## **SIEMENS**

## Data sheet

6ES7412-2XK07-0AB0

SIMATIC S7-400, CPU 412-2 Central processing unit with: Work memory 1 MB, (0.5 MB code; 0.5 MB data) 1st interface MPI/DP 12 Mbit/s, 2nd interface PROFIBUS DP,



General information	
Product type designation	CPU 412-2
HW functional status	01
Firmware version	V7.0
Product function	
• Isochronous mode	Yes; For PROFIBUS only
Engineering with	
Programming package	STEP 7 V5.4 or higher with HSP 261
CiR – Configuration in RUN	
CiR synchronization time, basic load	100 ms
CiR synchronization time, time per I/O byte	30 µs
Supply voltage	
Rated value (DC)	
• 24 V DC	No; Power supply via system power supply
Input current	
from backplane bus 5 V DC, typ.	0.9 A
from backplane bus 5 V DC, max.	1.1 A
from backplane bus 24 V DC, max.	300 mA; 150 mA per DP interface

from interface 5 V DC, max.	90 mA; At each DP interface
Power loss Power loss, typ.	4.5 W
Power loss, max.	5.5 W
Tono. 1888, max.	0.0 1.1
Memory	
Type of memory	RAM
Work memory	
• integrated	1 Mbyte
<ul><li>integrated (for program)</li></ul>	512 kbyte
• integrated (for data)	512 kbyte
• expandable	No
Load memory	
expandable FEPROM	Yes; with Memory Card (FLASH)
<ul><li>expandable FEPROM, max.</li></ul>	64 Mbyte
<ul><li>integrated RAM, max.</li></ul>	512 kbyte
• expandable RAM	Yes; with Memory Card (RAM)
• expandable RAM, max.	64 Mbyte
Backup	
• present	Yes
with battery	Yes; all data
• without battery	No
Battery	
Backup battery	
Backup current, typ.	180 μA; up to 40 °C
Backup current, max.	850 μΑ
Backup time, max.	Dealt with in the module data manual with the secondary conditions and the factors of influence
<ul> <li>Feeding of external backup voltage to CPU</li> </ul>	5 V DC to 15 V DC
CPU processing times	
for bit operations, typ.	31.25 ns
for word operations, typ.	31.25 ns
for fixed point arithmetic, typ.	31.25 ns
for floating point arithmetic, typ.	62.5 ns
CPU-blocks	
DB	
• Number, max.	3 000; Number range: 1 to 16000
• Size, max.	64 kbyte
FB	
• Number, max.	1 500; Number range: 0 to 7999
• Size, max.	64 kbyte

Number, max.	1 500; Number range: 0 to 7999
• Size, max.	64 kbyte
3 Size, max.	OH NOYIC
Number, max.	see instruction list
	64 kbyte
• Size, max.	
Number of free cycle OBs	1; OB 1
<ul> <li>Number of time alarm OBs</li> </ul>	2; OB 10, 11
<ul> <li>Number of delay alarm OBs</li> </ul>	2; OB 20, 21
<ul> <li>Number of cyclic interrupt OBs</li> </ul>	2; OB 32, 35 (shortest cycle that can be set = $500 \mu s$ )
Number of process alarm OBs	2; OB 40, 41
<ul> <li>Number of DPV1 alarm OBs</li> </ul>	3; OB 55-57
Number of isochronous mode OBs	2; OB 61-62
<ul> <li>Number of multicomputing OBs</li> </ul>	1; OB 60
Number of background OBs	1; OB 90
Number of startup OBs	3; OB 100-102
Number of asynchronous error OBs	9; OB 80-88
Number of synchronous error OBs	2; OB 121, 122
esting depth	
• per priority class	24
<ul> <li>additional within an error OB</li> </ul>	1
unters, timers and their retentivity	

Counters, timers and their retentivity	
S7 counter	
Number	2 048
Retentivity	
— adjustable	Yes
— lower limit	0
— upper limit	2 047
— preset	Z 0 to Z 7
Counting range	
— lower limit	0
— upper limit	999
IEC counter	
• present	Yes
● Type	SFB
Number	Unlimited (limited only by RAM capacity)
S7 times	
• Number	2 048
Retentivity	
— adjustable	Yes
— lower limit	0

Time range  lower limit upper limit upper limit 9 990 s  IEC timer  • present • Type • Number  Page 1
<ul> <li>— lower limit</li> <li>— upper limit</li> <li>9 990 s</li> <li>IEC timer</li> <li>• present</li> <li>• Type</li> <li>• Number</li> <li>Yes</li> <li>• Number</li> <li>Unlimited (limited only by RAM capacity)</li> <li>Data areas and their retentivity</li> <li>retentive data area in total</li> <li>Total working and load memory (with backup battery)</li> </ul>
— upper limit 9 990 s  IEC timer
IEC timer  • present  • Type  • Number  Data areas and their retentivity  retentive data area in total  Yes  SFB  Unlimited (limited only by RAM capacity)  Total working and load memory (with backup battery)
<ul> <li>present</li> <li>Type</li> <li>Number</li> <li>Data areas and their retentivity</li> <li>retentive data area in total</li> <li>Yes</li> <li>SFB</li> <li>Unlimited (limited only by RAM capacity)</li> <li>Total working and load memory (with backup battery)</li> </ul>
● Type  ● Number  SFB  Unlimited (limited only by RAM capacity)  Data areas and their retentivity  retentive data area in total  Total working and load memory (with backup battery)
Number     Unlimited (limited only by RAM capacity)  Data areas and their retentivity  retentive data area in total     Total working and load memory (with backup battery)
Data areas and their retentivity retentive data area in total  Total working and load memory (with backup battery)
retentive data area in total Total working and load memory (with backup battery)
Flag
<ul> <li>Number, max.</li> <li>4 kbyte; Size of bit memory address area</li> </ul>
Retentivity available     Yes
Retentivity preset  MB 0 to MB 15
• Number of clock memories 8; in 1 memory byte
Local data
• adjustable, max. 8 kbyte
• preset 4 kbyte
Address area
I/O address area
• Inputs 4 kbyte
• Outputs 4 kbyte
Process image
• Inputs, adjustable 4 kbyte
• Outputs, adjustable 4 kbyte
• Inputs, default 128 byte
• Outputs, default 128 byte
• consistent data, max. 244 byte
Access to consistent data in process image     Yes
Subprocess images
• Number of subprocess images, max. 15
Digital channels
● Inputs 32 768
— of which central 32 768
• Outputs 32 768
— of which central 32 768
Analog channels
● Inputs 2 048
— of which central 2 048
• Outputs 2 048

— of which central	2 048
Hardware configuration	
Number of expansion units, max.	21
connectable OPs	47
Multicomputing	Yes; 4 CPUs max. (with UR1 or UR2)
Interface modules	
Number of connectable IMs (total), max.	6
<ul> <li>Number of connectable IM 460s, max.</li> </ul>	6
<ul> <li>Number of connectable IM 463s, max.</li> </ul>	4; IM 463-2
Number of DP masters	
• integrated	2
• via CP	10; CP 443-5 Extended
● via IM 467	4
Mixed mode IM + CP permitted	No; IM 467 cannot be used jointly with CP 443-5 Ext. or CP 443-1 in PROFINET IO mode
• via interface module	0
<ul> <li>Number of pluggable S5 modules (via adapter</li> </ul>	6
capsule in central device), max.	
Number of IO Controllers	
• integrated	0
● via CP	4; Max. 4 in the central controller; no mixed operation of different CP 443-1 types in PROFINET IO mode
Number of operable FMs and CPs (recommended)	·
• FM	Limited by number of slots and number of connections
• CP, PtP	CP 440: Limited by number of slots; CP 441: Limited by number of slots and number of connections
PROFIBUS and Ethernet CPs	14; In total max. 10 CPs as DP master and PROFINET controller, of which up to 10 IMs or CPs as DP master and up to 4 CPs as PROFINET controller
Slots	
• required slots	1
Time of day	
Clock	
Hardware clock (real-time)	Yes
<ul> <li>retentive and synchronizable</li> </ul>	Yes
<ul><li>Resolution</li></ul>	1 ms
<ul> <li>Deviation per day (buffered), max.</li> </ul>	1.7 s; Power off
<ul> <li>Deviation per day (unbuffered), max.</li> </ul>	8.6 s; For power On
Operating hours counter	
• Number	16
Number/Number range	0 to 15
Range of values	SFCs 2, 3 and 4: 0 to 32767 hours SFC 101: 0 to 2^31 - 1 hours

Granularity	1 h
• retentive	Yes
Clock synchronization	
• supported	Yes
• to MPI, master	Yes
● to MPI, slave	Yes
• to DP, master	Yes
• to DP, slave	Yes
• in AS, master	Yes
• in AS, slave	Yes
on Ethernet via NTP	No; Via CP
• to IF 964 DP	No
Time difference in system when synchronizing via	
• MPI, max.	200 ms
Interfaces/bus type	1 x MPI/PROFIBUS DP, 1 x PROFIBUS DP
Number of RS 485 interfaces	2; Combined MPI / PROFIBUS DP and PROFIBUS DP
1. Interface	late anale d
Interface type	Integrated RS 485 / PROFIBUS + MPI
Physics Isolated	Yes
Power supply to interface (15 to 30 V DC), max.	150 mA
Protocols	100 Hill C
• MPI	Yes
PROFIBUS DP master	Yes
PROFIBUS DP slave	Yes
MPI	
Number of connections	32; If a diagnostics repeater is used on the line, the number of
	connection resources on the line is reduced by 1
<ul> <li>Transmission rate, max.</li> </ul>	12 Mbit/s
Services	
— PG/OP communication	Yes
— Routing	Yes
<ul> <li>Global data communication</li> </ul>	Yes
<ul> <li>S7 basic communication</li> </ul>	Yes
— S7 communication	Yes
— S7 communication, as client	Yes
<ul> <li>S7 communication, as server</li> </ul>	Yes
PROFIBUS DP master	
Number of connections, max.	16; If a diagnostics repeater is used on the line, the number of connection resources on the line is reduced by 1

• Transmission rate, max.	12 Mbit/s
<ul><li>Number of DP slaves, max.</li></ul>	32
Services	
— PG/OP communication	Yes
— Routing	Yes; S7 routing
<ul> <li>Global data communication</li> </ul>	No
<ul> <li>S7 basic communication</li> </ul>	Yes
— S7 communication	Yes
<ul> <li>S7 communication, as client</li> </ul>	Yes
<ul> <li>S7 communication, as server</li> </ul>	Yes
— Equidistance	Yes
— Isochronous mode	Yes
— SYNC/FREEZE	Yes
<ul> <li>Activation/deactivation of DP slaves</li> </ul>	Yes
<ul> <li>Direct data exchange (slave-to-slave</li> </ul>	Yes
communication)	
— DPV1	Yes
Address area	
— Inputs, max.	2 kbyte
— Outputs, max.	2 kbyte
User data per DP slave	
<ul><li>User data per DP slave, max.</li></ul>	244 byte
— Inputs, max.	244 byte
— Outputs, max.	244 byte
— Slots, max.	244
— per slot, max.	128 byte
PROFIBUS DP slave	
<ul><li>Number of connections</li></ul>	16
• GSD file	http://support.automation.siemens.com/WW/view/en/113652
<ul><li>Transmission rate, max.</li></ul>	12 Mbit/s
<ul> <li>automatic baud rate search</li> </ul>	No
<ul> <li>Address area, max.</li> </ul>	32; Virtual slots
<ul> <li>User data per address area, max.</li> </ul>	32 byte
— of which consistent, max.	32 byte
Services	
— PG/OP communication	Yes; with interface active
— Routing	Yes; with interface active
<ul> <li>Global data communication</li> </ul>	No
<ul> <li>— S7 basic communication</li> </ul>	No
— S7 communication	Yes
<ul> <li>— S7 communication, as client</li> </ul>	Yes

<ul> <li>S7 communication, as server</li> </ul>	Yes
<ul> <li>Direct data exchange (slave-to-slave communication)</li> </ul>	No
— DPV1	No
Transfer memory	
— Inputs	244 byte
— Outputs	244 byte

2. Interface	
Interface type	Integrated
Physics	RS 485 / PROFIBUS
Isolated	Yes
Power supply to interface (15 to 30 V DC), max.	150 mA
Number of connection resources	16
Protocols	
PROFIBUS DP master	Yes
PROFIBUS DP slave	Yes
PROFIBUS DP master	
<ul> <li>Number of connections, max.</li> </ul>	16
<ul><li>Transmission rate, max.</li></ul>	12 Mbit/s
<ul> <li>Number of DP slaves, max.</li> </ul>	64
Services	
<ul><li>— PG/OP communication</li></ul>	Yes
— Routing	Yes; S7 routing
<ul> <li>Global data communication</li> </ul>	No
<ul> <li>— S7 basic communication</li> </ul>	Yes
— S7 communication	Yes
<ul> <li>— S7 communication, as client</li> </ul>	Yes
<ul> <li>S7 communication, as server</li> </ul>	Yes
— Equidistance	Yes
— Isochronous mode	Yes
— SYNC/FREEZE	Yes
<ul> <li>Activation/deactivation of DP slaves</li> </ul>	Yes
<ul> <li>Direct data exchange (slave-to-slave</li> </ul>	Yes
communication)	
— DPV1	Yes
Address area	
— Inputs, max.	4 kbyte
— Outputs, max.	4 kbyte
User data per DP slave	
— User data per DP slave, max.	244 byte
— Inputs, max.	244 byte

— Outputs, max.	244 byte
— Slots, max.	244
— per slot, max.	128 byte
PROFIBUS DP slave	120 0)10
Number of connections	16
GSD file	http://support.automation.siemens.com/WW/view/en/113652
Transmission rate, max.	12 Mbit/s
Address area, max.	32
User data per address area, max.	32 byte
— of which consistent, max.	32 byte
Services	02 5)(0
— Routing	Yes; with interface active
Transfer memory	res, with interface delive
·	244 byte
— Inputs	244 byte
— Outputs	244 Dyte
Protocols	
Open IE communication	
• ISO-on-TCP (RFC1006)	Via CP 443-1 and loadable FB
— Data length, max.	1 452 bytes via CP 443-1 Adv.
Web server	
<ul><li>supported</li></ul>	No
Isochronous mode	
Equidistance	Yes
Number of DP masters with isochronous mode	2
User data per isochronous slave, max.	244 byte
shortest clock pulse	1.5 ms; 0.5 ms without use of SFC 126, 127
max. cycle	32 ms
Communication functions	
PG/OP communication	Yes
Number of connectable OPs without message	47
processing	47: When using Alarm S/SO and Alarm D/DO
<ul> <li>Number of connectable OPs with message processing</li> </ul>	47; When using Alarm_S/SQ and Alarm_D/DQ
Data record routing	Yes
Global data communication	
• supported	Yes
Number of GD loops, max.	8
Number of GD packets, transmitter, max.	8
Number of GD packets, receiver, max.	16
Size of GD packets, max.	54 byte
OLE OF OB PRONEIS, ITIAX.	- : - y - o
<ul> <li>Size of GD packet (of which consistent), max.</li> </ul>	1 variable

071	
S7 basic communication	
<ul><li>supported</li></ul>	Yes
User data per job, max.	76 byte
User data per job (of which consistent), max.	1 variable
S7 communication	
• supported	Yes
• as server	Yes
• as client	Yes
<ul> <li>User data per job, max.</li> </ul>	64 kbyte
<ul> <li>User data per job (of which consistent), max.</li> </ul>	462 byte; 1 variable
S5 compatible communication	
• supported	Yes; Via FC AG_SEND and AG_RECV, max. via 10 CP 443-1 or 443-5
<ul> <li>User data per job, max.</li> </ul>	8 kbyte
• User data per job (of which consistent), max.	240 byte
<ul> <li>Number of simultaneous AG-SEND/AG-RECV orders per CPU, max.</li> </ul>	24/24
Standard communication (FMS)	
• supported	Yes; Via CP and loadable FB
Number of connections	
• overall	48
<ul> <li>usable for PG communication</li> </ul>	47
<ul> <li>reserved for PG communication</li> </ul>	1
<ul> <li>adjustable for PG communication, max.</li> </ul>	0
<ul> <li>usable for OP communication</li> </ul>	47
<ul> <li>reserved for OP communication</li> </ul>	1
— adjustable for OP communication, max.	0
<ul> <li>usable for S7 basic communication</li> </ul>	46
<ul> <li>reserved for S7 basic communication</li> </ul>	0
<ul> <li>— adjustable for S7 basic communication, max.</li> </ul>	0
usable for S7 communication	46
<ul> <li>reserved for S7 communication</li> </ul>	0
— reserved for S7 confiniunication	0
<ul><li>reserved for S7 communication</li><li>adjustable for S7 communication, max.</li></ul>	0
— adjustable for S7 communication, max.	0
<ul><li>— adjustable for S7 communication, max.</li><li>• usable for routing</li></ul>	0 23
<ul> <li>— adjustable for S7 communication, max.</li> <li>• usable for routing</li> <li>— reserved for routing</li> </ul>	0 23 0
<ul> <li>adjustable for S7 communication, max.</li> <li>usable for routing</li> <li>reserved for routing</li> <li>adjustable for routing, max.</li> </ul>	0 23 0
<ul> <li>adjustable for S7 communication, max.</li> <li>usable for routing</li> <li>reserved for routing</li> <li>adjustable for routing, max.</li> </ul>	0 23 0 0 0 47; Max. 47 with Alarm_S/SQ and Alarm_D/DQ (OPs); max. 8

Program alarms	Yes
Process diagnostic messages	Yes
simultaneously active Alarm-S blocks, max.	250; Simultaneously active alarm_S/SQ blocks or alarm_D/DQ blocks
Alarm 8-blocks	Yes
<ul> <li>Number of instances for alarm 8 and S7 communication blocks, max.</li> </ul>	300
• preset, max.	150
Process control messages	Yes
Number of archives that can log on simultaneously (SFB 37 AR_SEND)	4
Number of messages	
• overall, max.	256
• in 100 ms grid, max.	0
• in 500 ms grid, max.	256
• in 1000 ms grid, max.	256
Number of additional values	200
• with 100 ms grid, max.	0
•	1
• with 500, 1000 ms grid, max.	'
Test commissioning functions	
Status block	Yes; Up to 16 simultaneously
Single step	Yes
Number of breakpoints	16
Status/control	
Status/control variable	Yes; Up to 16 variable tables
<ul><li>Variables</li></ul>	Inputs/outputs, memory bits, DBs, distributed I/Os, timers, counters
<ul> <li>Number of variables, max.</li> </ul>	70; Status/control
Forcing	
Forcing	Yes
Forcing, variables	Inputs, outputs, bit memories, peripheral inputs, peripheral outputs
<ul> <li>Number of variables, max.</li> </ul>	64
Diagnostic buffer	
• present	Yes
Number of entries, max.	3 200
— adjustable	Yes
— preset	120
Service data	
• can be read out	Yes
Standards, approvals, certificates	
CE mark	Yes
CSA approval	Yes

UL approval	Yes	
cULus	Yes	
FM approval	Yes	
RCM (formerly C-TICK)	Yes	
KC approval	Yes	
EAC (formerly Gost-R)	Yes	
Use in hazardous areas		
• ATEX	ATEX II 3G Ex nA IIC T4 Gc	
mbient conditions		
Ambient temperature during operation		
• min.	0 °C	
• max.	60 °C	
configuration		
Configuration software		
• STEP 7	Yes	
Programming		
Command set	see instruction list	
Nesting levels	7	
<ul> <li>Access to consistent data in process image</li> </ul>	Yes	
<ul><li>System functions (SFC)</li></ul>	see instruction list	
<ul> <li>System function blocks (SFB)</li> </ul>	see instruction list	
Programming language		
— LAD	Yes	
— FBD	Yes	
— STL	Yes	
— SCL	Yes	
— CFC	Yes	
— GRAPH	Yes	
— HiGraph®	Yes	
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— DPSYC_FR	2; SFC 11; per interface
— D_ACT_DP	8; SFC 12; per interface
— RD_REC	8; SFC 59; per interface
— WR_REC	8; SFC 58; per interface
— WR_PARM	8; SFC 55; per interface
— PARM_MOD	1; SFC 57; per interface
— WR_DPARM	2; SFC 56; per interface
— DPNRM_DG	8; SFC 13; per interface
— RDSYSST	8; SFC 51
— DP_TOPOL	1; SFC 103; per interface

Number of simultaneously active SFBs

— RDREC	8; SFB 52; per interface, but not more than 32 across all external interfaces
— WRREC	8; SFB 53; per interface, but not more than 32 across all external interfaces
Know-how protection	
User program protection/password protection	Yes
Block encryption	Yes; With S7 block Privacy
Dimensions	
Width	25 mm
Height	290 mm
Depth	219 mm
Weights	
Weight, approx.	700 g
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