



SIPLUS HCS4300 POM4320 Busbar mounting (UL). Power output module for mounting on busbars system. Redesign with increased interference immunity. With 9 outputs each max. 7200 W (for operating mode Half-wave control: Depending on the Inrush current of the load limitation to max. 4000 W)

| General information | |
|--|-------------------|
| Product type designation | POM4320 |
| Installation type/mounting | |
| Mounting type | Busbar mounting |
| Mounting position | vertical |
| Type of ventilation | Self-ventilation |
| Supply voltage | |
| Type of supply voltage | AC |
| Rated value (AC) | 400 V |
| <ul style="list-style-type: none"> Relative negative tolerance Relative positive tolerance | 10 % 30 % |
| 2nd rated value (AC) | 480 V |
| <ul style="list-style-type: none"> Relative negative tolerance Relative positive tolerance | 25 % 8 % |
| Line frequency | |
| <ul style="list-style-type: none"> Rated value 50 Hz Rated value 60 Hz Relative symmetrical tolerance | Yes Yes 5 % |

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| Mains buffering | |
| • Recovery time after power failure, typ. | 1 s |
| Connection method | |
| • Design of electrical connection for supply voltage | Busbar mounting, 3-pole + PE |
| Input voltage | |
| Design of the power supply | Power supply via CIM |
| Power | |
| Active power input, max. | 8 W |
| Power electronics | |
| Type of load | Ohmic load |
| Power capacity, max. | 64.8 kW; At 480 V AC |
| • For phase against phase with fan at 40 °C, max. | 64.8 kW; At 480 V AC |
| Switching capacity current per phase, max. | 80 A |
| Short-time withstand current (SCCR) acc. to UL 508A | 100 kA |
| Control of heating elements | |
| • Half-wave control | Yes |
| • Soft start | Yes |
| • Phase control | No |
| Load connection type | |
| • Star connection with neutral conductor (single-phase) | No |
| • Open delta connection (single-phase) | Yes; Incoming fuse contained in the device |
| • Closed delta connection (3-phase) | No |
| • Star connection with neutral conductor (2-phase) | No |
| • 2-pole switching | No |
| Setpoint input | |
| • Percent | Yes |
| • Watts | No |
| Heating power | |
| • Number of digital outputs | 9 |
| • Number of heating elements per output, max. | 1 |
| • Output voltage for heating power | 400 V |
| • 2nd output voltage for heating power | 480 V |
| • Power carrying capacity per output, min. | 200 W; At 480 V AC |
| • Power carrying capacity per output, max. | 7 200 W; At 480 V AC |
| — for heating elements with high inrush current, max. | 4 000 W; At 480 V AC |
| • Output current for heating power | 15 A; max. |
| • Melting I2t value | 400 A ² ·s |

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| <ul style="list-style-type: none"> • Design of short-circuit protection per output • Design of overvoltage protection | <p>Melting fuse 20 A</p> <p>Transil Diode</p> |
| Connection method | |
| <ul style="list-style-type: none"> • Design of electrical connection at output for heating and fan <ul style="list-style-type: none"> — Connectable conductor cross-sections, solid — Connectable conductor cross-sections, finely stranded with wire end processing — Connectable conductor cross-sections for AWG cables, stranded | <p>Connector, 3-pole with spring-loaded connection</p> <p>1x (0.2 ... 10 mm²)</p> <p>1x (0.25 ... 6 mm²)</p> <p>1x (24 ... 8)</p> |

Interfaces

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| Interfaces/bus type | system interface |
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Interrupts/diagnostics/status information

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|---------------------------|---|
| Number of status displays | 12 |
| LED status display | LED green = ready, LED yellow = heating on/off, LED red = error display, LED red = error for each channel |
| Diagnostics function | Voltage diagnostics |

Diagnostic messages

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| <ul style="list-style-type: none"> • Fuse blown • Load failure • Triac error • Switch-off threshold for internal device temperature • Parallel-connected heating elements • Rotating field fault • Communication error • Supply voltage not connected • Line voltage outside the permissible range • Frequency outside the permissible range • Fault current too high | <p>Yes</p> <p>Yes</p> <p>Yes</p> <p>Yes</p> <p>No</p> <p>Yes</p> <p>Yes</p> <p>Yes</p> <p>Yes</p> <p>Yes</p> <p>Yes</p> <p>No</p> |
|--|---|

Integrated Functions

Monitoring functions

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| <ul style="list-style-type: none"> • Temperature monitoring • Type of temperature monitoring | <p>Yes</p> <p>NTC thermistor</p> |
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Measuring functions

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| <ul style="list-style-type: none"> • Voltage measurement • Current measurement • Fault current detection | <p>Yes</p> <p>No</p> <p>No</p> |
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Potential separation

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| Design of electrical isolation | Optocoupler and/or protective impedance between main circuit and PELV |
| between the outputs | No |

Isolation

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| Overvoltage category | III |
| Degree of pollution | 2 |

EMC

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| EMC interference emission | Limit value in accordance with IEC 61000-6-4:2007 + A1:2011 |
| Electrostatic discharge acc. to IEC 61000-4-2 | 4 kV contact discharge / 8 kV air discharge |
| Field-related interference acc. to IEC 61000-4-3 | 10 V/m (80 ... 1 000 MHz), 3 V/m (1.4 ... 2.0 GHz), 1 V/m (2.0 ... 2.7 GHz) |
| Conducted interference due to burst acc. to IEC 61000-4-4 | 2 kV power supply lines, 2 kV load lines |
| Conducted interference due to surge acc. to IEC 61000-4-5 | on supply and load lines: 1 kV symmetric, 2 kV unsymmetric |
| Conducted interference due to high-frequency radiation acc. to IEC 61000-4-6 | 10 V (0.15 ... 80 MHz) |

Degree and class of protection

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| IP degree of protection | IP20 |
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Standards, approvals, certificates

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| CE mark | Yes |
| UL approval | Yes |
| RCM (formerly C-TICK) | Yes |
| KC approval | Yes |
| EAC (formerly Gost-R) | Yes |
| China RoHS compliance | Yes |
| Reference designation according to DIN EN 81346-2 | Q |

Ambient conditions

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|---|-----------|
| Ambient temperature during operation | |
| • min. | 0 °C |
| • max. | 55 °C |
| Ambient temperature during storage/transportation | |
| • Storage, min. | -25 °C |
| • Storage, max. | 70 °C |
| • Transportation, min. | -25 °C |
| • Transportation, max. | 70 °C |
| Air pressure acc. to IEC 60068-2-13 | |
| • Operation, min. | 860 hPa |
| • Operation, max. | 1 080 hPa |
| • Storage, min. | 660 hPa |
| • Storage, max. | 1 080 hPa |

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| Altitude during operation relating to sea level | |
| • Installation altitude above sea level, max. | 2 000 m |
| Relative humidity | |
| • Operation at 25 °C, max. | 95 % |
| • Operation at 50 °C, max. | 50 %; 95 % at 25 °C, decreasing linearly to 50 % at 50 °C |
| Vibrations | |
| • Vibration resistance during operation acc. to IEC 60068-2-6 | 10 ... 58 Hz / 0.075 mm, 58 ... 150 Hz / 1 g |
| • Vibration resistance during storage acc. to IEC 60068-2-6 | 5 ... 8.5 Hz / 3.5 mm, 8.5 ... 500 Hz / 1 g |
| Shock testing | |
| • Shock resistance during operation acc. to IEC 60068-2-27 | 15 g / 11 ms / 3 shocks/axis |
| • Shock resistance during storage acc. to IEC 60068-2-29 | 25 g / 6 ms / 1 000 shocks/axis |
| Dimensions | |
| Width | 104 mm |
| Height | 340 mm |
| Depth | 250 mm |
| last modified: | 06/16/2020 |