SIEMENS

Data sheet

6AG1677-2SB42-2GB0

SIPLUS ET 200SP CPU1515SP PC2 F -40...+60°C with Conformal Coating based on 6ES7677-2SB42-0GB0 . 8 GB RAM, 30 GB CFast with Windows 10 IoT Enterprise 64 bit and S7-1500 Failsafe Software Controller CPU 1505SP F pre-installed, Interfaces: 1x slot CFast, 1x slot SD/MMC, 1x connection for ET 200SP bus adapter PROFINET, 2x USB 3.0; 2x USB 2.0, 1x display port, documentation on USB stick, restore USB stick 1x 10/100/1000 Mbit/s Ethernet



Figure similar

General information	
Product type designation	CPU 1515SP PC2 F
Installed software	
Visualization	No
Control	S7-1500 Software Controller CPU 1505SP F
Configuration control	
via dataset	Yes
Control elements	
Mode selector switch	1
Supply voltage	
Type of supply voltage	24 V DC
permissible range, lower limit (DC)	19.2 V
permissible range, upper limit (DC)	28.8 V
Reverse polarity protection	Yes
Mains buffering	
 Mains/voltage failure stored energy time 	5 ms

Input current	
Current consumption (rated value)	1.8 A; Full processor load, incl. ET 200SP modules and using USB
Current consumption (in no-load operation), typ.	0.5 A
Current consumption, max.	2.9 A
l²t	0.426 A ^z ·s; with starting current inrush
Power	
Active power input, max.	43 W; incl. ET 200SP modules and using USB
Infeed power to the backplane bus	8.75 W
Power loss	
Power loss, typ.	16 W
Processor	
Processor type	Intel Atom E3940, 1.6 GHz, 4 cores
Memory	
Type of memory	DDR3L
Main memory	8 GB RAM
CFast memory card	Yes; 30 GB flash memory
SIMATIC memory card required	No
Work memory	
 integrated (for program) 	1.5 Mbyte
 integrated (for data) 	5 Mbyte
 integrated (for CPU function library of CPU Runtime) 	20 Mbyte
Load memory	
 integrated (on PC mass storage) 	320 Mbyte
Backup	
• with UPS	Yes; all memory areas declared retentive
 with non-volatile memory 	Yes
CPU processing times	
for bit operations, typ.	10 ns
for word operations, typ.	12 ns
for fixed point arithmetic, typ.	16 ns
for floating point arithmetic, typ.	64 ns
CPU-blocks	
Number of elements (total)	6 000; In addition to blocks such as DBs, FBs and FCs, UDTs, global constants, etc. are also regarded as elements
DB	
• Number, max.	5 999; Number range: 1 to 65535
• Size, max.	5 Mbyte
FB	
● Number, max.	5 998; Number range: 1 to 65535

FC • Number, max. • Size, max. OB		
• Size, max. 1 024 kbyte OB		
OB		
• Size, max. 1 024 kbyte		
Number of free cycle OBs 100		
Number of time alarm OBs 20		
Number of delay alarm OBs 20		
Number of cyclic interrupt OBs 20		
Number of process alarm OBs 50		
• Number of DPV1 alarm OBs 3		
Number of isochronous mode OBs		
Number of technology synchronous alarm OBs 2		
Number of startup OBs 100		
Number of asynchronous error OBs 4		
Number of synchronous error OBs 2		
Number of diagnostic alarm OBs		
Nesting depth		
• per priority class 24; Up to 8 possible for F-blocks		
Counters, timers and their retentivity		
S7 counter		
• Number 2 048		
Retentivity		
— adjustable Yes		
IEC counter		
Number Any (only limited by the main memory)		
Retentivity		
- adjustable Yes		
S7 times		
Number 2 048		
Retentivity		
— adjustable Yes		
IEC timer		
Number Any (only limited by the main memory)		
Retentivity		
— adjustable Yes		
Data areas and their retentivity	-	
Retentive data area (incl. timers, counters, flags), max.410 kbyte; For storage in NVRAM; for storage in mass storage242 020 bytes	5	
Flag		

 Number, max. 	16 kbyte
 Number of clock memories 	8; 8 clock memory bit, grouped into one clock memory byte
Data blocks	
 Retentivity adjustable 	Yes
 Retentivity preset 	No
Address area	
Number of IO modules	8 192
I/O address area	
Inputs	32 kbyte; All inputs are in the process image
Outputs	32 kbyte; All outputs are in the process image
Subprocess images	
 Number of subprocess images, max. 	32
Hardware configuration	
Integrated power supply	Yes
Number of distributed IO systems	20
Number of DP masters	
• Via CM	1
Number of IO Controllers	
• via PC interfaces	1
Rack	
 Modules per rack, max. 	64; CPU 1515SP PC + 64 modules + server module
 Number of lines, max. 	1
PtP CM	
 Number of PtP CMs 	the number of connectable PtP CMs is only limited by the number

Time of day		
Clock		
• Туре	Hardware clock	
 Hardware clock (real-time) 	Yes; Resolution: 1 s	
Backup time	6 wk; At 40 °C ambient temperature, typically	
• Deviation per day, max.	10 s; Typ.: 2 s	
Clock synchronization		
 supported 	Yes	
• on Windows clock, slave	Yes	
Interfaces		
Number of industrial Ethernet interfaces	2	
Number of PROFINET interfaces	1	
Number of PROFIBUS interfaces	1; Via CM DP module	
Number of RS 485 interfaces	1; Via CM DP module	
Number of USB interfaces	4; 2x USB 2.0, 2x USB 3.0 on front side	
Number of SD card slots	1	

Video interfaces	
Graphics interface	1x DisplayPort
I. Interface	
Interface type	PROFINET
automatic detection of transmission rate	Yes
Autonegotiation	Yes
Autocrossing	Yes
Number of connections	88
Interface types	
Number of ports	2
 integrated switch 	Yes
• RJ 45 (Ethernet)	Yes; Via BusAdapter BA 2x RJ45
— Transmission rate, max.	100 Mbit/s
— Industrial Ethernet status LED	Yes
 BusAdapter (PROFINET) 	Yes; Compatible BusAdapter: BA 2x RJ45, BA 2x FC, BA 2x SCRJ (from FS03, V2.2), BA SCRJ / RJ45 (from FS03, V3.1), BA SCRJ / FC (from FS03, V3.1), BA 2x LC (from FS03, V3.3), BA LC / RJ45 (from FS03, V3.3), BA LC / FC (from FS03, V3.3)
Protocols	
PROFINET IO Controller	Yes
PROFINET IO Device	Yes
 SIMATIC communication 	Yes
Open IE communication	Yes
Web server	Yes
PROFINET IO Controller	
Services	
— Isochronous mode	Yes
— shortest clock pulse	500 µs
— IRT	Yes
— MRP	Yes
— MRPD	Yes
— PROFlenergy	Yes
— Prioritized startup	Yes; Max. 32 PROFINET devices; if you want to use the "Prioritized startup" functionality in STEP 7 for the PROFINET interface of the CPU, the CPU and the device must be separated by means of a switch (e.g. SCALANCE X205)
— Number of connectable IO Devices, max.	128
— Of which IO devices with IRT, max.	64
— of which in line, max.	64
— Number of connectable IO Devices for RT, max.	128
— of which in line, max.	128

 — Number of IO Devices that can be simultaneously activated/deactivated, max. 	8
— IO Devices changing during operation	Yes
(partner ports), supported	
— Number of IO Devices per tool, max.	8
— Updating times	The minimum value of the update time also depends on communication share set for PROFINET IO, on the number of IO devices, and on the quantity of configured user data
Update time for IRT	
— for send cycle of 500 μs	500 µs to 8 ms
— for send cycle of 1 ms	1 ms to 16 ms
— for send cycle of 2 ms	2 ms to 32 ms
— for send cycle of 4 ms	4 ms to 64 ms
— With IRT and parameterization of "odd"	Update time = set "odd" send clock (any multiple of 125 μ s: 375
send cycles	μs, 625 μs 3 875 μs)
Update time for RT	
— for send cycle of 500 μs	500 μs to 256 ms
— for send cycle of 1 ms	1 ms to 512 ms
— for send cycle of 2 ms	2 ms to 512 ms
— for send cycle of 4 ms	4 ms to 512 ms
Address area	
— Inputs, max.	8 kbyte
— Outputs, max.	8 kbyte
PROFINET IO Device	
Services	
— Isochronous mode	No
— shortest clock pulse	500 µs
— IRT	Yes
— MRP	Yes
— MRPD	Yes
— PROFlenergy	Yes
— Prioritized startup	Yes
— Shared device	Yes
 — Number of IO Controllers with shared 	4
device, max.	
— Asset management record	Yes
2. Interface	
Interface type	Integrated Ethernet interface
automatic detection of transmission rate	Yes
Autonegotiation	Yes
Autocrossing	Yes
Interface types	

Number of ports	1
• RJ 45 (Ethernet)	Yes; Integrated
— Transmission rate, max.	1 000 Mbit/s
— Industrial Ethernet status LED	No
3. Interface	
	PROFIBUS with CM DP
Number of connections via this interface Interface types	44
RS 485	Yes
Protocols	
PROFIBUS DP master	Yes
	Yes
PROFIBUS DP slave	
SIMATIC communication	Yes
PROFIBUS DP master	125
• Number of DP slaves, max.	125
Services	Ma
— Equidistance	No
— Isochronous mode	No
Address area	
— Inputs, max.	8 kbyte
— Outputs, max.	8 kbyte
Interface types	
RS 485	
• Transmission rate, max.	12 Mbit/s
Protocols	
Number of connections	
 Number of connections, max. 	88
 Number of connections reserved for ES/HMI/web 	10
 Number of S7 routing paths 	16
Redundancy mode	
Media redundancy	
— Switchover time on line break, typ.	200 ms
— Number of stations in the ring, max.	50
SIMATIC communication	
 PG/OP communication 	Yes
S7 routing	Yes
 S7 communication, as server 	Yes
 S7 communication, as client 	Yes
• User data per job, max.	64 kbyte; BSEND/BRCV: 64 KB; PUT/GET: 960 bytes
Open IE communication	

• TCP/IP	Yes
— Data length, max.	64 kbyte
• ISO-on-TCP (RFC1006)	Yes
— Data length, max.	64 kbyte
• UDP	Yes
— Data length, max.	1 472 kbyte
• SNMP	Yes
• DCP	Yes
• LLDP	Yes
Web server	
• HTTP	Yes; Via Windows and PROFINET interface
• HTTPS	Yes; Via Windows and PROFINET interface
OPC UA	
 Runtime license required 	Yes; "Small" license required
OPC UA Client	Yes; From SW CPU 1505SP V2.6
OPC UA Server	Yes; Data access (read, write, subscribe), runtime license required
— Application authentication	Yes; Available security policies: None, Basic128Rsa15, Basic256Rsa15, Basic256Sha256
— Security policies	Yes; Available security policies: None, Basic128Rsa15, Basic256Rsa15, Basic256Sha256
— User authentication	Yes; "anonymous" or by user name & password
Further protocols	
MODBUS	Yes; MODBUS TCP

S7 message functions

Number of login stations for message functions, max.	32
Program alarms	Yes
Number of configurable program messages, max.	10 000
Number of simultaneously active program alarms	1 000
 Number of program alarms 	1 000
 Number of alarms for system diagnostics 	200
 Number of alarms for motion technology objects 	160

Test commissioning functions	
Joint commission (Team Engineering)	Yes; Parallel online access possible for up to 8 engineering
	systems
Status block	Yes; up to 8 simultaneously
Single step	No
Number of breakpoints	8
Status/control	
Status/control variable	Yes
Variables	Inputs, outputs, memory bits, DB, times, counters

 Number of variables, max. 	
— of which status variables, max.	200
— of which control variables, max.	200
Forcing	
Forcing	Yes
 Forcing, variables 	Inputs, outputs
 Number of variables, max. 	200
Diagnostic buffer	
• present	Yes
 Number of entries, max. 	1 000
— of which powerfail-proof	300
Traces	
 Number of configurable Traces 	4
 Memory size per trace, max. 	512 kbyte
Interrupts/diagnostics/status information	
Diagnostics indication LED	
RUN/STOP LED	Yes
• ERROR LED	Yes
MAINT LED	Yes
Supported technology objects	
Motion Control	Yes
 Number of available Motion Control resources for technology objects 	2 400
Required Motion Control resources	
	40; per axis
— per speed-controlled axis	80; per axis
— per positioning axis	
— per synchronous axis	160; per axis
— per external encoder	80; per external encoder
— per output cam	20; per cam
— per cam track	160; per cam track
— per probe	40; per probe
 Positioning axis 	
 — Number of positioning axes at motion control cycle of 4 ms (typical value) 	15
 — Number of positioning axes at motion control cycle of 8 ms (typical value) 	30
Controller	
PID_Compact	Yes; Universal PID controller with integrated optimization
• PID_3Step	Yes; PID controller with integrated optimization for valves
● PID-Temp	Yes; PID controller with integrated optimization for temperature
Counting and measuring	

High-speed counter

Yes

Standards, approvals, certificates Highest safety class achievable in safety mode		
 Performance level according to ISO 13849-1 	PLe	
• SIL acc. to IEC 61508	SIL 3	
Probability of failure (for service life of 20 years and repair time of 100 hours)		
 Low demand mode: PFDavg in accordance with SIL3 	< 2.00E-05	
 High demand/continuous mode: PFH in accordance with SIL3 	< 1.00E-09 1/h	
Ambient conditions		
Ambient temperature during operation		
• min.	-40 °C; = Tmin (incl. condensation/frost)	
• max.	60 °C; Up to 60 °C with max. 32 ET 200SP modules; up to 55 °C with max. 64 ET 200SP modules	
 horizontal installation, min. 	-40 °C; = Tmin (incl. condensation/frost)	
 horizontal installation, max. 	60 °C; = Tmax	
 vertical installation, min. 	-40 °C; = Tmin (incl. condensation/frost)	
 vertical installation, max. 	50 °C; With max. 32 ET 200SP modules	
Ambient temperature during storage/transportation		
• min.	-40 °C	
• max.	70 °C	
Altitude during operation relating to sea level		
 Installation altitude above sea level, max. 	2 000 m	
 Ambient air temperature-barometric pressure- altitude 	Tmin Tmax at 1 140 hPa 795 hPa (-1 000 m +2 000 m)	
Relative humidity		
 With condensation, tested in accordance with IEC 60068-2-38, max. 	100 %; RH incl. condensation / frost (no commissioning in bedewed state), horizontal installation	
Vibrations		
 Operation, tested according to IEC 60068-2-6 	Yes	
• Transport, tested acc. to IEC 60068-2-6	Yes	
Shock testing		
 tested according to IEC 60068-2-6 	Yes	
 tested according to IEC 60068-2-27 	Yes	
 tested according to IEC 60068-2-29 	Yes	
 Storage/transport, tested acc. to IEC 60068-2- 27 	Yes	
Resistance		
Coolants and lubricants		
 Resistant to commercially available coolants and lubricants 	Yes; Incl. diesel and oil droplets in the air	

Use in stationary industrial systems	
	Yes; Class 3B2 mold, fungus and dry rot spores (with the
 — to biologically active substances according to EN 60721-3-3 	exception of fauna); Class 3B3 on request
 — to chemically active substances according to EN 60721-3-3 	Yes; Class 3C4 (RH < 75 %) incl. salt spray acc. to EN 60068-2- 52 (severity degree 3); *
 — to mechanically active substances according to EN 60721-3-3 	Yes; Class 3S4 incl. sand, dust, *
 Against mechanical environmental conditions acc. to EN 60721-3-3 	Yes; Class 3M8 using the SIPLUS Mounting Kit ET 200SP (6AG1193-6AA00-0AA0)
Use on ships/at sea	
 — to biologically active substances according to EN 60721-3-6 	Yes; Class 6B2 mold, fungal and dry rot spores (excluding fauna)
 — to chemically active substances according to EN 60721-3-6 	Yes; Class 6C3 (RH < 75 %) incl. salt spray acc. to EN 60068-2- 52 (severity degree 3); *
 — to mechanically active substances according to EN 60721-3-6 	Yes; Class 6S3 incl. sand, dust; *
 Against mechanical environmental conditions acc. to EN 60721-3-6 	Yes; Class 6M4 using the SIPLUS Mounting Kit ET 200SP (6AG1193-6AA00-0AA0)
Usage in industrial process technology	
 Against chemically active substances acc. to EN 60654-4 	Yes; Class 3 (excluding trichlorethylene)
 Environmental conditions for process, measuring and control systems acc. to ANSI/ISA-71.04 	Yes; Level GX group A/B (excluding trichlorethylene; harmful gas concentrations up to the limits of EN 60721-3-3 class 3C4 permissible); level LC3 (salt spray) and level LB3 (oil)
Remark	
 — Note regarding classification of environmental conditions acc. to EN 60721, EN 60654-4 and ANSI/ISA-71.04 	* The supplied plug covers must remain in place over the unused interfaces during operation!
Conformal coating	
 Coatings for printed circuit board assemblies acc. to EN 61086 	Yes
 Protection against fouling acc. to EN 60664-3 	Yes; Type 1 protection
 Military testing according to MIL-I-46058C, Amendment 7 	Yes; Discoloration of coating possible during service life
 Qualification and Performance of Electrical Insulating Compound for Printed Board Assemblies according to IPC-CC-830A 	Yes; Conformal coating, Class A
Operating systems	
pre-installed operating system	Windows 10 IoT Enterprise 2016 LTSB, 64bit, MUI
Configuration	
Programming	
Programming language	
— LAD	Yes; incl. failsafe
— FBD	Yes; incl. failsafe

— STL	Yes
— SCL	Yes
— CFC	No
— GRAPH	Yes
Know-how protection	
 User program protection/password protection 	Yes
Copy protection	Yes
Block protection	Yes
Access protection	
 Protection level: Write protection 	Yes
 Protection level: Read/write protection 	Yes
 Protection level: Complete protection 	Yes
Cycle time monitoring	
lower limit	adjustable minimum cycle time
• upper limit	adjustable maximum cycle time
Open Development interfaces	
 Size of ODK SO file, max. 	5.8 Mbyte
Peripherals/Options	
SD card	Optionally for additional mass storage
Dimensions	
Width	160 mm
Height	117 mm
Depth	75
	75 mm
Weights	75 mm
Weights Weight, approx.	0.83 kg