion technology objects Test commissioning functions Joint commission (Team Engineering) Yes; Parallel online access possible for up to 8 engineering systems	Number of configurable program messages, max.	10 000
Number of alarms for system diagnostics Number of alarms for motion technology objects Test commissioning functions Joint commission (Team Engineering) Yes; Parallel online access possible for up to 8 engineering systems	Number of simultaneously active program alarms	
Number of alarms for motion technology objects Test commissioning functions Joint commission (Team Engineering) Yes; Parallel online access possible for up to 8 engineering systems	Number of program alarms	1 000
objects Test commissioning functions Joint commission (Team Engineering) Yes; Parallel online access possible for up to 8 engineering systems	Number of alarms for system diagnostics	200
Test commissioning functions Joint commission (Team Engineering) Yes; Parallel online access possible for up to 8 engineering systems	Number of alarms for motion technology	160
Joint commission (Team Engineering) Yes; Parallel online access possible for up to 8 engineering systems	objects	
Joint commission (Team Engineering) Yes; Parallel online access possible for up to 8 engineering systems	Test commissioning functions	
		Yes; Parallel online access possible for up to 8 engineering
Status block Yes; up to 8 simultaneously		systems
	Status block	Yes; up to 8 simultaneously
Single step No	Single step	No
Status/control	Status/control	
• Status/control variable Yes	 Status/control variable 	Yes
 Variables Inputs, outputs, memory bits, DB, times, counters 	 Variables 	Inputs, outputs, memory bits, DB, times, counters
Number of variables, max.	 Number of variables, max. 	
— of which status variables, max.	— of which status variables, max.	200
— of which control variables, max.	— of which control variables, max.	200
Forcing	Forcing	
• Forcing Yes	• Forcing	Yes
• Forcing, variables Inputs, outputs	• Forcing, variables	Inputs, outputs
• Number of variables, max. 200	 Number of variables, max. 	200
Diagnostic buffer	Diagnostic buffer	
• present Yes	• present	Yes
• Number of entries, max. 1 000	Number of entries, max.	1 000
— of which powerfail-proof 300		300
Traces	or miner porterior proof	300

• Number of configurable Traces 512 kbyte • Memory size per trace, max.

Interrupts/diagnostics/status information	
Diagnostics indication LED	
RUN/STOP LED	Yes
• ERROR LED	Yes
• MAINT LED	Yes

• MAINT LED	res
Supported technology objects	
Motion Control	Yes
 Number of available Motion Control resources for technology objects 	2 400
 Required Motion Control resources 	
— per speed-controlled axis	40; per axis
— per positioning axis	80; per axis
— per synchronous axis	160; per axis
— per external encoder	80; per external encoder
— per output cam	20; per cam
— per cam track	160; per cam track
— per probe	40; per probe
 Positioning axis 	
 Number of positioning axes at motion control cycle of 4 ms (typical value) 	5
 Number of positioning axes at motion control cycle of 8 ms (typical value) 	12
Controller	
PID_Compact	Yes; Universal PID controller with integrated optimization
PID_3Step	Yes; PID controller with integrated optimization for valves
• PID-Temp	Yes; PID controller with integrated optimization for temperature
Counting and measuring	
High-speed counter	Yes
Standards, approvals, certificates	
CE mark	Yes
CSA approval	Yes
cULus	Yes

Standards, approvals, certificates	
CE mark	Yes
CSA approval	Yes
cULus	Yes
FM approval	Yes
RCM (formerly C-TICK)	Yes

Ambient conditions	
Ambient temperature during operation	
• min.	0 °C

• max.	Up to 60 °C with max. 32 ET 200SP modules and 3x 100 mA USB
	load; up to 55 °C with max. 64 ET 200SP modules and 2x max. 500 mA and 1x max. 100 mA USB load
horizontal installation, min.	0 °C
horizontal installation, max.	60 °C
• vertical installation, min.	0 °C
• vertical installation, max.	50 °C; With max. 32 ET 200SP modules and 3x 100 mA USB load
Ambient temperature during storage/transportation	·
• min.	-40 °C
• max.	70 °C
Vibrations	
Operation, tested according to IEC 60068-2-6	Yes
• Transport, tested acc. to IEC 60068-2-6	Yes
Shock testing	
• tested according to IEC 60068-2-6	Yes
• tested according to IEC 60068-2-27	Yes
• tested according to IEC 60068-2-29	Yes
Storage/transport, tested acc. to IEC 60068-2-	Yes
27	
Operating systems	
pre-installed operating system	Windows Embedded Standard 7 E 32-bit
	Windows Embedded Standard 7 E 32-bit
Configuration	Windows Embedded Standard 7 E 32-bit
Configuration Programming	Windows Embedded Standard 7 E 32-bit
Configuration Programming Programming language	
Configuration Programming Programming language — LAD	Yes
Configuration Programming Programming language — LAD — FBD	Yes Yes
Configuration Programming Programming language — LAD — FBD — STL	Yes Yes Yes
Configuration Programming Programming language — LAD — FBD — STL — SCL	Yes Yes Yes Yes
Configuration Programming Programming language — LAD — FBD — STL — SCL — CFC	Yes Yes Yes Yes Yes No
Configuration Programming Programming language — LAD — FBD — STL — SCL — CFC — GRAPH	Yes Yes Yes Yes
Configuration Programming Programming language — LAD — FBD — STL — SCL — CFC — GRAPH Know-how protection	Yes Yes Yes Yes Yes Yes Yes No Yes
Configuration Programming Programming language — LAD — FBD — STL — SCL — CFC — GRAPH Know-how protection • User program protection/password protection	Yes Yes Yes Yes No Yes Yes
Configuration Programming Programming language — LAD — FBD — STL — SCL — CFC — GRAPH Know-how protection • User program protection/password protection • Copy protection	Yes Yes Yes Yes Yes No Yes Yes
Configuration Programming Programming language — LAD — FBD — STL — SCL — CFC — GRAPH Know-how protection • User program protection/password protection • Copy protection • Block protection	Yes Yes Yes Yes No Yes Yes
Configuration Programming Programming language — LAD — FBD — STL — SCL — CFC — GRAPH Know-how protection • User program protection/password protection • Copy protection • Block protection Access protection	Yes Yes Yes Yes Yes No Yes Yes
Configuration Programming Programming language — LAD — FBD — STL — SCL — CFC — GRAPH Know-how protection • User program protection/password protection • Copy protection • Block protection Access protection • Protection level: Write protection	Yes Yes Yes Yes No Yes Yes Yes Yes Yes
Configuration Programming Programming language — LAD — FBD — STL — SCL — CFC — GRAPH Know-how protection • User program protection/password protection • Copy protection • Block protection Access protection	Yes Yes Yes Yes Yes No Yes Yes Yes Yes Yes Yes Yes

Cycle time monitoring

lower limitupper limit

adjustable minimum cycle time

adjustable maximum cycle time

Open Development interfaces	
• Size of ODK SO file, max.	3.8 Mbyte
Peripherals/Options	
SD card	Optionally for additional mass storage
Dimensions	
Width	160 mm
Height	117 mm
Depth	75 mm
Weights	
Weight, approx.	0.83 kg
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