

SIPLUS IPC 427D with conformal coating based on 6AG4140-4DK04-3AB0 . SIMATIC IPC427D (Microbox PC), HD graphic onboard, 24 V DC power "supply; Core I3-3217UE; 2x Gbit" "Ethernet (IE/PN); PROFIBUS DP" "12; 2 GB with NVRAM; WIN" "Embedded Standard 7, 32 bit;" CFAST 8 GB, without internal "mass storage; WinAC RTX 2010" SP2



Installation type/mounting	
Mounting	DIN rail, wall mounting, portrait mounting
Design	Box PC, built-in unit
Supply voltage	
Type of supply voltage	24 V DC
Processor	
Processor type	Celeron 827E (1C/1T, 1.40 GHz, 1.5 MB Cache); Core i3-3217UE (2C/4T, 1.60 GHz, 3 MB Cache); Core i7-3517UE (2C/4T, 1.70 (2.80) GHz, 4 MB Cache, iAMT)
Graphic	
Graphics controller	Intel HD Graphics, Intel HD Graphics 4000
Drives	
Hard disk	2.5" SATA ≥ 320 GB
SSD	Yes; ≥ 80 GB, optional ≥ 160 GB
Memory	
Type of memory	DDR3 SO-DIMM
Main memory	1 / 2 / 4 / 8 GB; ECC optional

Capacity of main memory, max.	8 Gbyte
Data areas and their retentivity	
Retentive data area (incl. timers, counters, flags), max.	512 kbyte; 128 KB can be stored in the buffer time; optional
Hardware configuration	
Slots	
<ul style="list-style-type: none"> • free slots 	2x PCIe; optional: 1x PCIe (x4); 2x PCIe (x1, x4), with card retainer
<ul style="list-style-type: none"> • Number of PCI slots 	2; Optional
<ul style="list-style-type: none"> • Number of compact flash slots 	2; CFAST
Digital outputs	
Relay outputs	
Switching capacity of contacts	
— with inductive load, max.	3 A
— with resistive load, max.	10 A
Interfaces	
Number of industrial Ethernet interfaces	2
Number of PROFINET interfaces	1; 3 ports (incl. switch)
USB port	4x USB 3.0
Connection for keyboard/mouse	USB / USB
serial interface	COM1: 1x RS 232, COM2 (optional): 1x RS 232
Video interfaces	
<ul style="list-style-type: none"> • Graphics interface 	1x DisplayPort and 1x DVI-I; 1x VGA via adapter cable (optional)
Industrial Ethernet	
<ul style="list-style-type: none"> • Industrial Ethernet interface 	
— 100 Mbps	Yes
— 1000 Mbps	Yes
Interrupts/diagnostics/status information	
Bus diagnostics	Yes
Integrated Functions	
Monitoring functions	
<ul style="list-style-type: none"> • Temperature monitoring 	Yes
<ul style="list-style-type: none"> • Watchdog 	Yes
<ul style="list-style-type: none"> • Status LEDs 	Yes
<ul style="list-style-type: none"> • Monitoring function via network 	Optional
EMC	
Interference immunity against discharge of static electricity	
<ul style="list-style-type: none"> • Interference immunity against discharge of static electricity 	±6 kV contact discharge acc. to IEC 61000-4-2; ±8 kV air discharge acc. to IEC 61000-4-2
Interference immunity against high-frequency electromagnetic fields	

<ul style="list-style-type: none"> • Interference immunity against high frequency radiation 	10 V/m for 80 - 1 000 MHz and 1.4 - 2 GHz, 80% AM acc. to IEC 61000-4-3; 3 V/m for 2 - 2.7 GHz, 80% AM acc. to IEC 61000-4-3; 10 V for 10 kHz - 80 MHz, 80% AM acc. to IEC 61000-4-6
Interference immunity to cable-borne interference	
<ul style="list-style-type: none"> • Interference immunity on supply cables 	±2 kV acc. to IEC 61000-4-4, burst; ±1 kV acc. to IEC 61000-4-5, surge symmetric; ±2 kV acc. to IEC 61000-4-5, surge asymmetric
<ul style="list-style-type: none"> • Interference immunity on signal cables >30m 	±2 kV acc. to IEC 61000-4-5, surge, length > 30 m
<ul style="list-style-type: none"> • Interference immunity on signal cables < 30m 	±1 kV acc. to IEC 61000-4-4; burst; length < 3 m; ±2 kV acc. to IEC 61000-4-4; burst; length > 3 m
Interference immunity against voltage surge	
<ul style="list-style-type: none"> • asymmetric interference 	±2 kV acc. to IEC 61000-4-5, surge asymmetric
<ul style="list-style-type: none"> • symmetric interference 	±1 kV acc. to IEC 61000-4-5, surge symmetric
Interference immunity to magnetic fields	
<ul style="list-style-type: none"> • Interference immunity to magnetic fields at 50 Hz 	100 A/m; to IEC 61000-4-8
Emission of conducted and non-conducted interference	
<ul style="list-style-type: none"> • Interference emission via line/AC current cables 	EN 61000-6-3, EN 61000-6-4, CISPR 22 Class B, FCC Class A
Degree and class of protection	
IP degree of protection	IP20
IP (at the front)	IP20
IP (rear)	IP20
Standards, approvals, certificates	
EMC	CE, EN 55022A, EN 61000-6-4, EN 61000-6-2
Ambient conditions	
Ambient temperature during storage/transportation	
<ul style="list-style-type: none"> • min. 	-40 °C
<ul style="list-style-type: none"> • max. 	70 °C
Altitude during operation relating to sea level	
<ul style="list-style-type: none"> • Installation altitude above sea level, max. 	5 000 m
<ul style="list-style-type: none"> • Ambient air temperature-barometric pressure-altitude 	Tmin ... Tmax at 1 140 hPa ... 795 hPa (-1 000 m ... +2 000 m) // Tmin ... (Tmax - 10 K) at 795 hPa ... 658 hPa (+2 000 m ... +3 500 m) // Tmin ... (Tmax - 20 K) at 658 hPa ... 540 hPa (+3 500 m ... +5 000 m)
Relative humidity	
<ul style="list-style-type: none"> • With condensation, tested in accordance with IEC 60068-2-38, max. 	100 %; RH incl. condensation / frost (no commissioning in bedewed state), horizontal installation
Resistance	
Use in stationary industrial systems	
<ul style="list-style-type: none"> — to biologically active substances according to EN 60721-3-3 	Yes; Class 3B2 mold, fungus and dry rot spores (with the exception of fauna); Class 3B3 on request
<ul style="list-style-type: none"> — to chemically active substances according to EN 60721-3-3 	Yes; Class 3C4 (RH < 75 %) incl. salt spray acc. to EN 60068-2-52 (severity degree 3); *

— to mechanically active substances according to EN 60721-3-3	Yes; Class 3S4 incl. sand, dust, *
Use on ships/at sea	
— to biologically active substances according to EN 60721-3-6	Yes; Class 6B2 mold and fungal spores (excluding fauna); Class 6B3 on request
— to chemically active substances according to EN 60721-3-6	Yes; Class 6C3 (RH < 75 %) incl. salt spray acc. to EN 60068-2-52 (severity degree 3); *
— to mechanically active substances according to EN 60721-3-6	Yes; Class 6S3 incl. sand, dust; *
Usage in industrial process technology	
— Against chemically active substances acc. to EN 60654-4	Yes; Class 3 (excluding trichlorethylene)
— Environmental conditions for process, measuring and control systems acc. to ANSI/ISA-71.04	Yes; Level GX group A/B (excluding trichlorethylene; harmful gas concentrations up to the limits of EN 60721-3-3 class 3C4 permissible); level LC3 (salt spray) and level LB3 (oil)
Remark	
— Note regarding classification of environmental conditions acc. to EN 60721, EN 60654-4 and ANSI/ISA-71.04	* The supplied plug covers must remain in place over the unused interfaces during operation!
Conformal coating	
• Coatings for printed circuit board assemblies acc. to EN 61086	Yes; Class 2 for high reliability
• Protection against fouling acc. to EN 60664-3	Yes; Type 1 protection
• Military testing according to MIL-I-46058C, Amendment 7	Yes; Discoloration of coating possible during service life
• Qualification and Performance of Electrical Insulating Compound for Printed Board Assemblies according to IPC-CC-830A	Yes; Conformal coating, Class A
Operating systems	
pre-installed operating system	Windows Embedded Standard 7 32-bit
without operating system	Yes
pre-installed operating system	
• Windows 7	Yes; Ultimate 32 bit or 64 bit
Dimensions	
Width	262 mm
Height	139.7 mm
Depth	50.5 mm
last modified:	05/13/2020